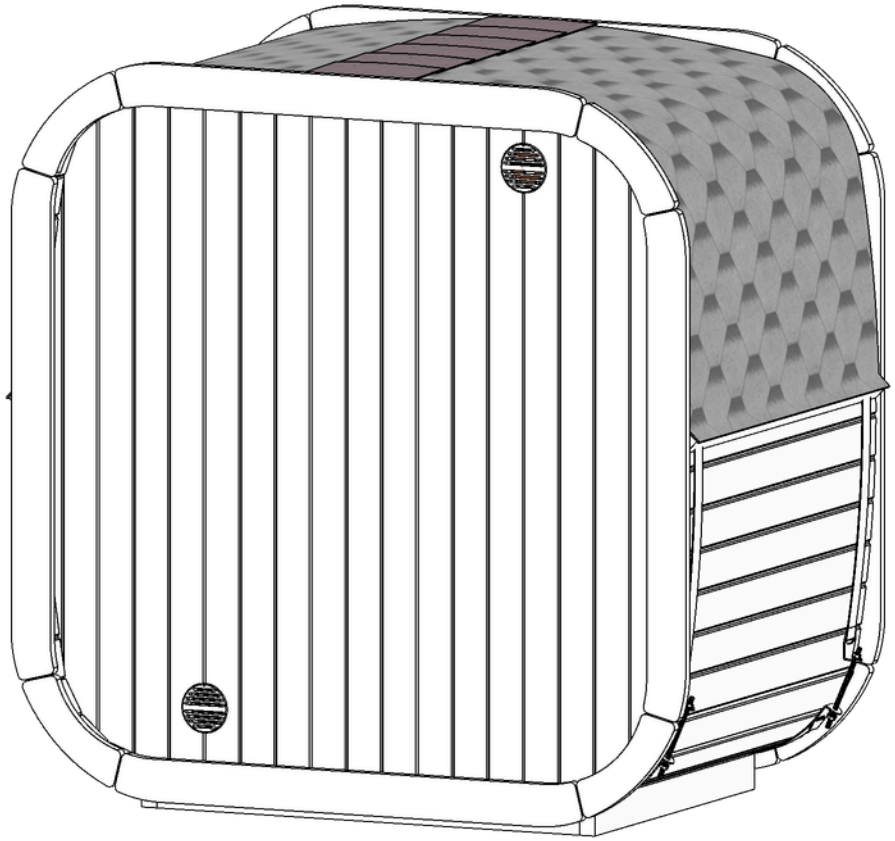
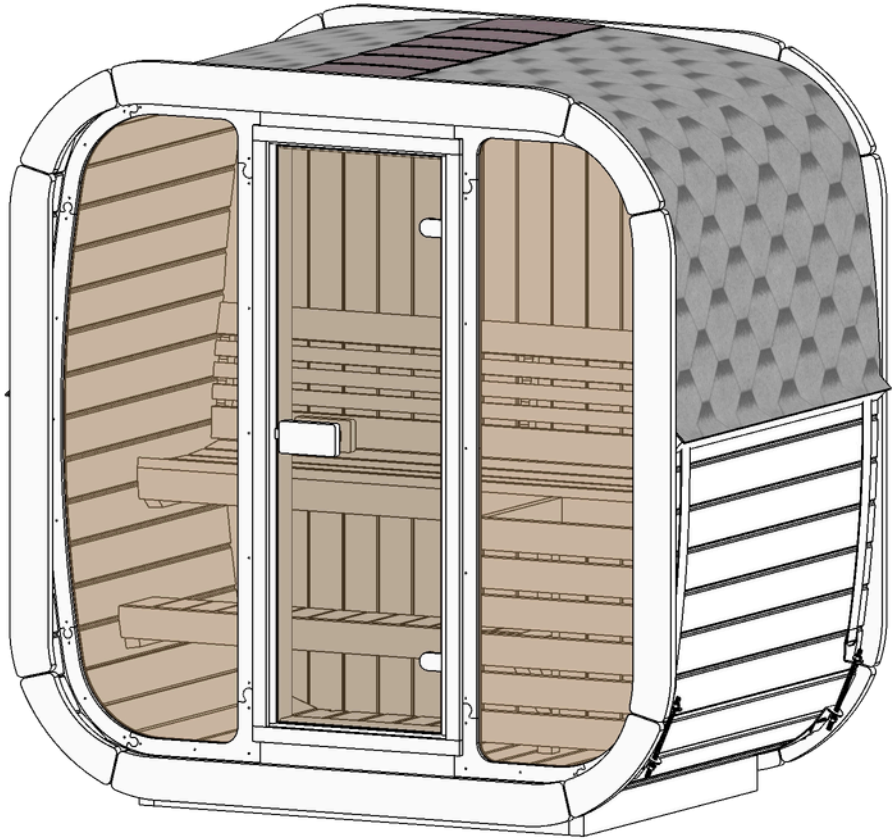
Rate Outdoors

Cube Luxury Series CL4G Outdoor Sauna

50D" x 81W" x 83H"





Manufactured by:

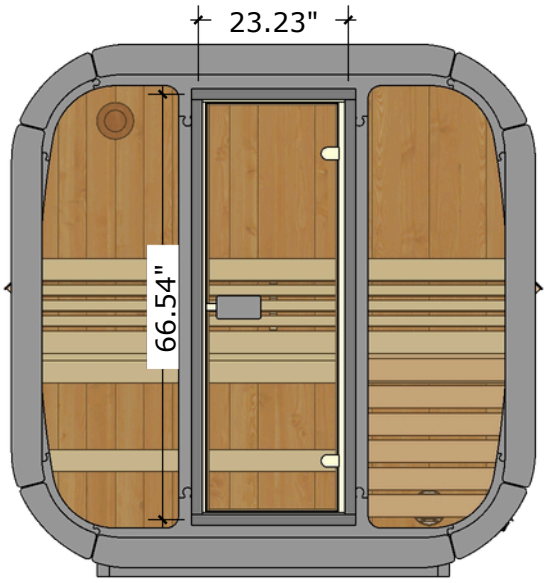
saunalife

Note: Please read manual before construction

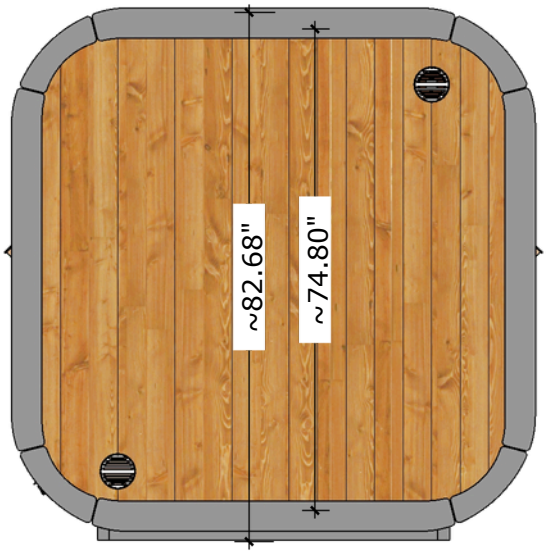
Rev: 1.0_6/2024

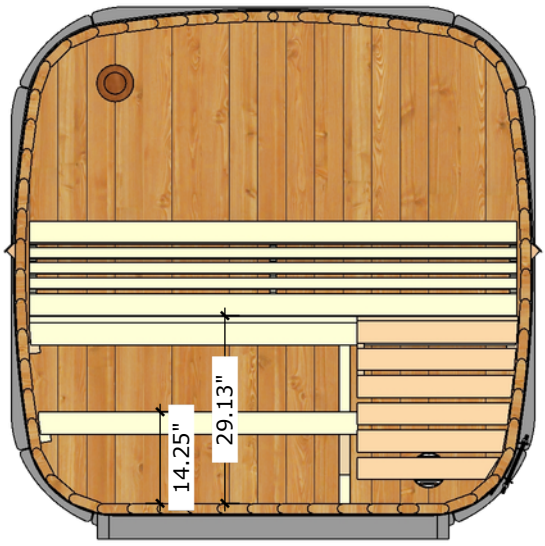
Cube Luxury Series CL4G Outdoor Sauna

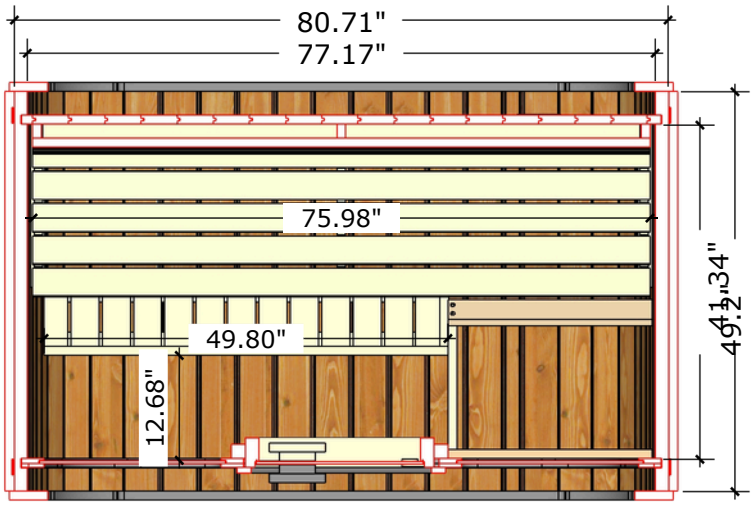
50D" x 81W" x 83H"

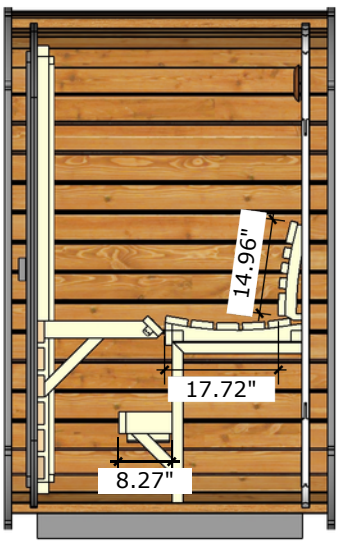






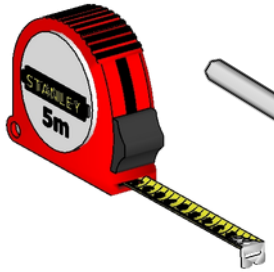




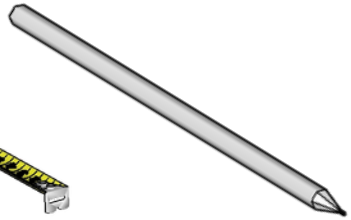


Rev: 1.0-6/2024

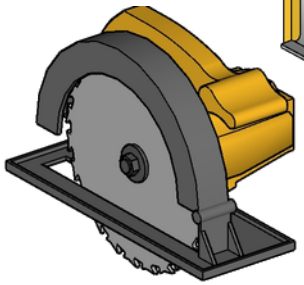
Tools needed



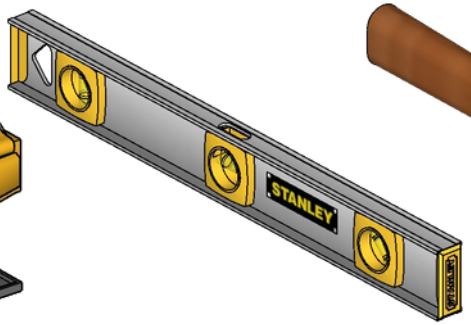
Measuring tape



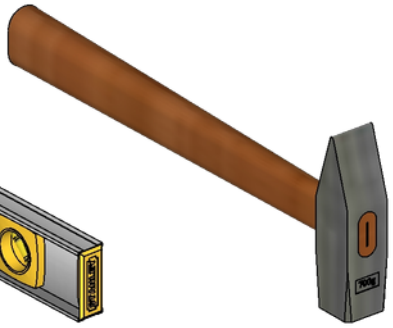
Marker pen



Circular saw



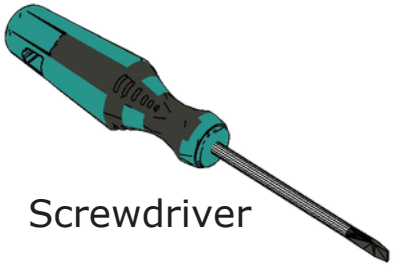
Water level



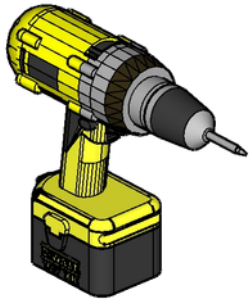
Hammer



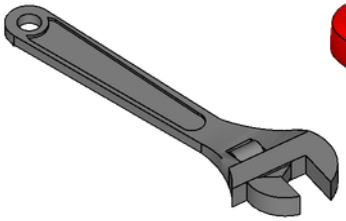
Extra hands



Screwdriver



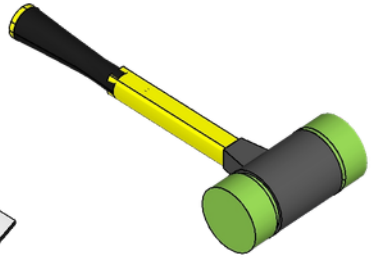
Drill



Cresent wrench



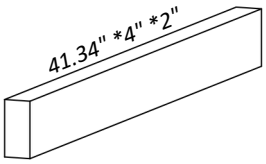
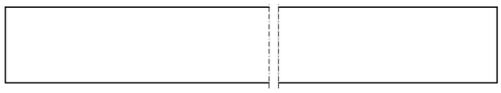
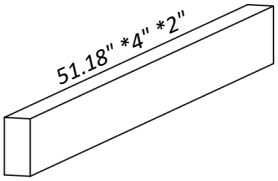
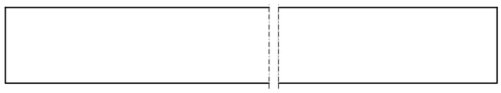
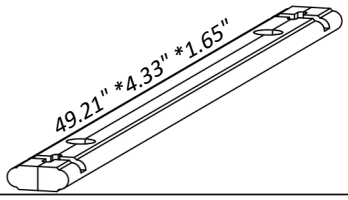
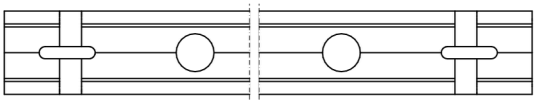
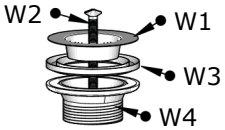
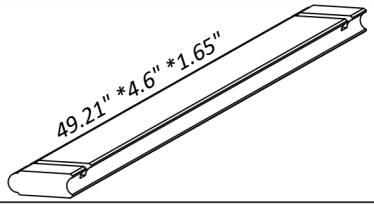
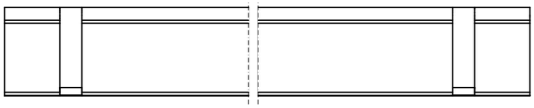
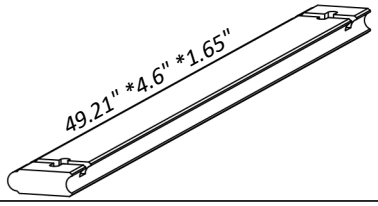
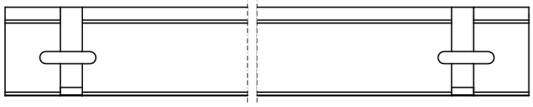
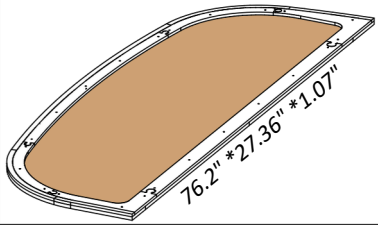
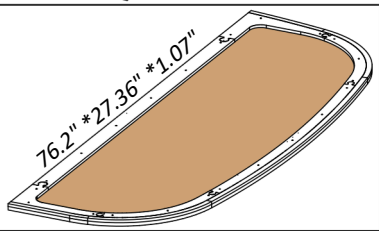
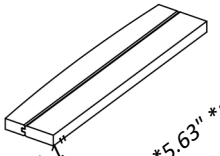
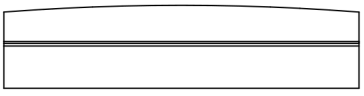
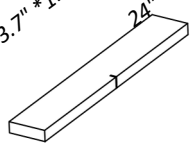
Utility knife

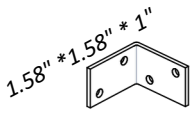
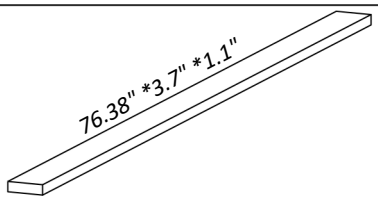
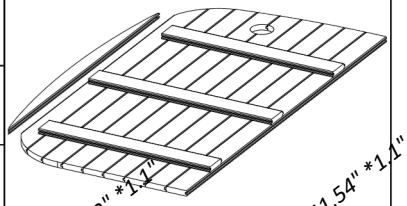
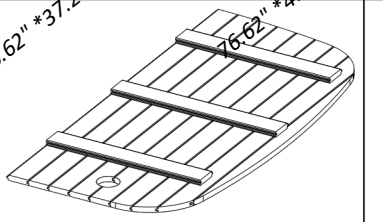
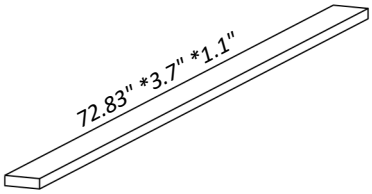
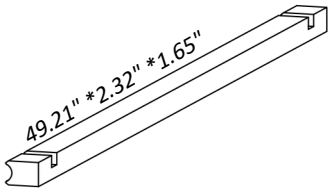
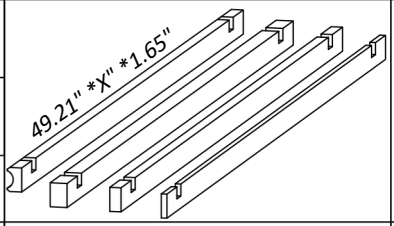
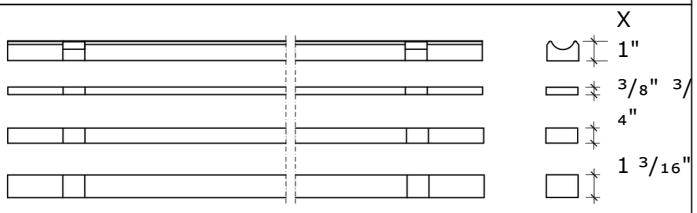
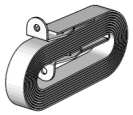
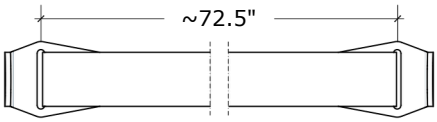
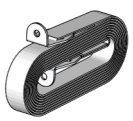
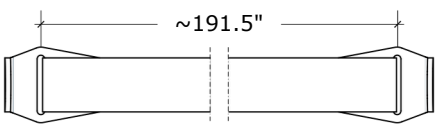


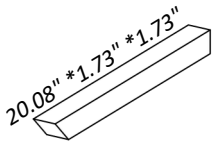
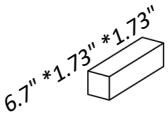
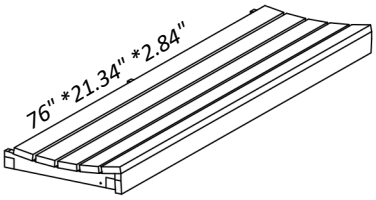
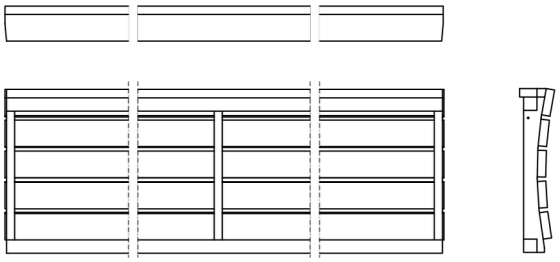
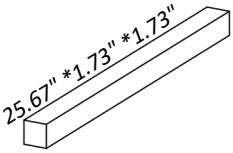
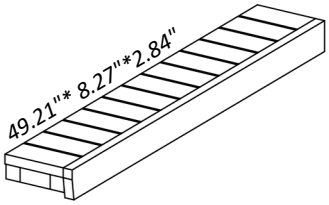
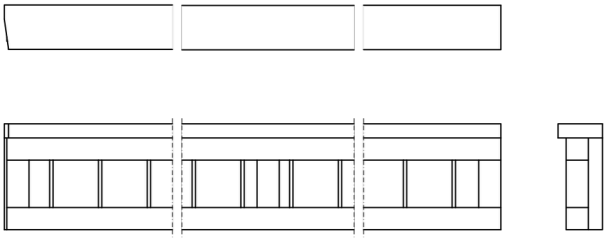
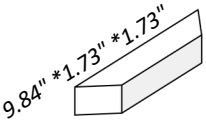
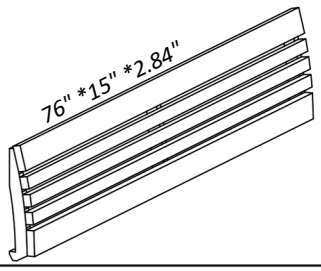
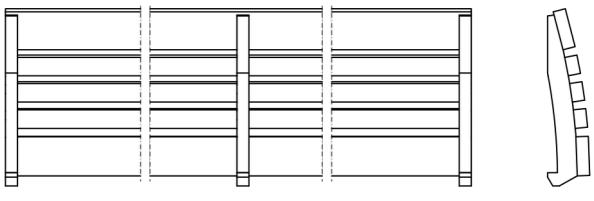
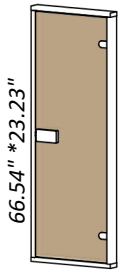
Rubber mallet

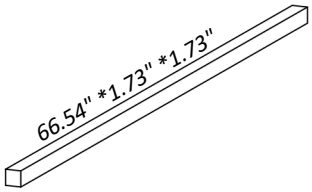
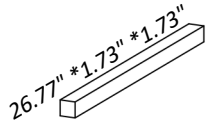
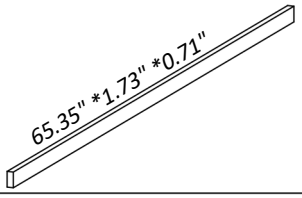
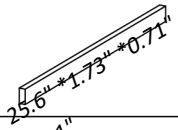
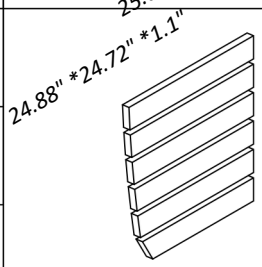
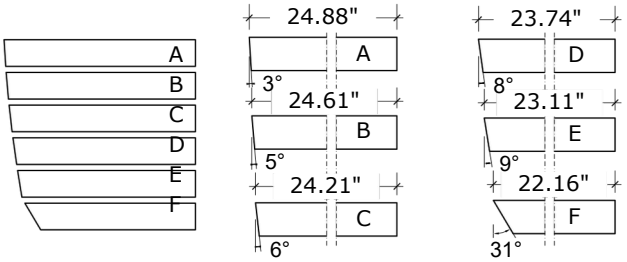
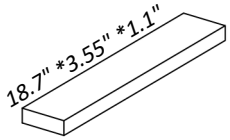
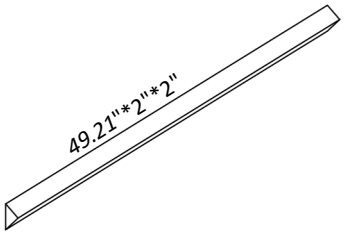
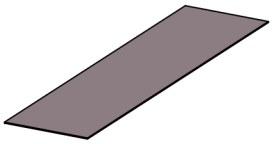
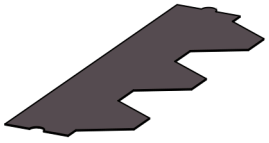


Ratchet strap

DET 1 ***Article.*** *K-SM100/1050*	**x2**		
DET 2 ***Article.*** *K-SM100/1300*	**x3**		
DET 3 ***Article.*** *T-STL117/1250XLM01*	**x1**		
DET W ***Article.*** *MU-TRAPP*	**x2** kmpl		
DET 3 ***Article.*** *T-STL117/1250-01*	**x64**		
DET 3/H ***Article.*** *T-STL117/1250-01X*	**x2**		
DET Sb ***Article.*** *IC-TE-20-PR-12/15V*	**x1**		
DET Sa ***Article.*** *IC-TE-20-PR-12/15P*	**x1**		
DET Ta ***Article.*** *T-SL117/610UK1*	**x1**		
DET Tb ***Article.*** *T-TL94/610J*	**x1**		

DET V ***Article.*** *KI-VIN-25/40/40-ZN*	**x4**		
DET U1 ***Article.*** *K-TL94/1940*	**x1**		
DET Y1 ***Article.*** *T-IC-PTS-20/28-V*	**x1**		
DET Y2 ***Article.*** *T-IC-PTS-20/28-P*	**x1**		
DET U2 ***Article.*** *K-TL94/1850*	**x1**		
DET 6 ***Article.*** *T-STL117/1250XL-01*	**x2**		
DET 6c/d/e/f ***Article.*** *T-STL117/1250KO-01*	**x1**		
DET A1 ***Article.*** *MU-VT1840-KLZN*	**x2**		
DET G ***Article.*** *MU-VT4860-KLZN*	**x2**		
Article. *MU-VENT-100-PU*	**x1**		

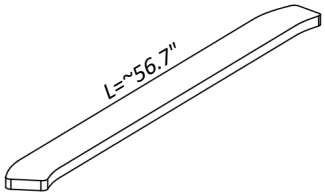
DET F ***Article.*** *MU-VENT-100-ZN*	**x3**		
DET 10a ***Article.*** *K-HP44/510XP*	**x2**		
DET 10c ***Article.*** *K-HP44/170*	**x1**		
DET 10 ***Article.*** *TL-LAMOD-1930-KA01*	**x1**		
DET 10b ***Article.*** *K-HP44/652*	**x1**		
DET 12 ***Article.*** *TL-LAMOD-1250-01*	**x1**		
DET 12a ***Article.*** *K-HP44/250XP-XP*	**x1**		
DET 14 ***Article.*** *TL-STMOD-1930-KA01*	**x1**		
DET 21 ***Article.*** *U-KL-6/17-PR*	**x1**		

DET 21c ***Article.*** *K-HP44/1690*	**x2**		
DET 21d ***Article.*** *K-HP44/680*	**x2**		
DET 21a ***Article.*** *K-HL44/1660*	**x2**		
DET 21b ***Article.*** *K-HL44/650*	**x2**		
DET 16 ***Article.*** *TL-PIMOD-632-01*	**x1**		
DET 15 ***Article.*** *TL-LAV90/475*	**x1**		
DET 22 ***Article.*** *T-STL-1250-XX*	**x2**		
Underlay felt ***Article.*** *KAT-AL*	**26´**		
DET N ***Article.*** *KAT-HAR-MUST*	**x5**		
DET O ***Article.*** *KAT-SIN-MUST*	**x42**		

DET 25a **x8**

Article.

MU-OL-IC-20-1

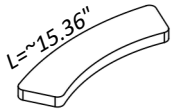




DET 25b **x8**

Article.

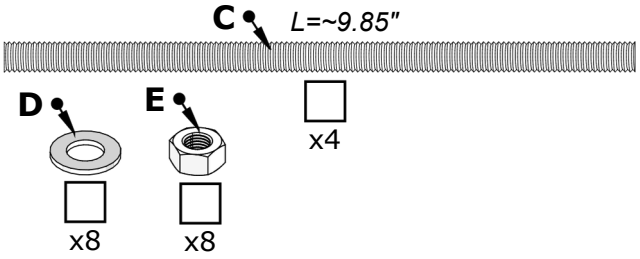
MU-OL-IC-20-2





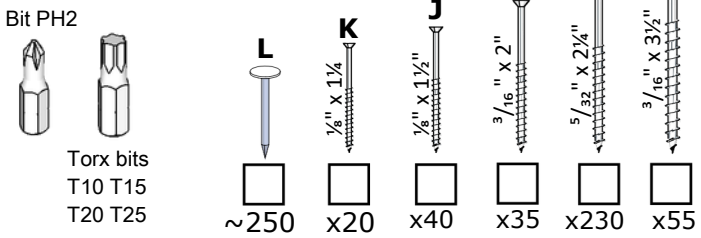
Article.

KI-KERL-12-RV4



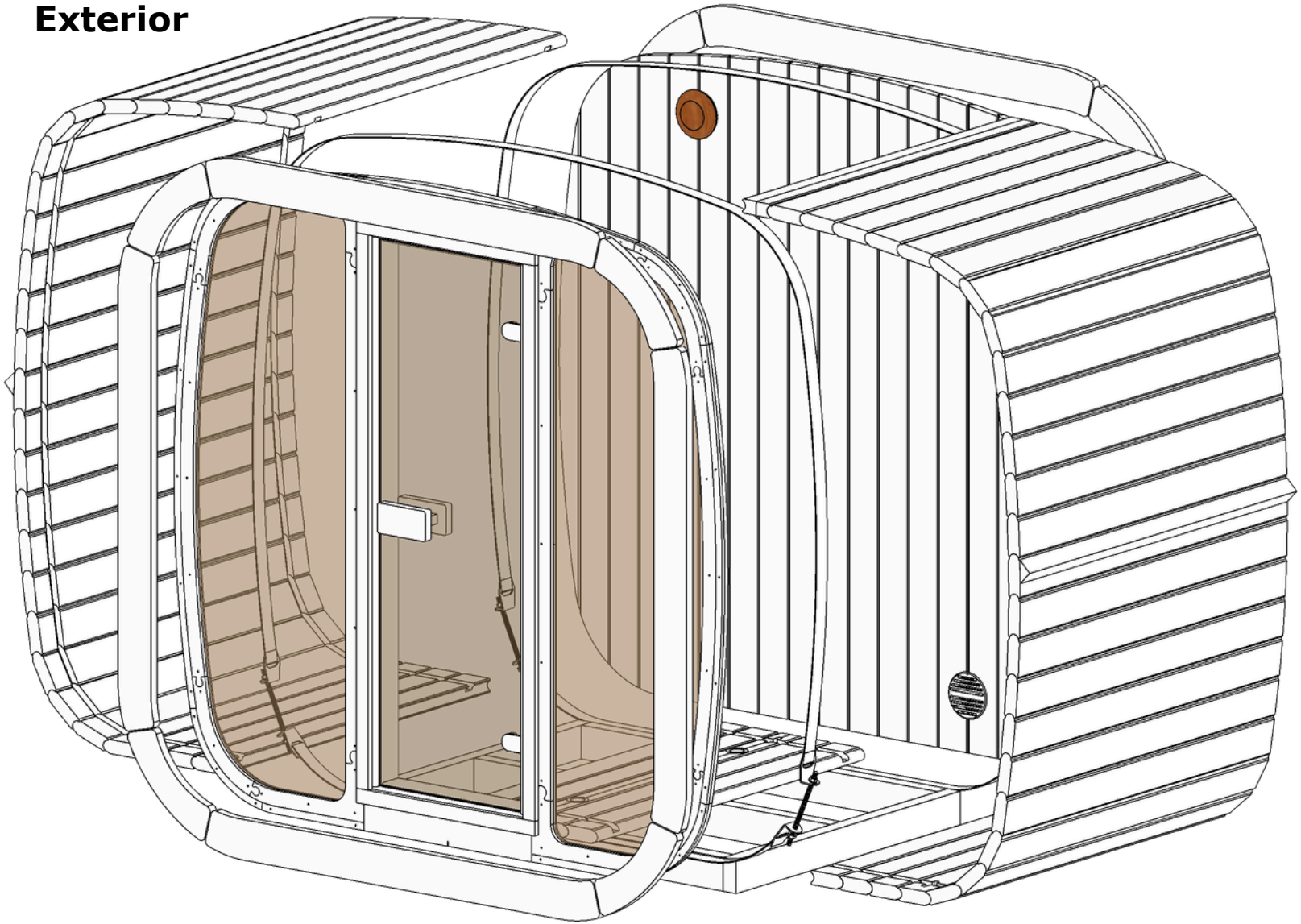
Article.

KI-USA-ICO-226



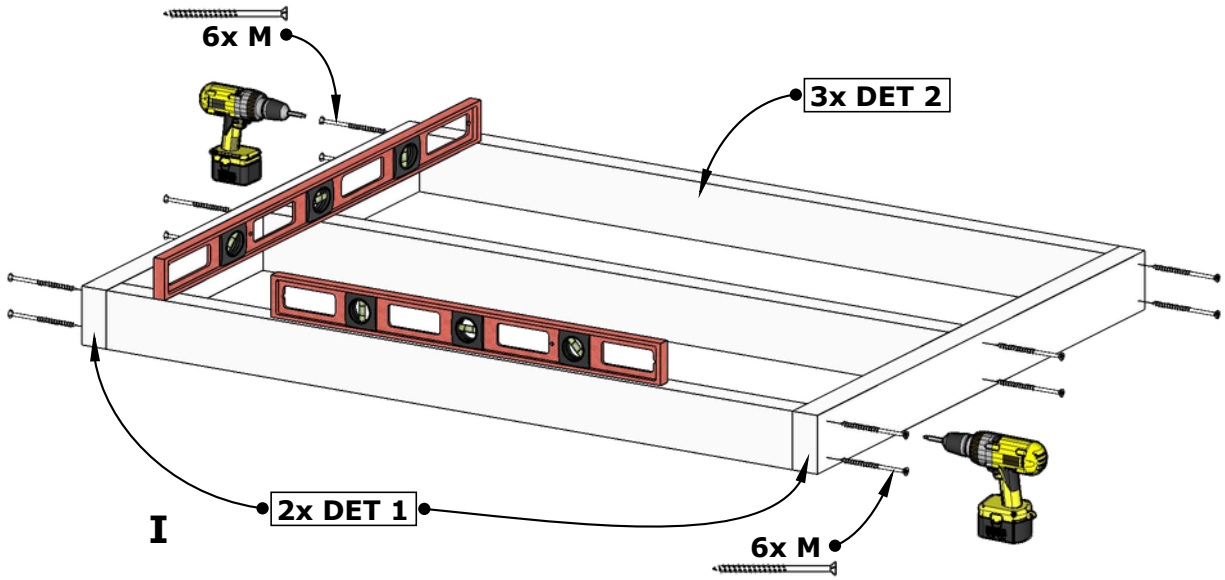
CL4G Outdoor Sauna 50D" x 81W" x 83H"

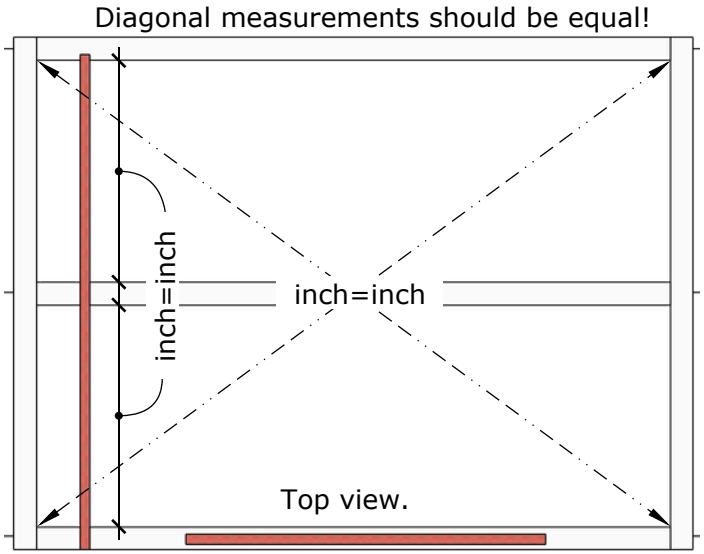
Exterior

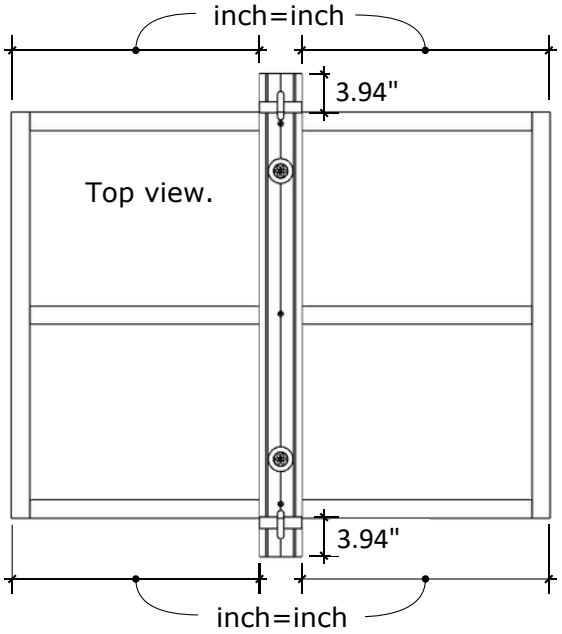


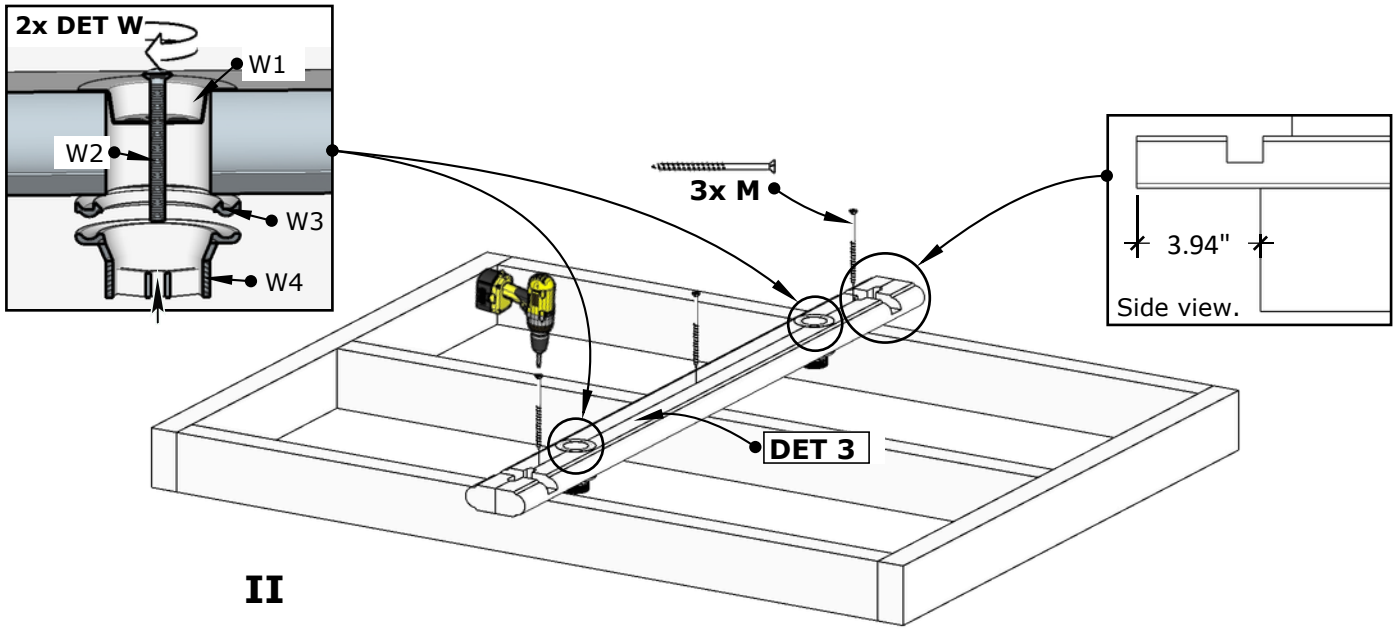
1.

CL4G Outdoor Sauna 50D" x 81W" x 83H"



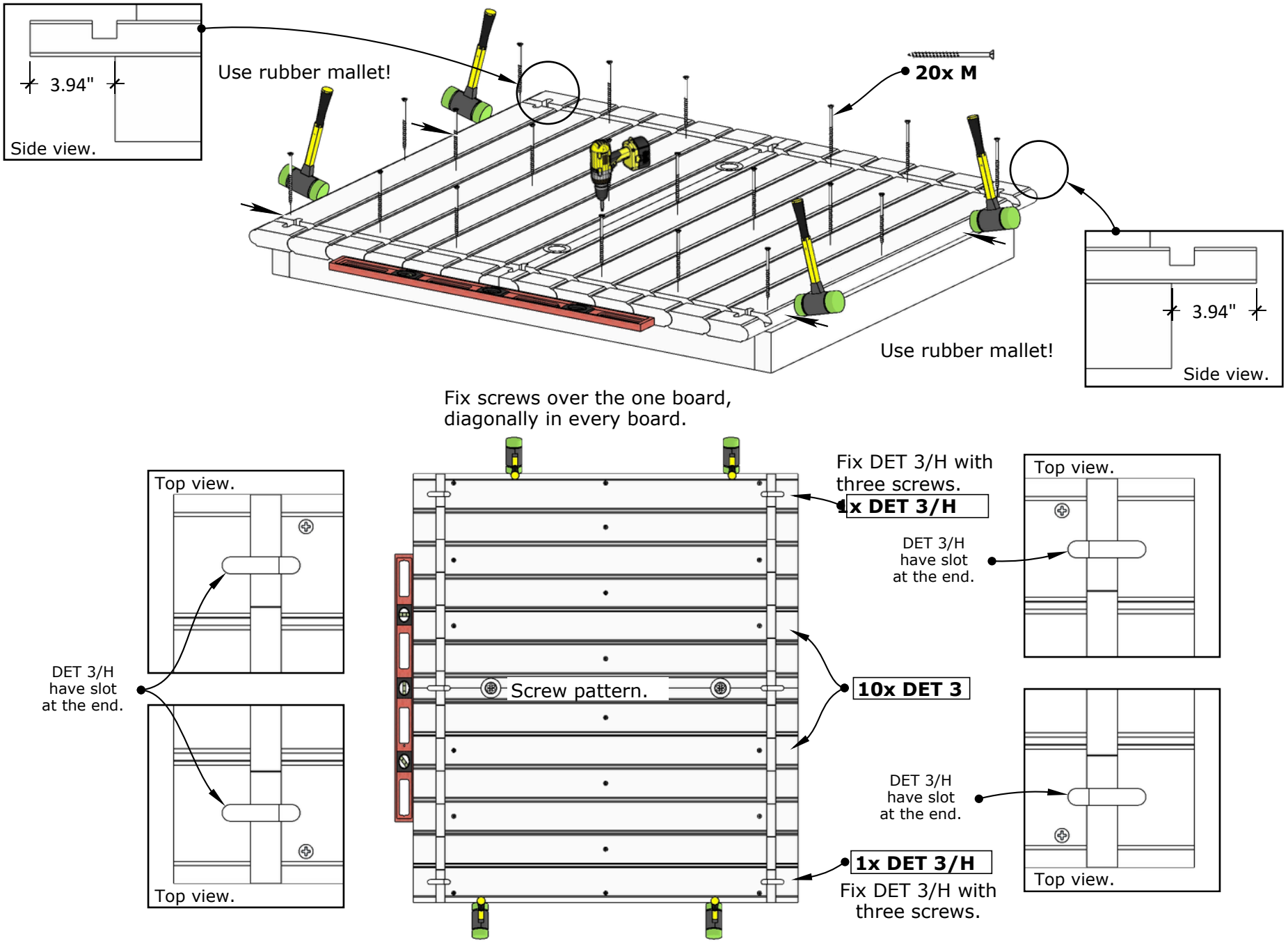






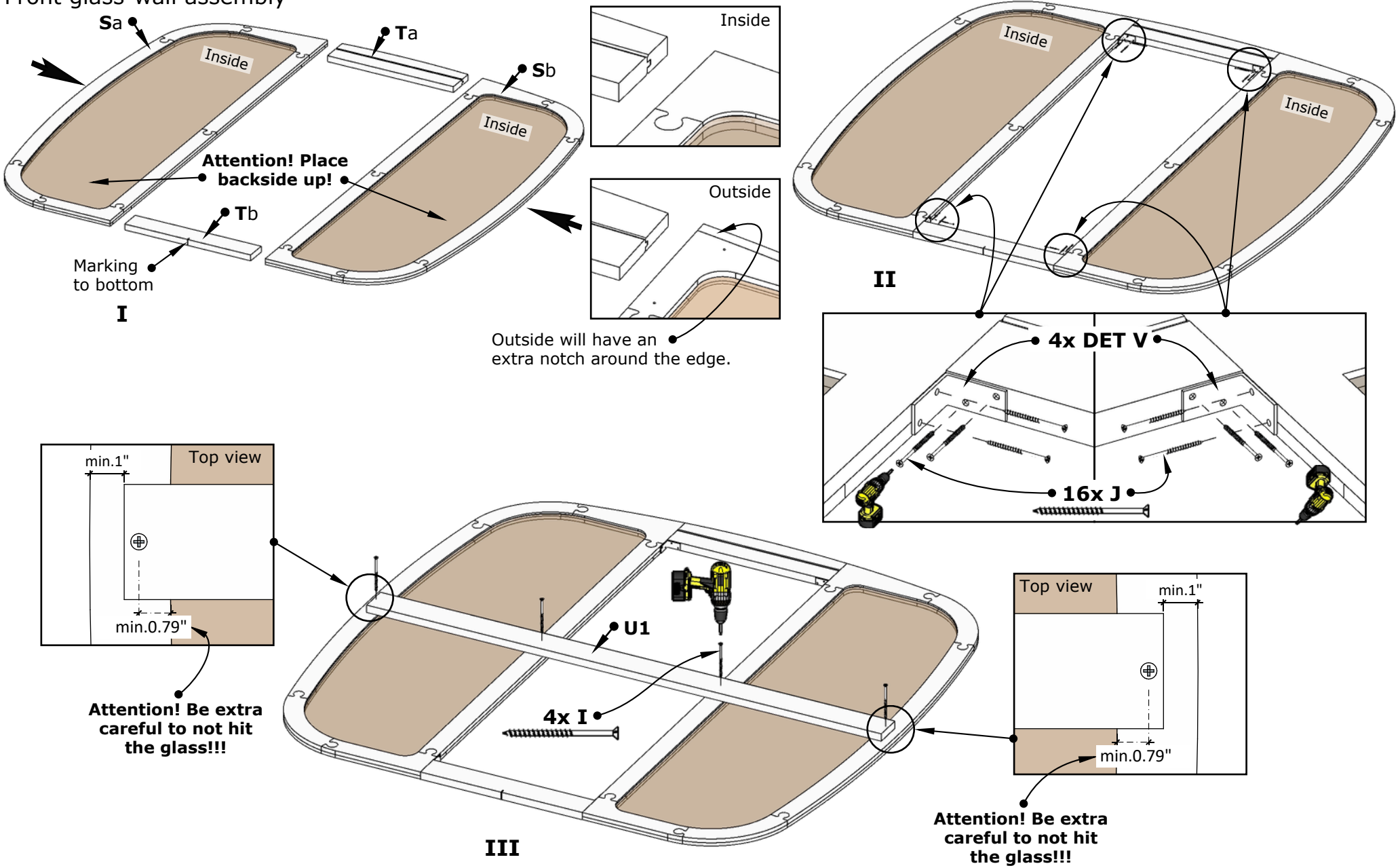
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CL4G Outdoor Sauna 50D" x 81W" x 83H"

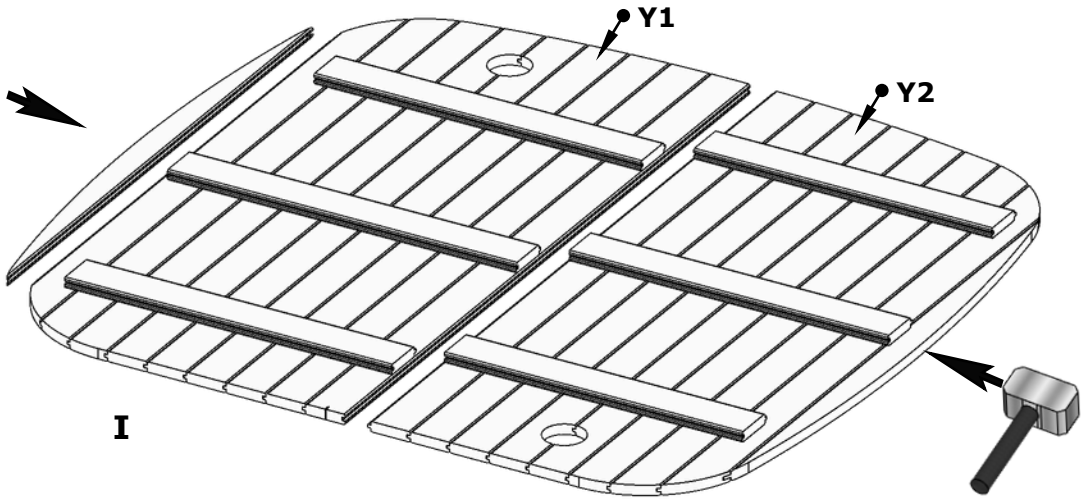


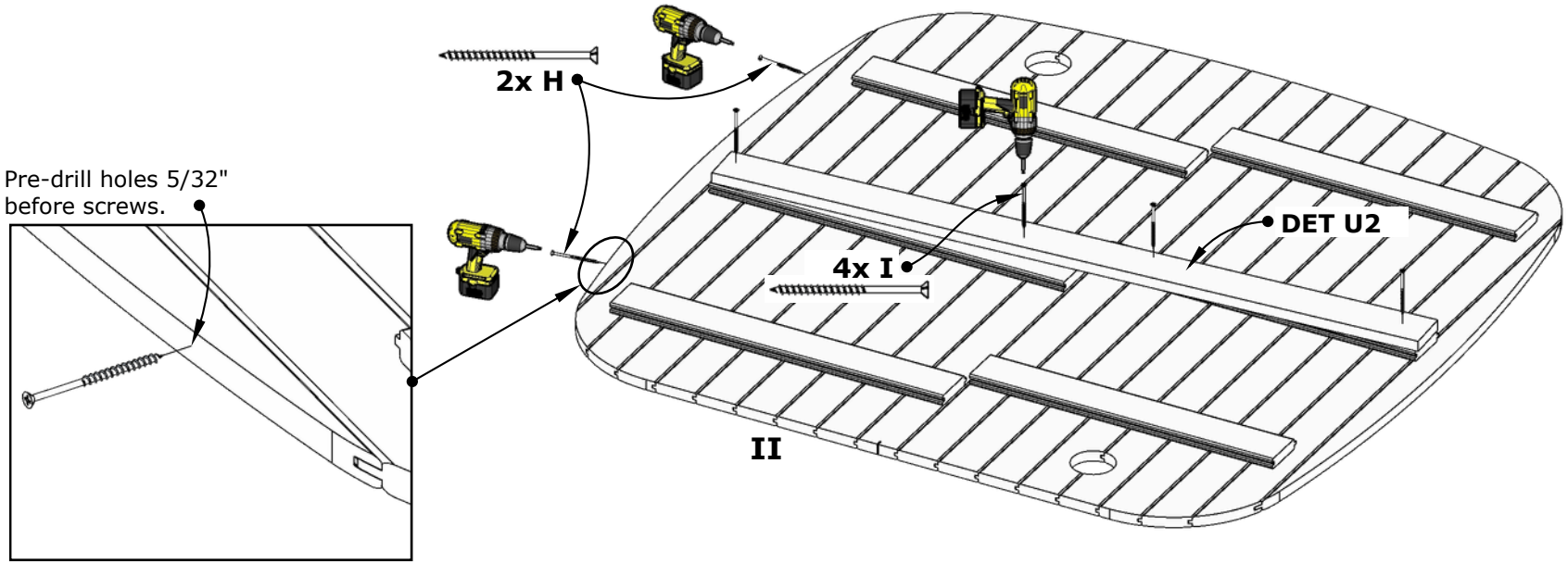
3.

Front glass-wall assembly



Wooden back wall assembly

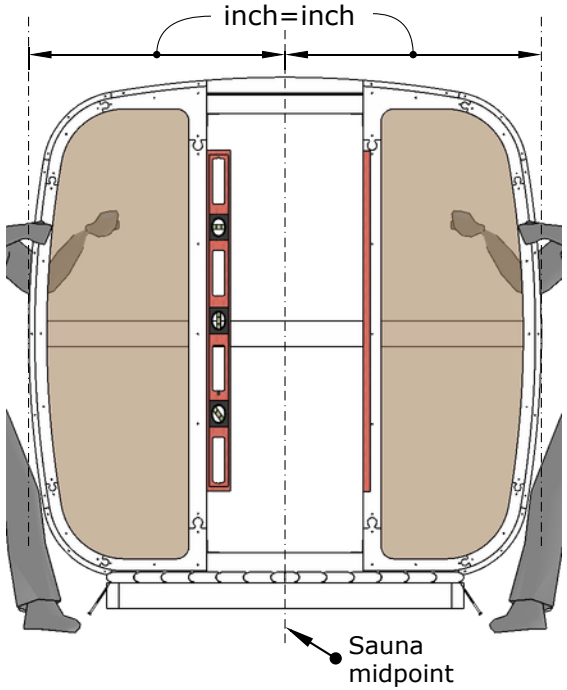


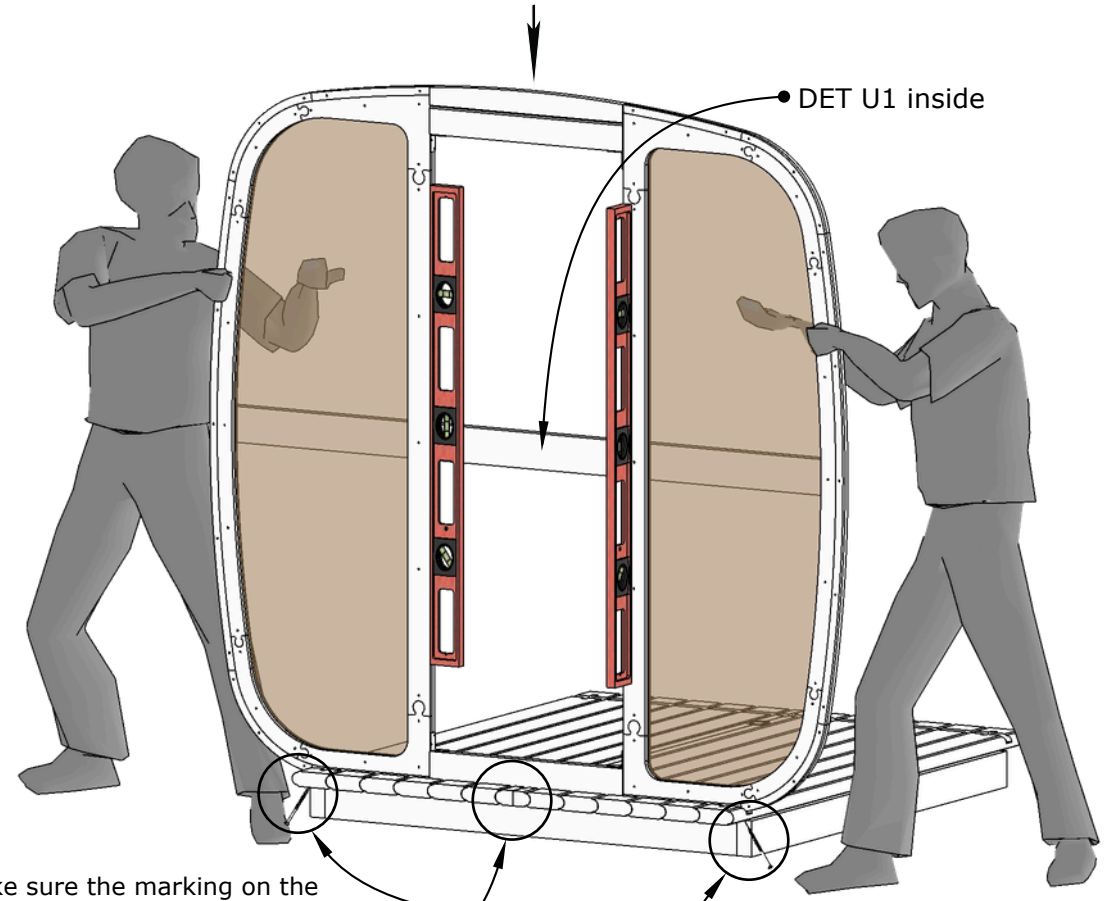


5.

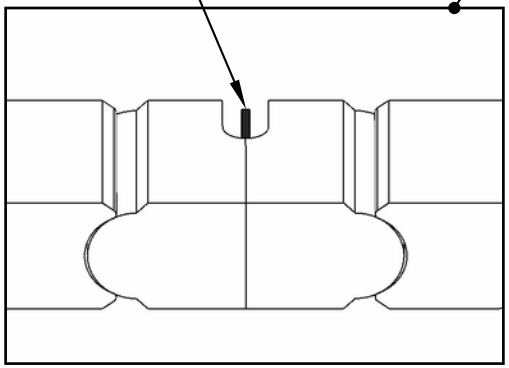
Use waterlevel

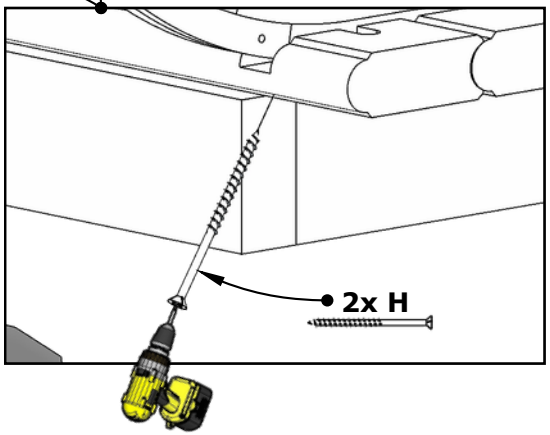






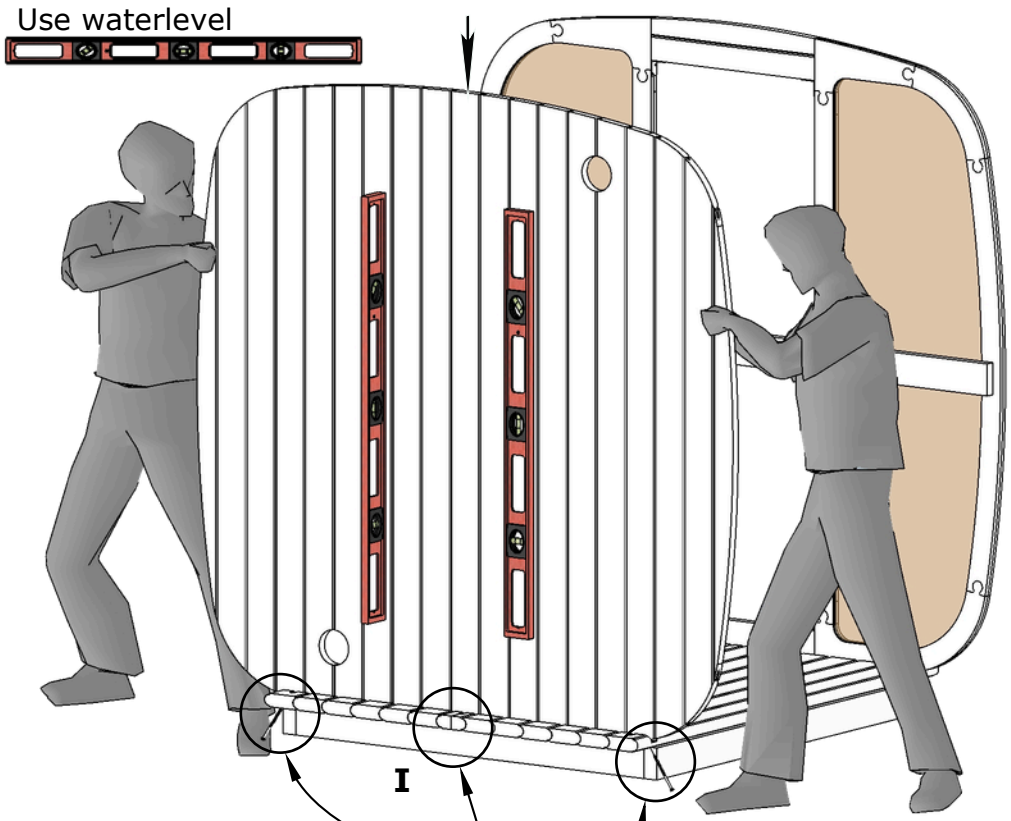
Make sure the marking on the wall is centered in the notch.

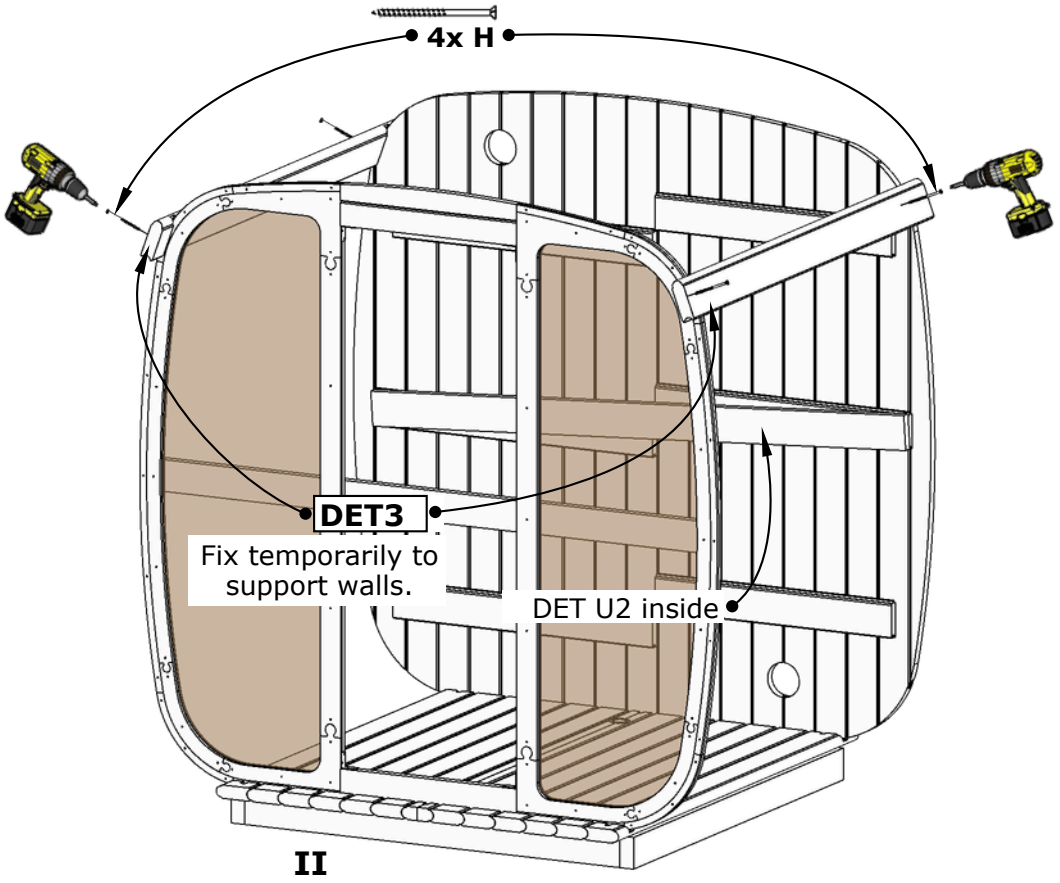


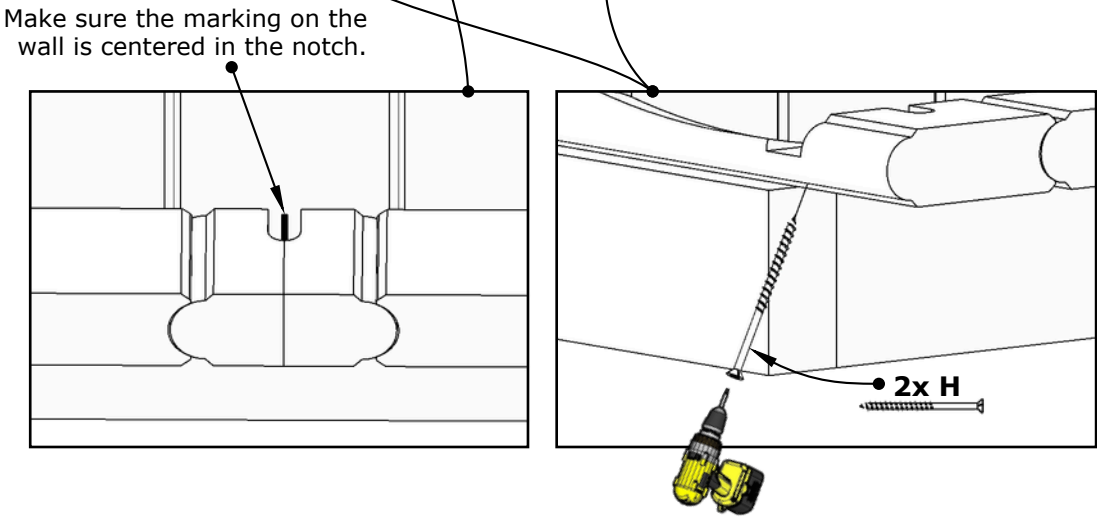


6.

CL4G Outdoor Sauna 50D" x 81W" x 83H"







7.

Remove DET 3 from their temporary positions and use during the next step.

H

H

DET 3

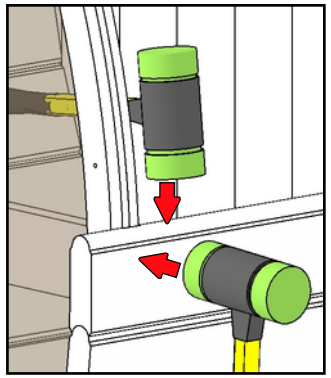
I

~1/4"

Important!
Leave space.

IMPORTANT! Be sure to leave a 1/4” gap when tightening screws to leave room for adjustment when the outer bands (A2) are installed.

Use rubber mallet!



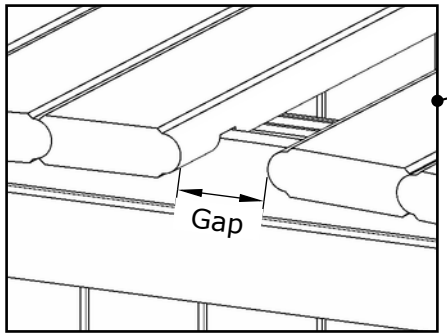
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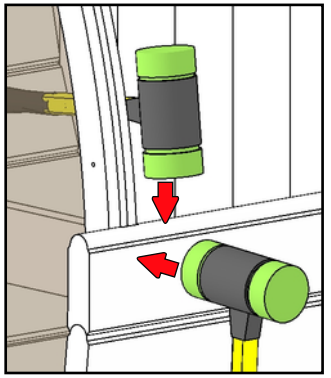
H

DET 3

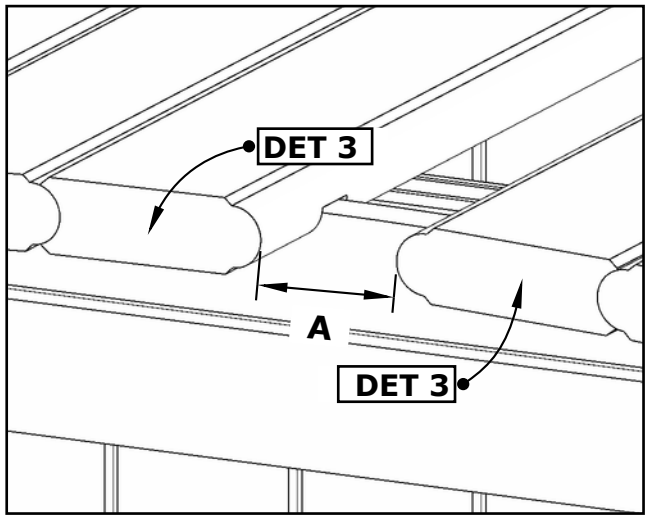
II

See the next page.

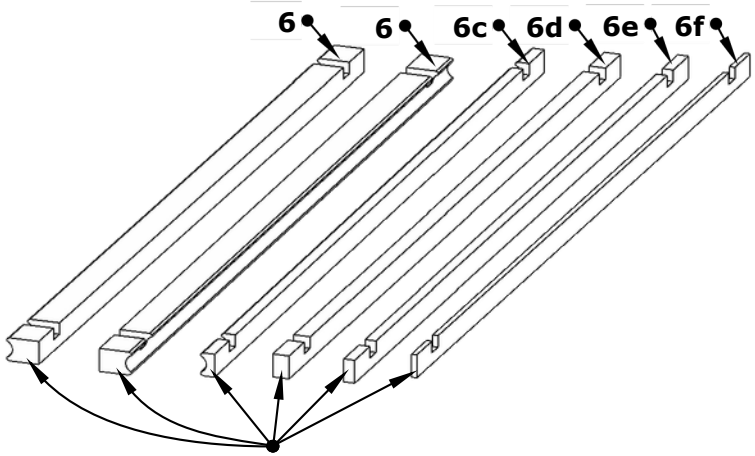




Use rubber mallet!

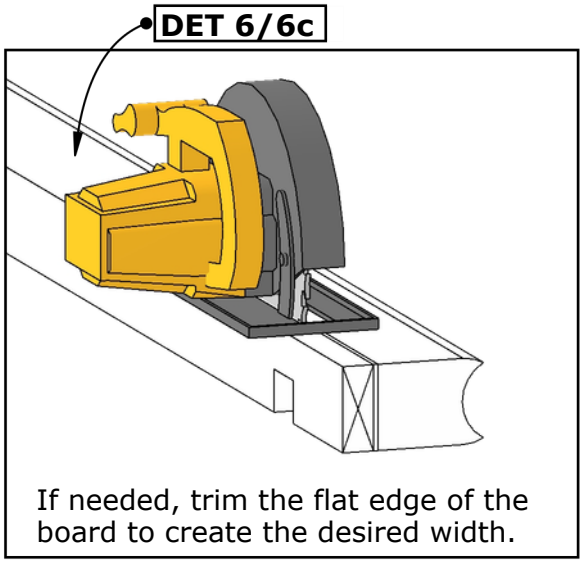


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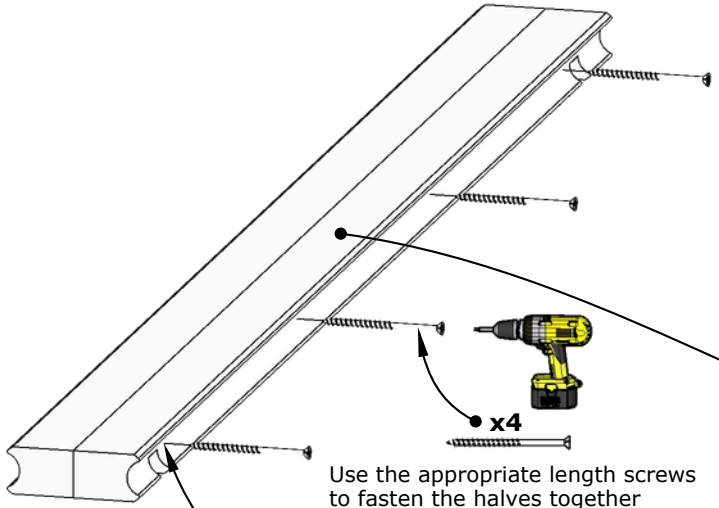


II

Join boards together (as shown in diagram III) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.



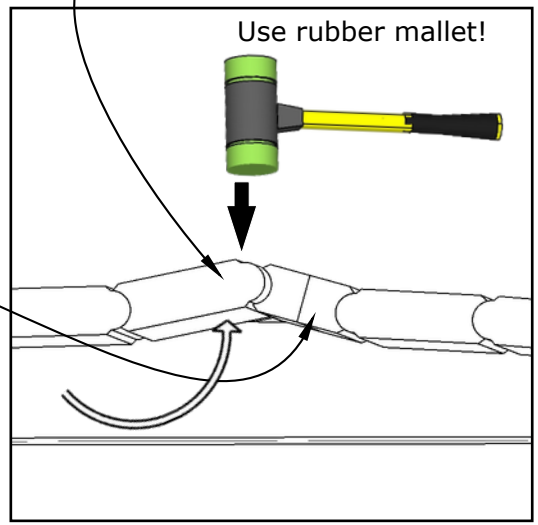
If needed, trim the flat edge of the board to create the desired width.

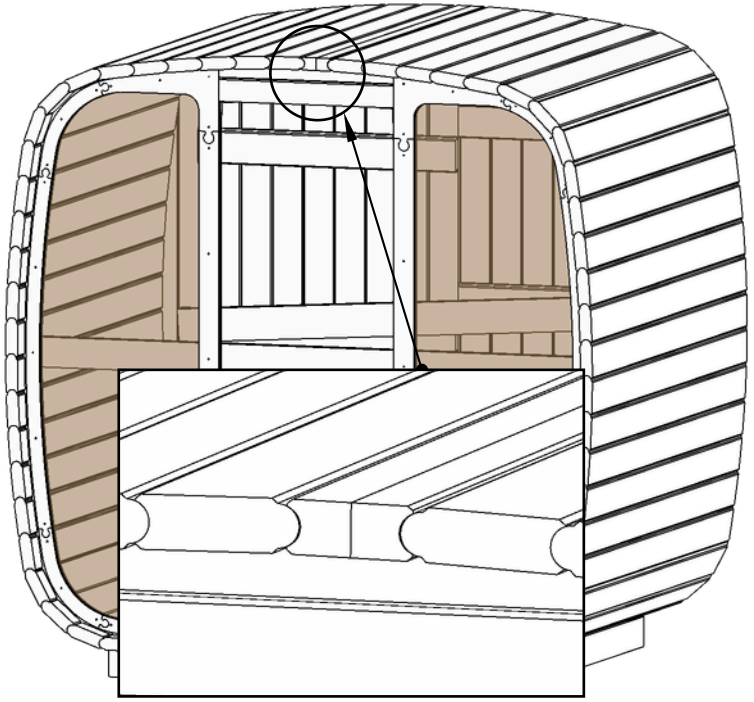


Use the appropriate length screws to fasten the halves together as shown in the diagram.

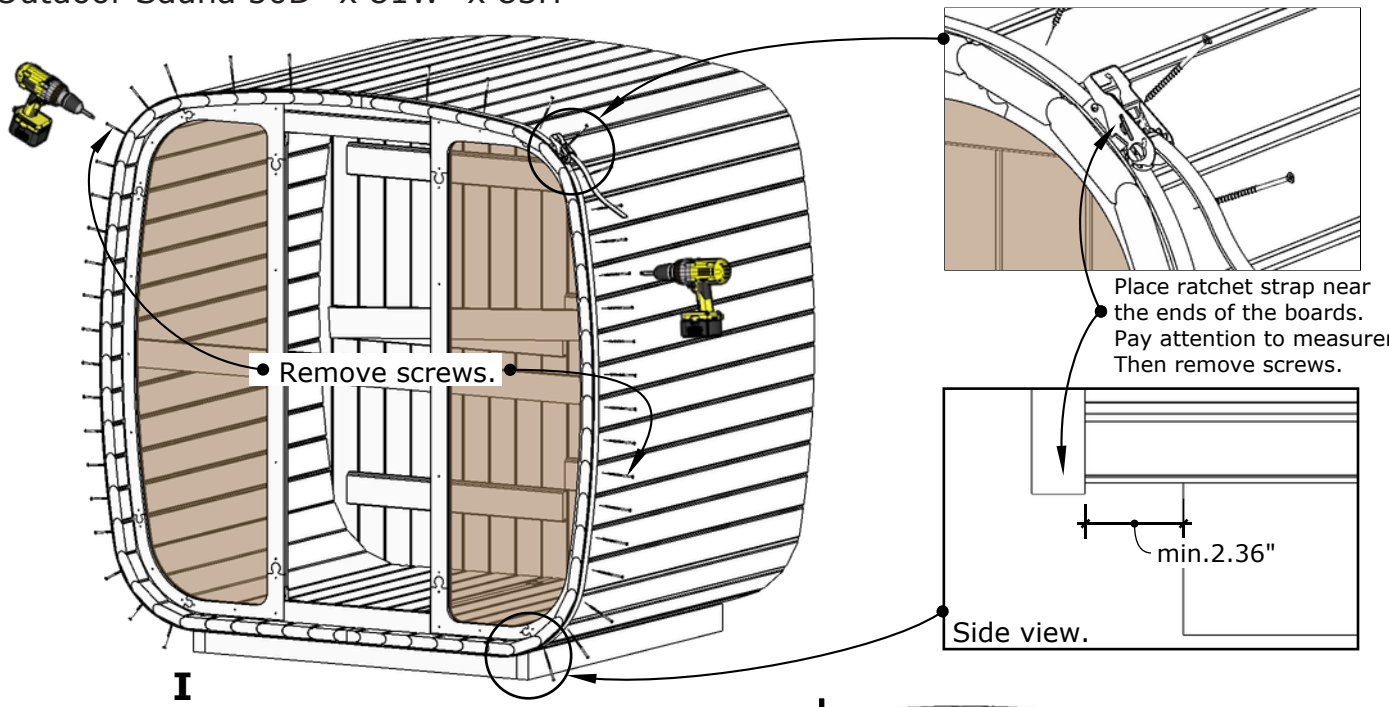
Pre-drill holes Ø 5/32"

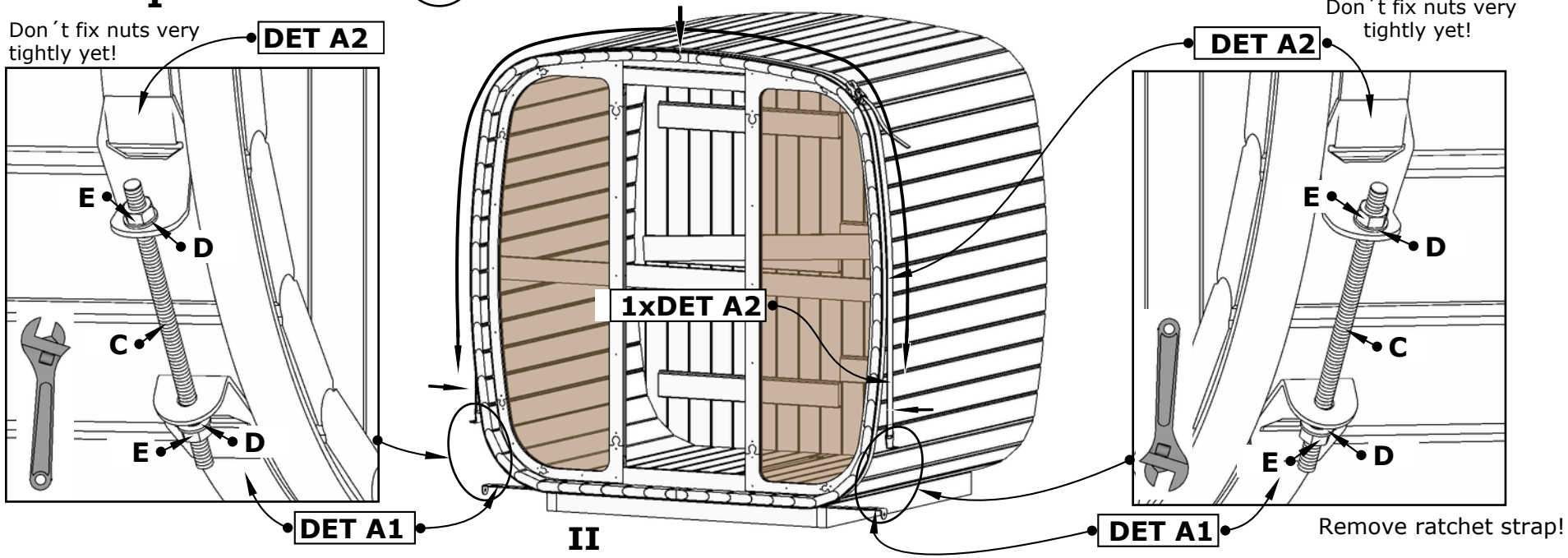
III

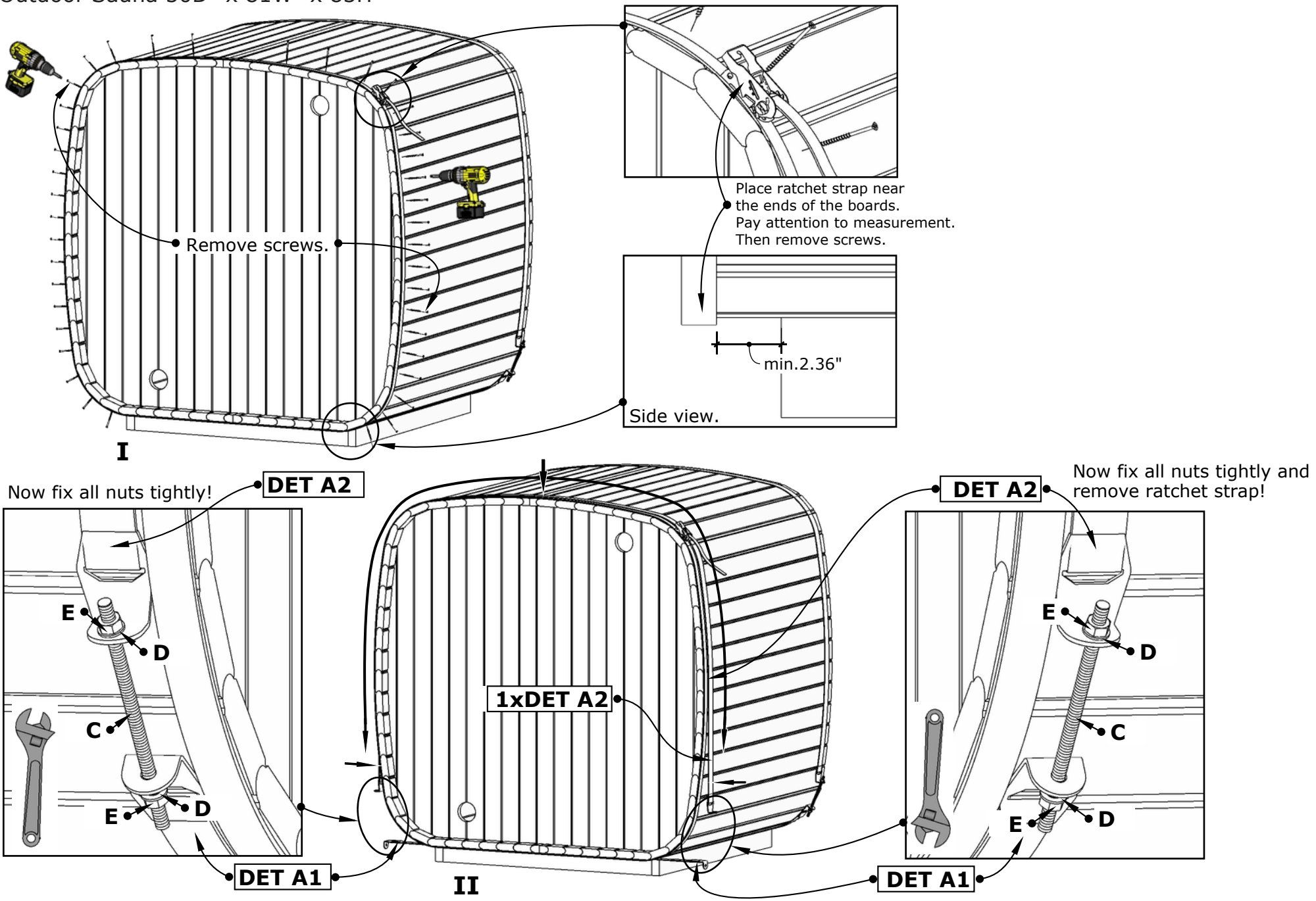




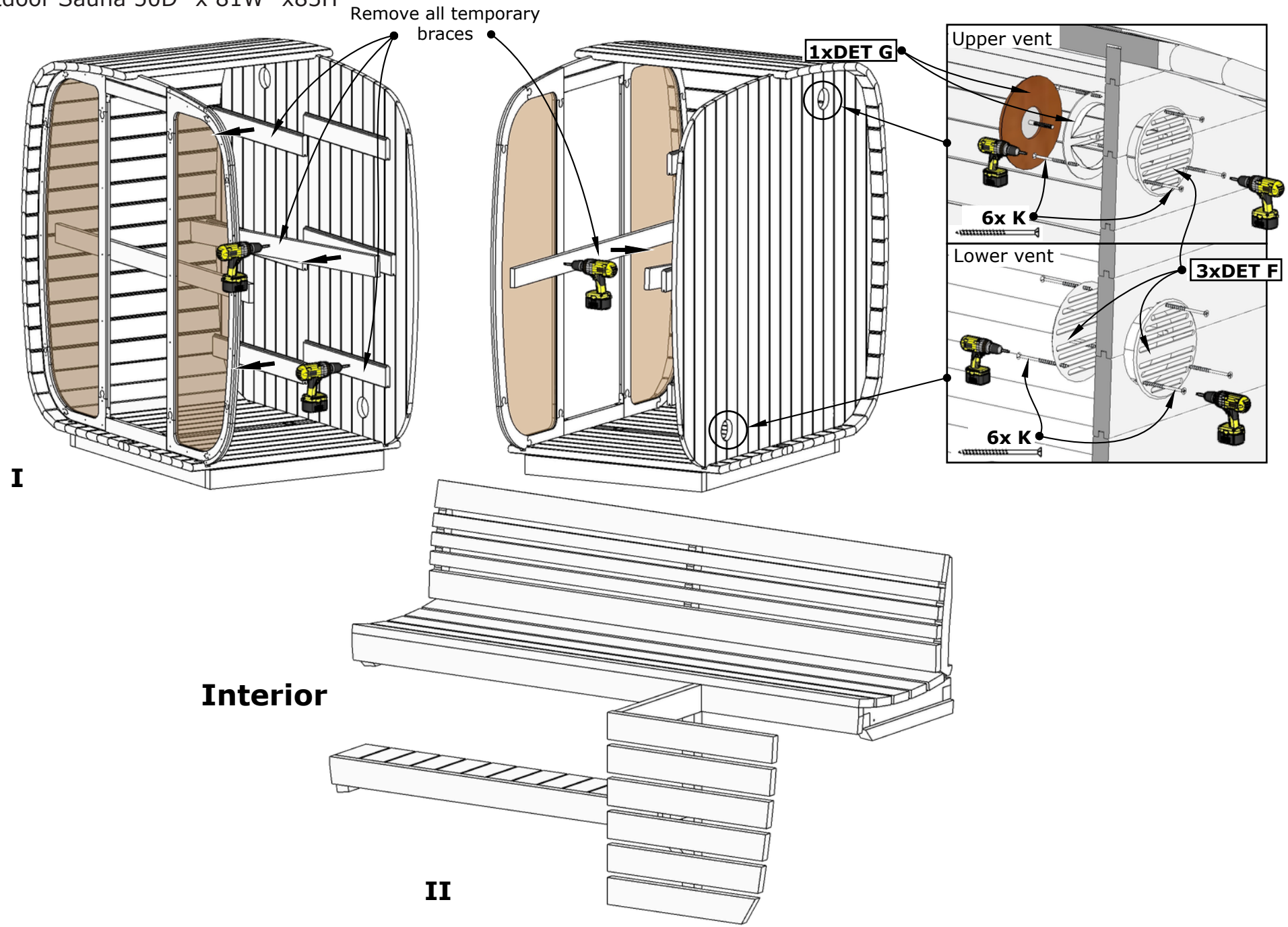
IV


Remove screws.
Place ratchet strap near
the ends of the boards.
Pay attention to measurement.
Then remove screws.
min.2.36"
Side view.
I


Don´t fix nuts very
tightly yet!
DET A2
E
D
C
E
D
DET A1
1xDET A2
II
Don´t fix nuts very
tightly yet!
DET A2
E
D
C
E
D
DET A1
Remove ratchet strap!

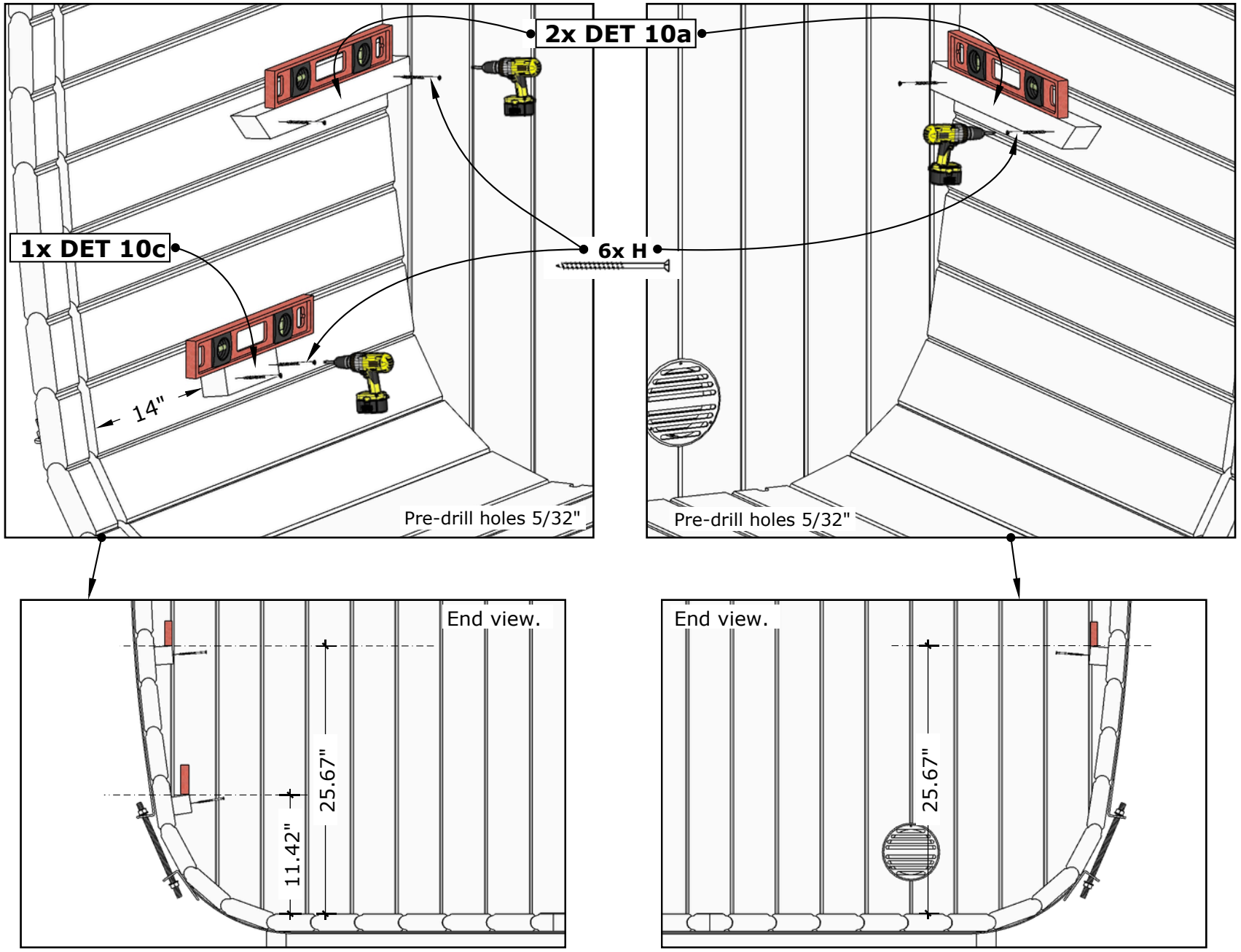

Remove screws.
Place ratchet strap near
the ends of the boards.
Pay attention to measurement.
Then remove screws.
min.2.36"
Side view.
I
Now fix all nuts tightly!
DET A2
E
D
C
E
D
DET A1
1xDET A2
II
DET A2
Now fix all nuts tightly and
remove ratchet strap!
E
D
C
E
D
DET A1

11.


Remove all temporary braces
1xDET G
Upper vent
6x K
Lower vent
3xDET F
6x K
I
Interior
II

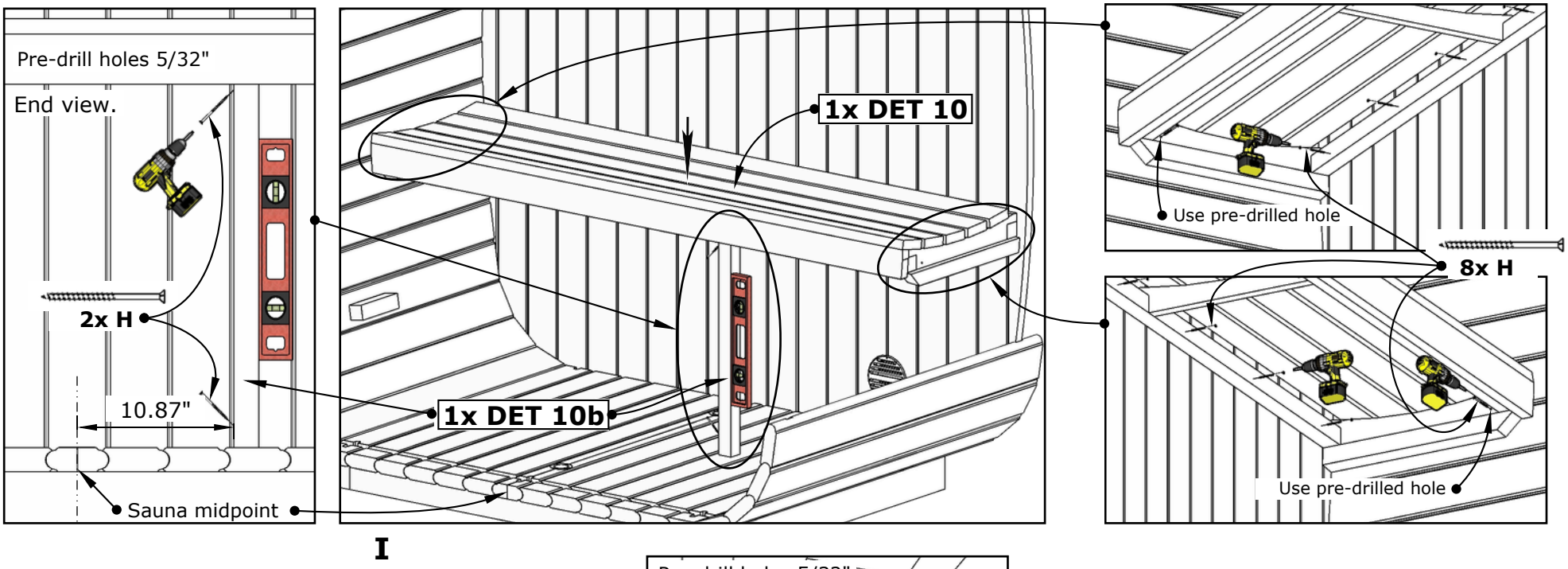
12.

Use waterlevel for installation!

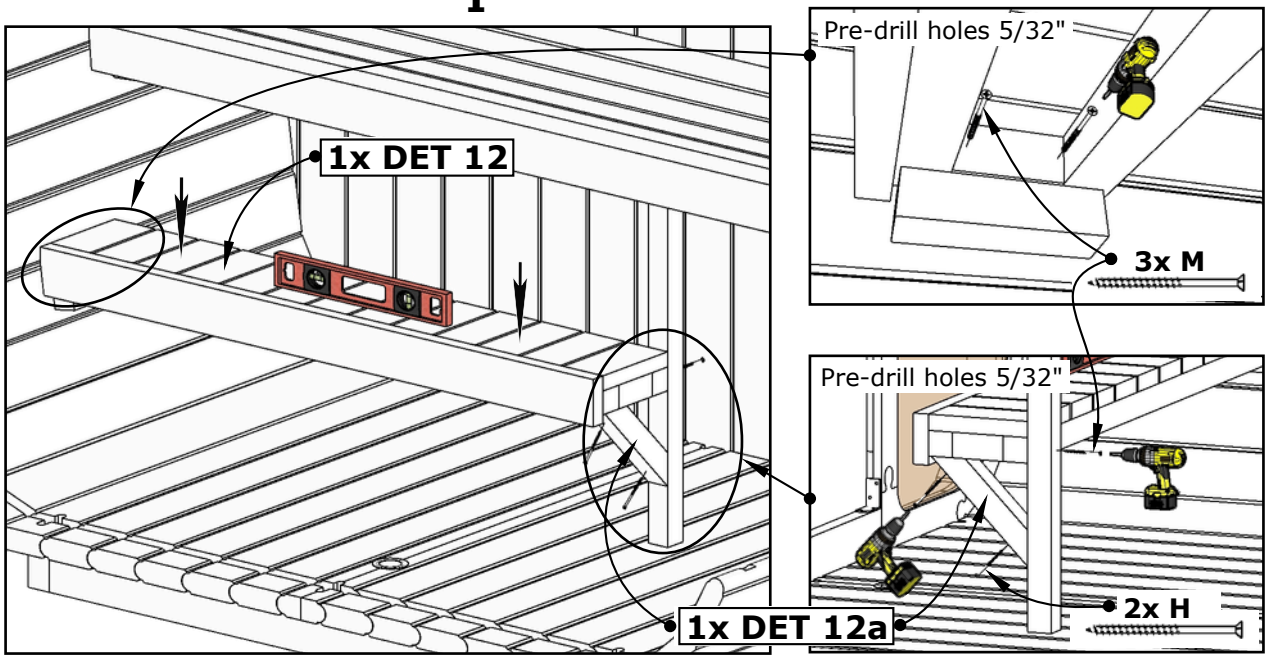


13.

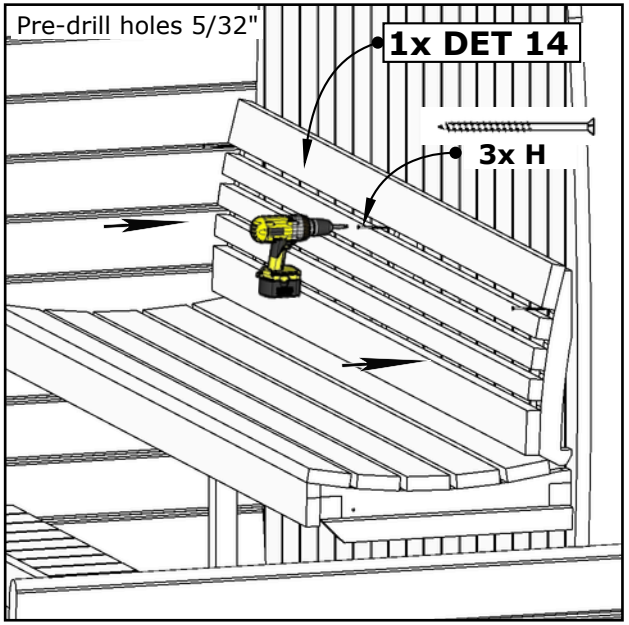
CL4G Outdoor Sauna 50D" x 81W" x 83H"



I



II

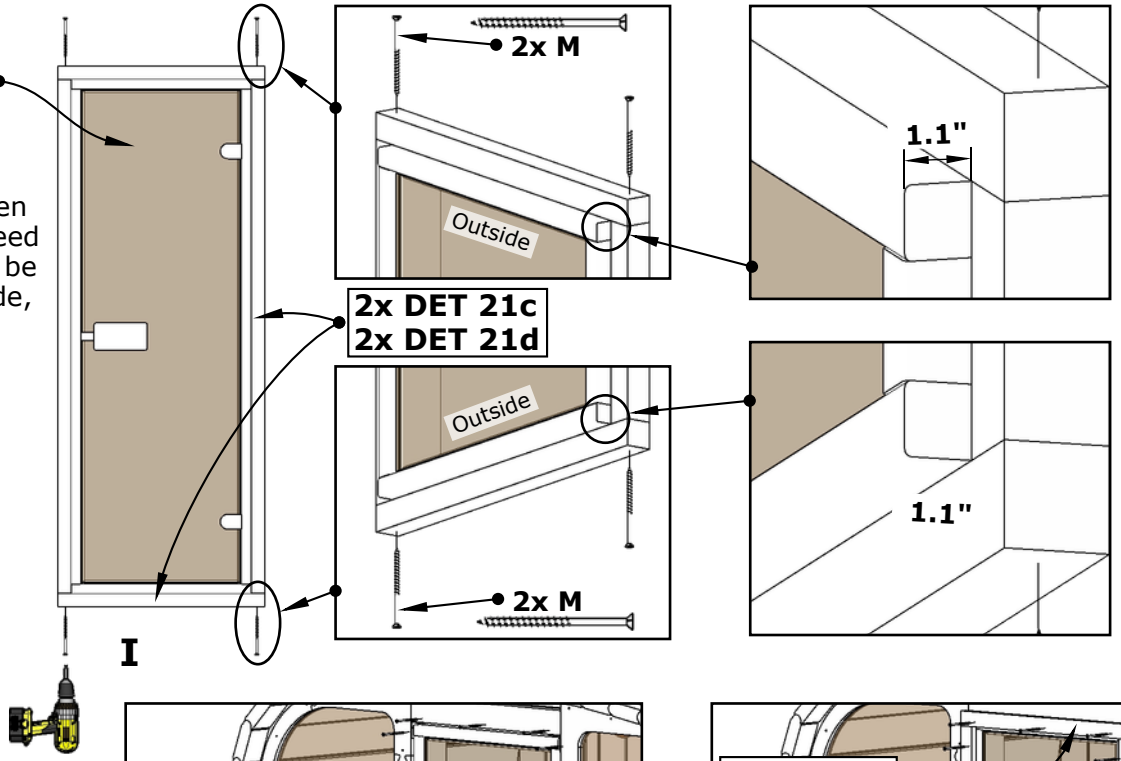


III

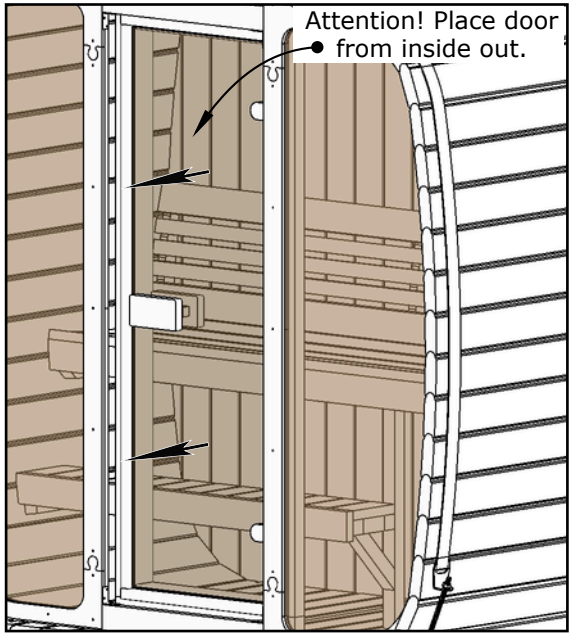
14.

1x DET 21

Attention!
The door must open outwards. If you need the door handle to be on the opposite side, rotate door 180 degrees.



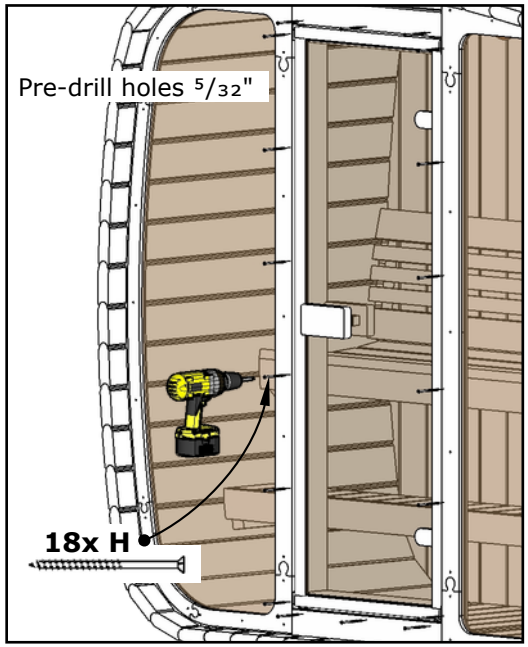
I



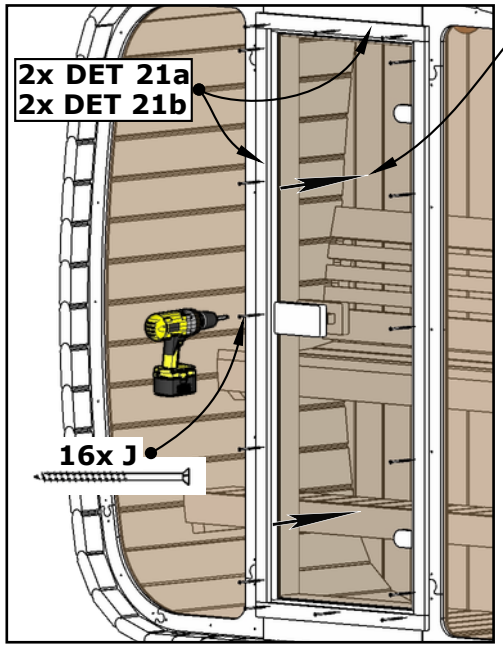
II

Ensure door frame is pressed tightly against the wall and fasten from inside.

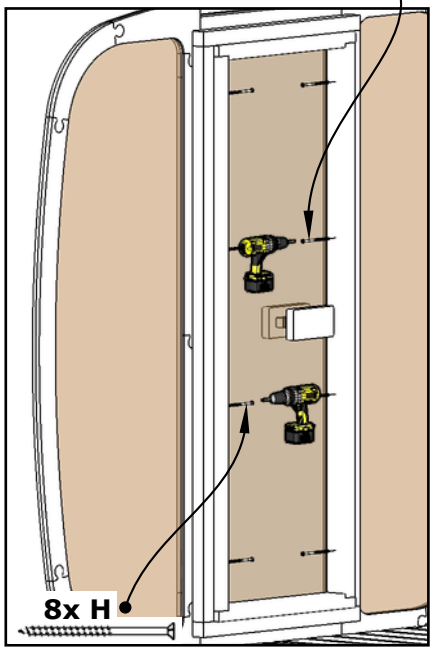
Use waterlevel.



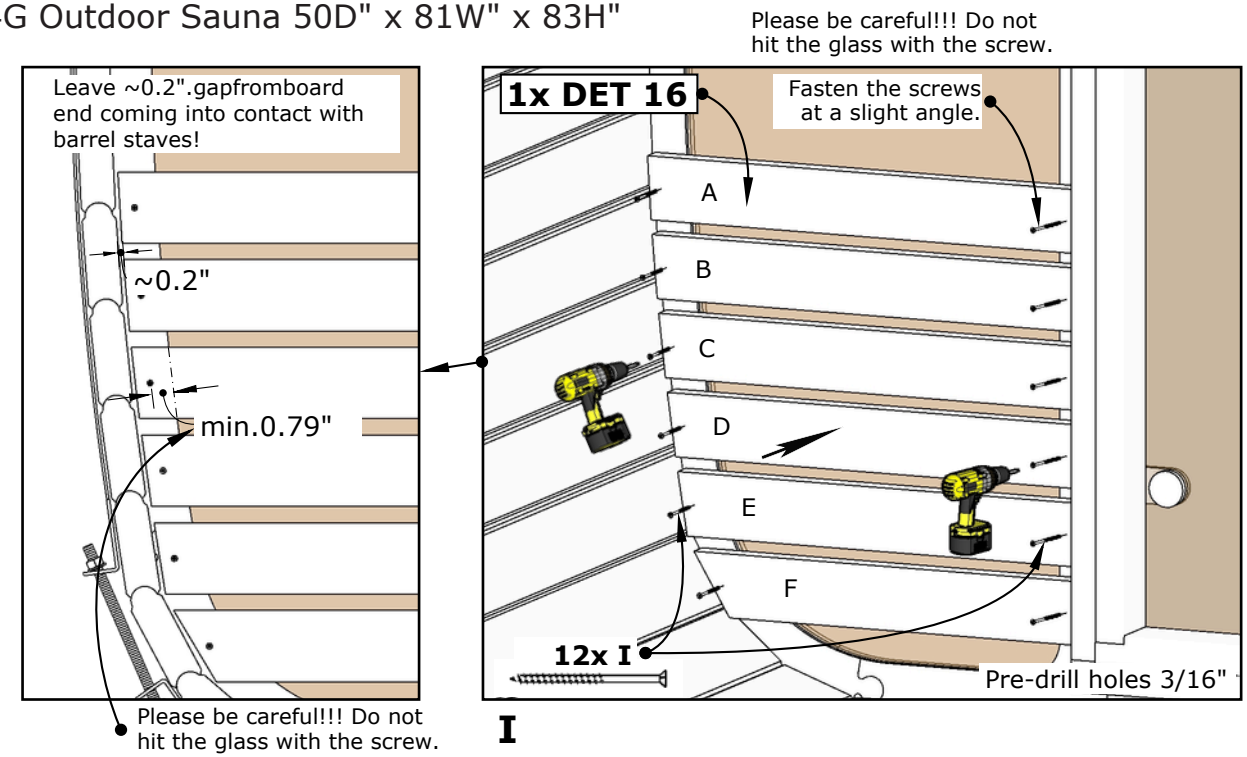
III



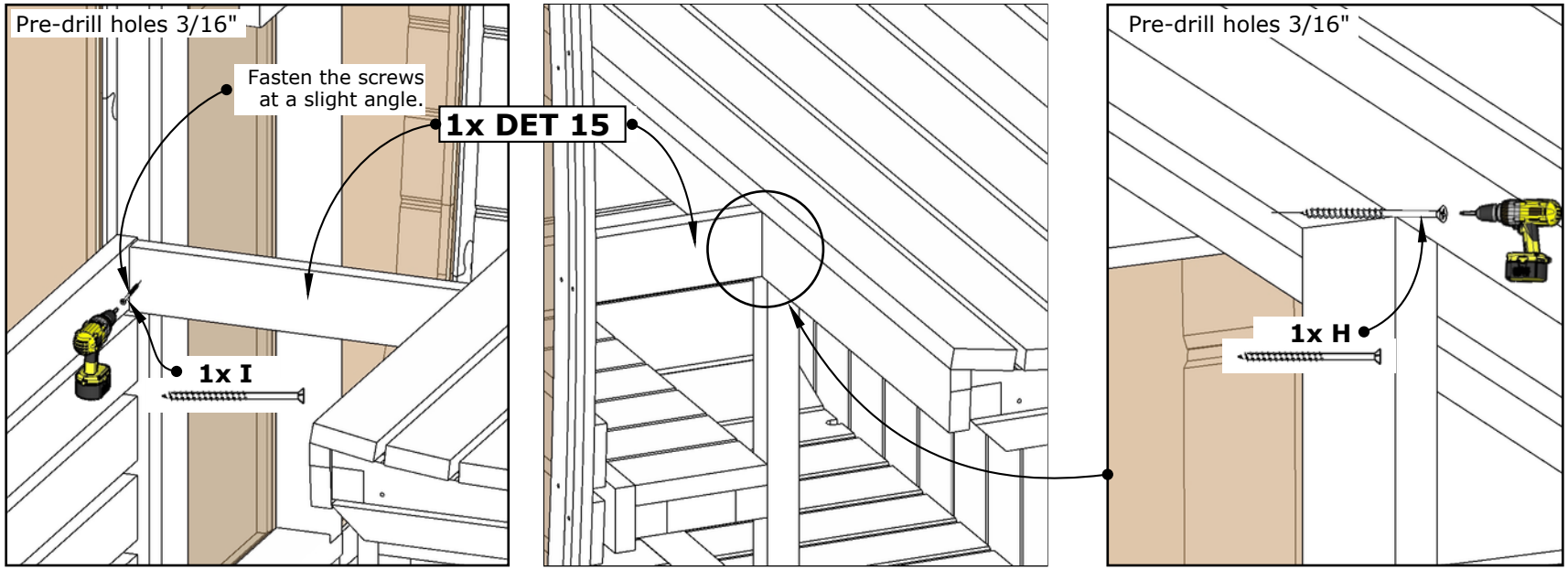
IV



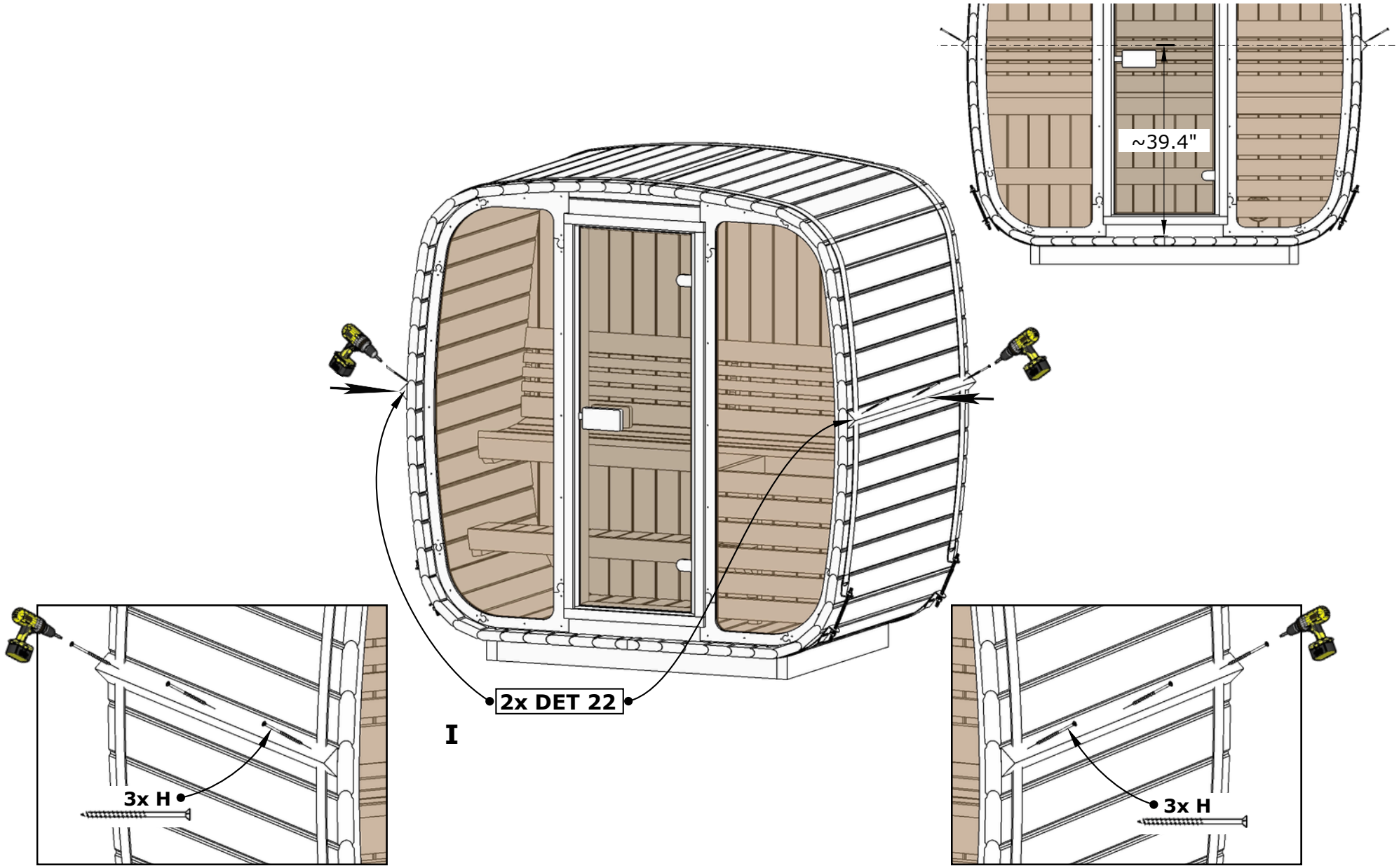
V


Please be careful!!! Do not hit the glass with the screw.
Leave ~0.2".gapfromboard end coming into contact with barrel staves!
~0.2"
min.0.79"
Please be careful!!! Do not hit the glass with the screw.
1x DET 16
Fasten the screws at a slight angle.
A
B
C
D
E
F
12x I
Pre-drill holes 3/16"

I


Pre-drill holes 3/16"
Fasten the screws at a slight angle.
1x DET 15
1x I
Pre-drill holes 3/16"
1x H

II

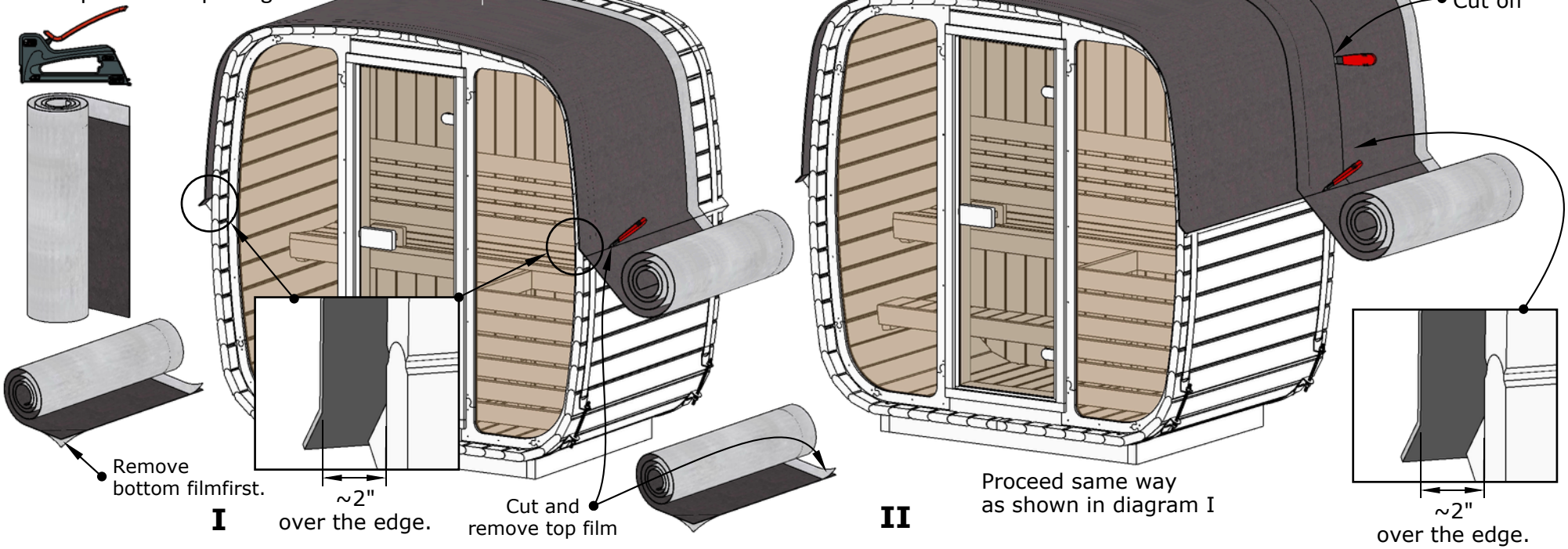


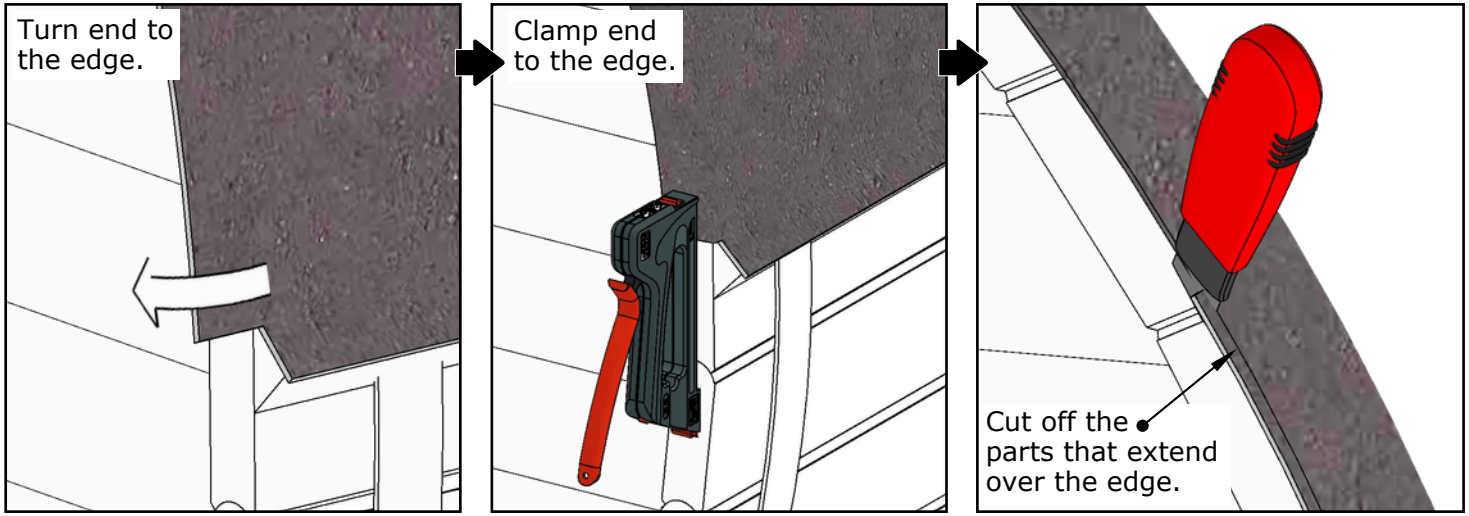
17.

CL4G Outdoor Sauna 50D" x 81W" x 83H"

Underlayfelt installationmanual.

Attention! Refer to underlay installation manual provided in package.

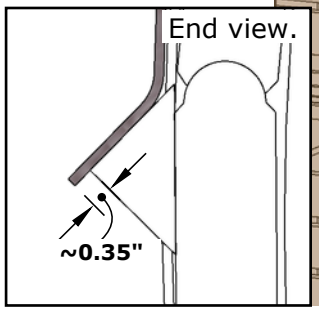


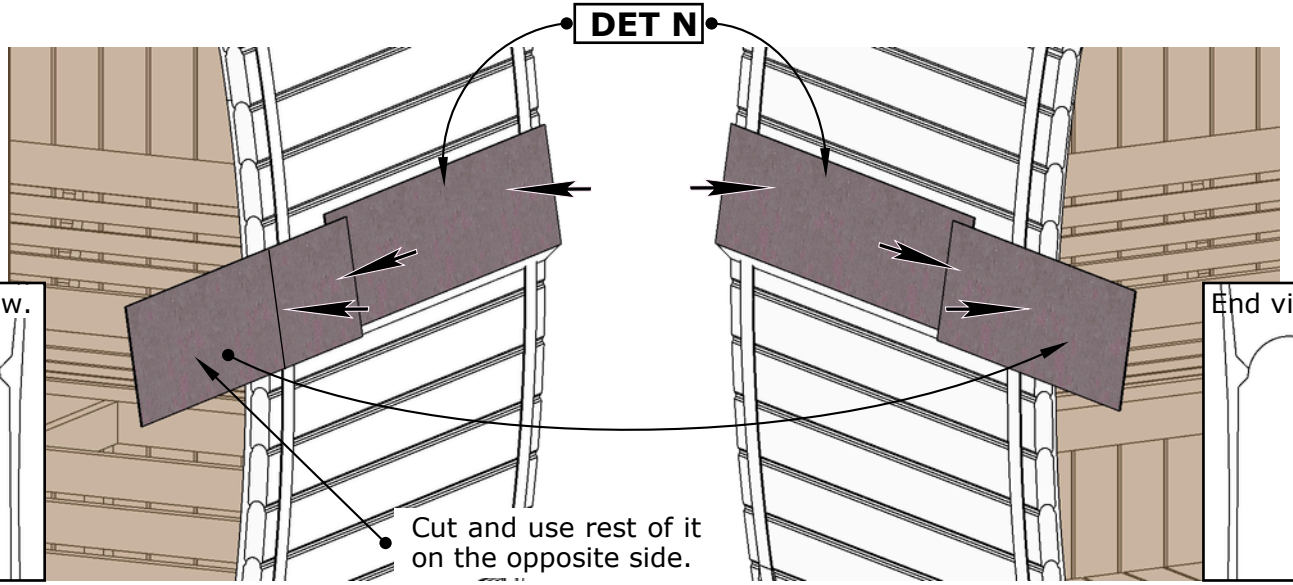


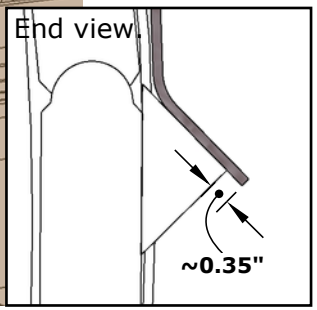
III

Attention! Refer to shingle installation manual provided in package.

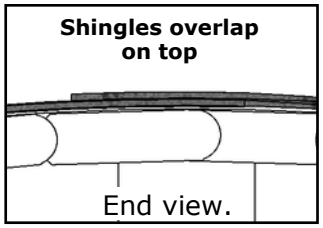






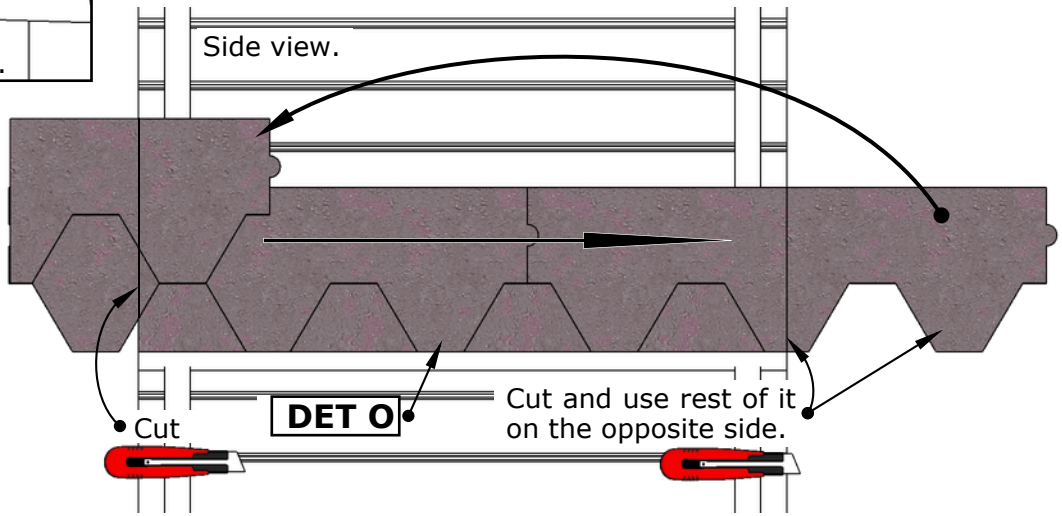


I



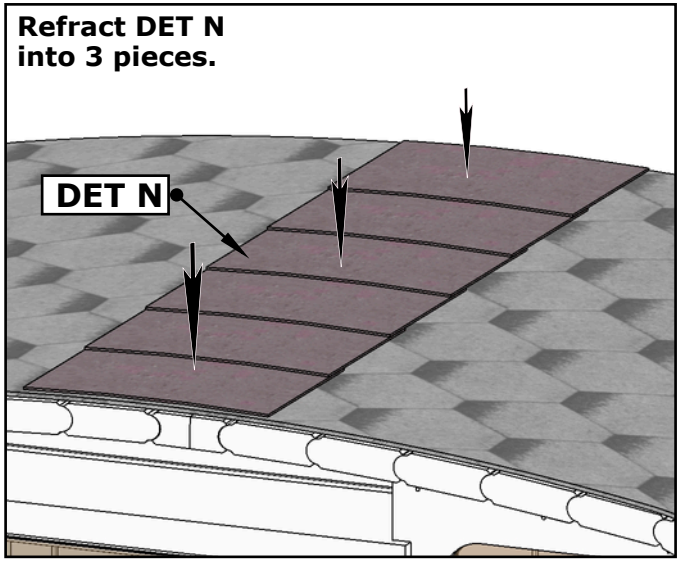
Attention! Refer to shingle installation manual provided in package.



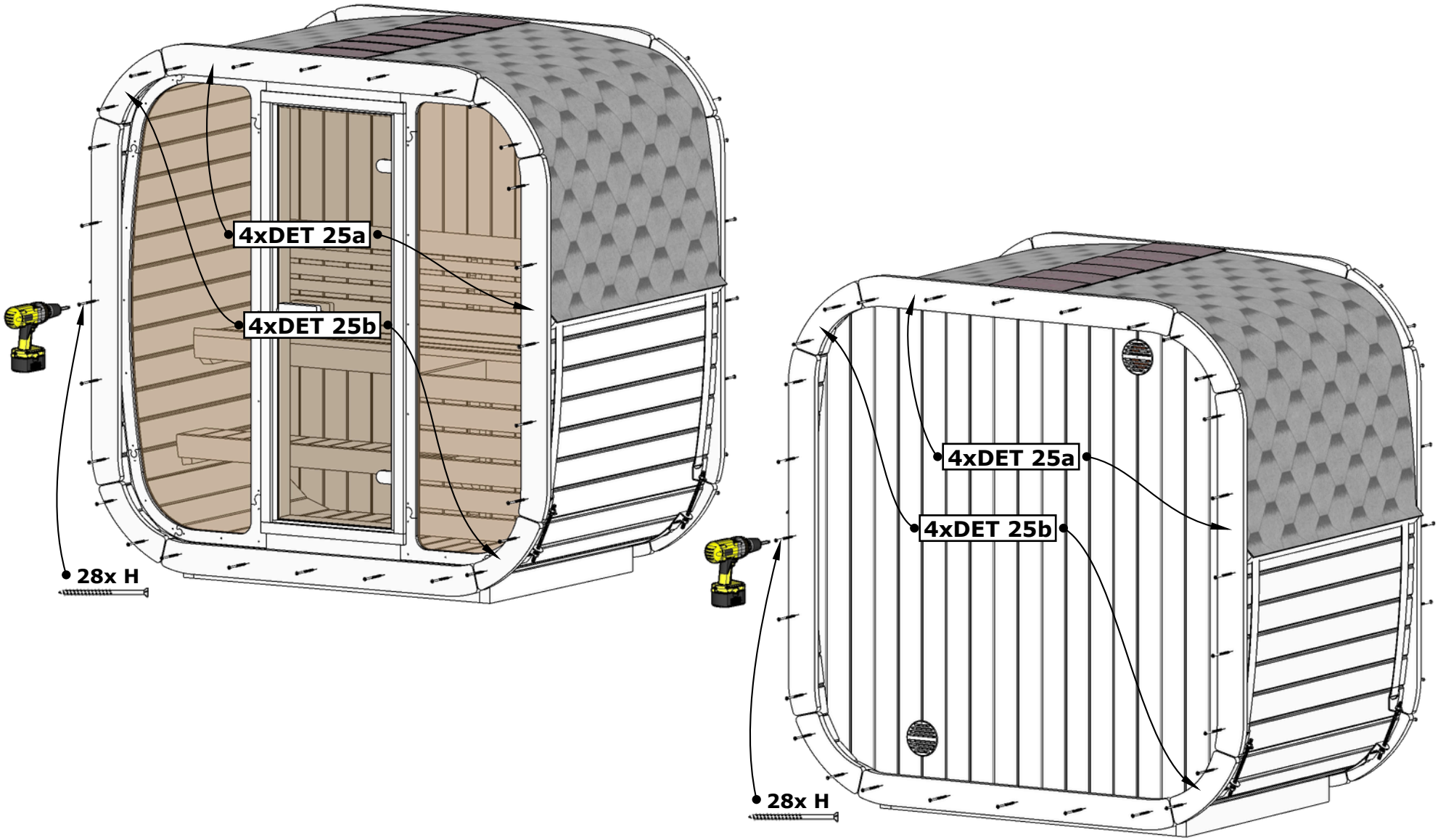


II

Attention! Refer to shingle installation manual provided in package.



III



20.