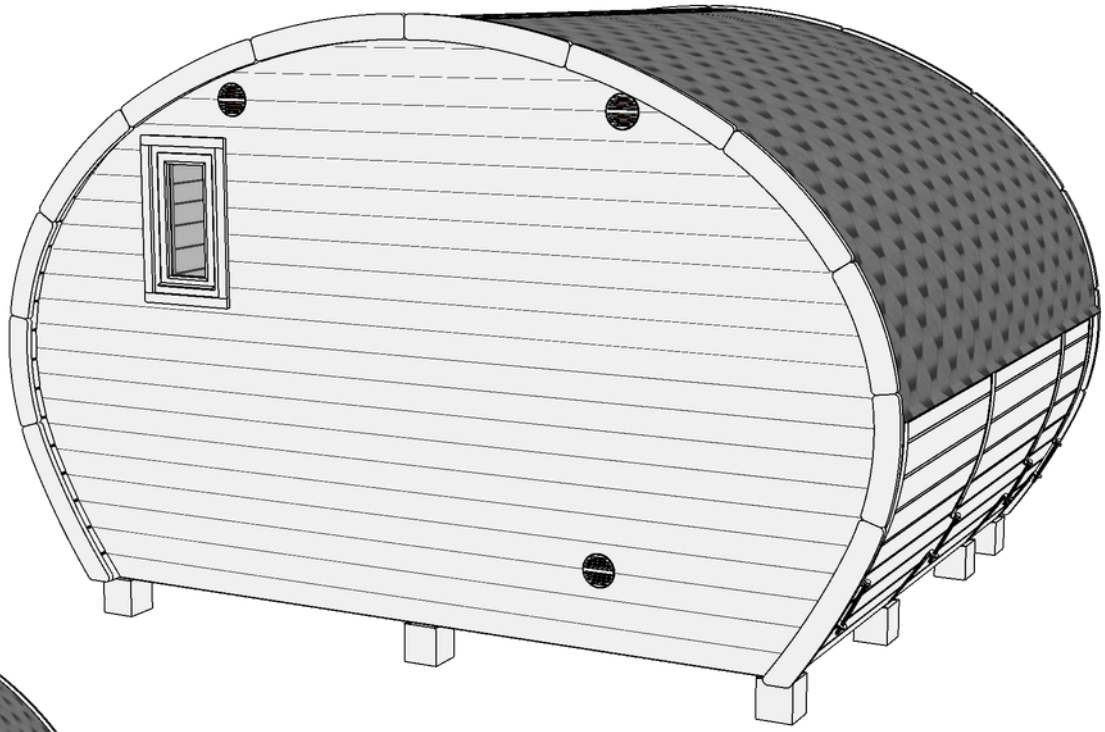
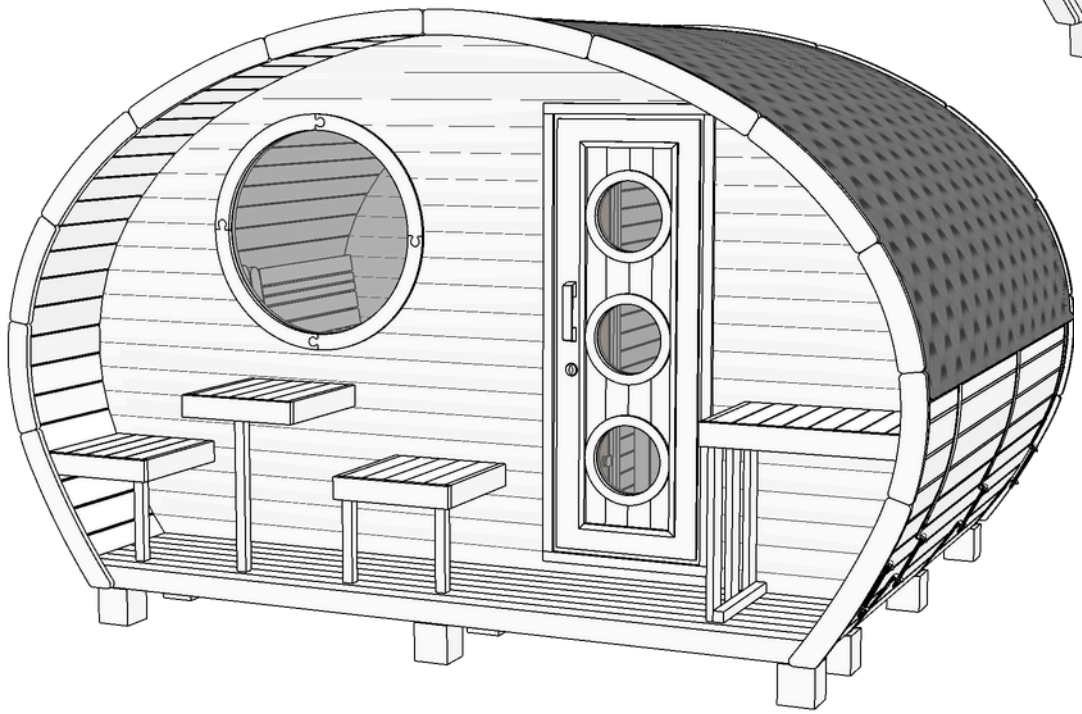
Rate Outdoors

Model G11 Sauna Room Installation Manual





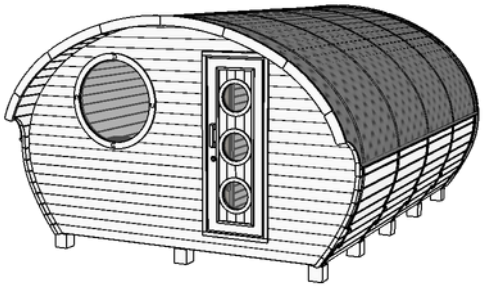
Manufactured by:

saunalife

rateoutdoors.com
773.435.7596

(FRO 01)

G11SaunaModelInstallation & Owner's Manual



Congratulations on your purchase of the SaunaLife G11 unit. If you have questions during assembly or ownership, please call us at 1-800-957-2962 or send an email to info@saunalife.com

Our regular business hours are 8am-5pm CST, Monday through Friday, excluding US holidays.

These instructions are for the constructor, electrician, and ultimately the owner of the SaunaLife G11 unit. Please read the whole manual before assembly and keep it accessible after.

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SaunaLife G11 Kit Contents.....p.2

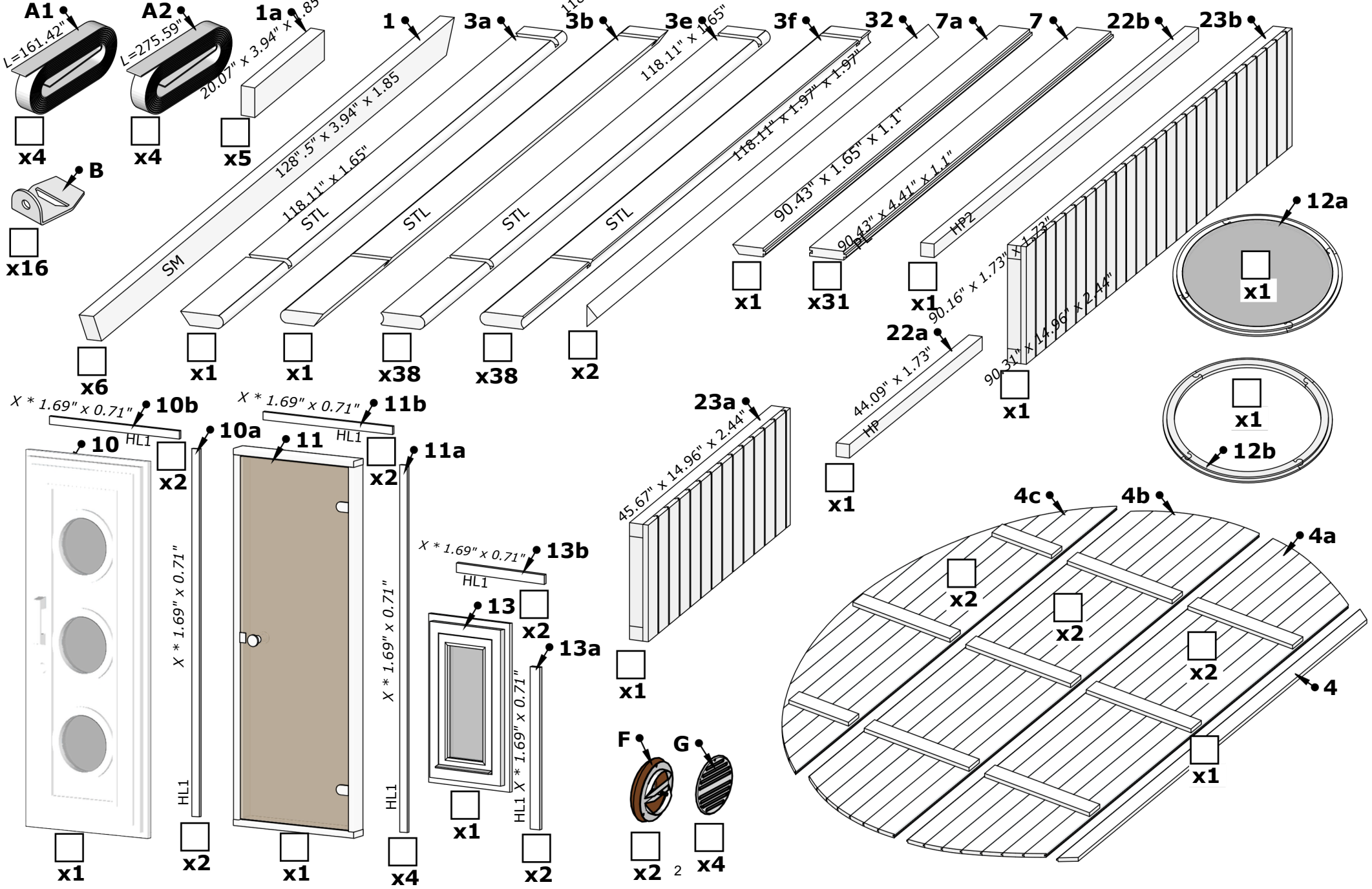
Sauna Assembly: Step by Step Guide.....p.5

Wall Assembly.....p.7 Door installation.....p.13 Bench installation.....p.17 Front porch assembly.....p.20 Underlay felt & roof installation p.21

Manufactured by:

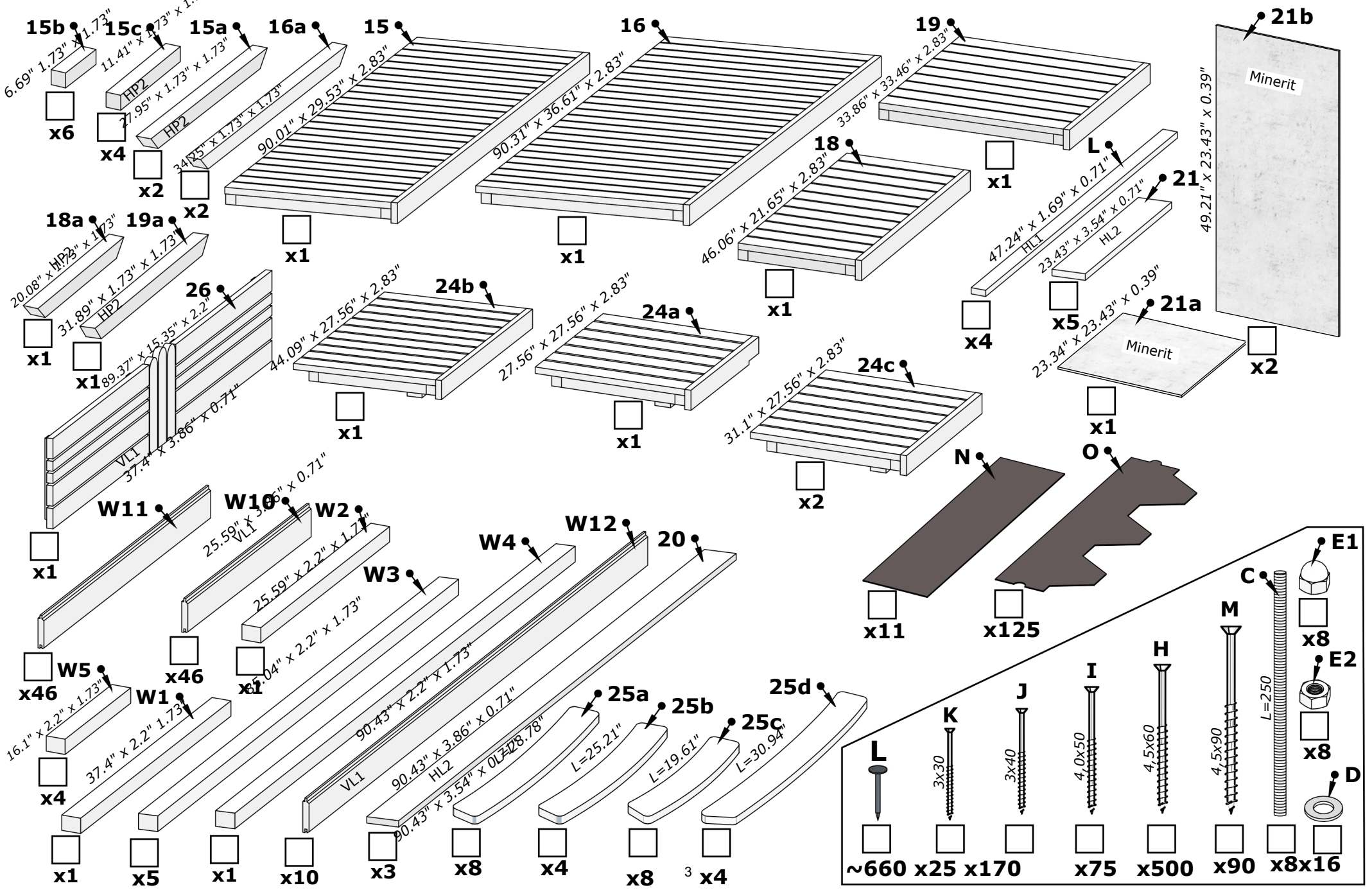
G11 Sauna Model

Details list 1 of 3 pages.



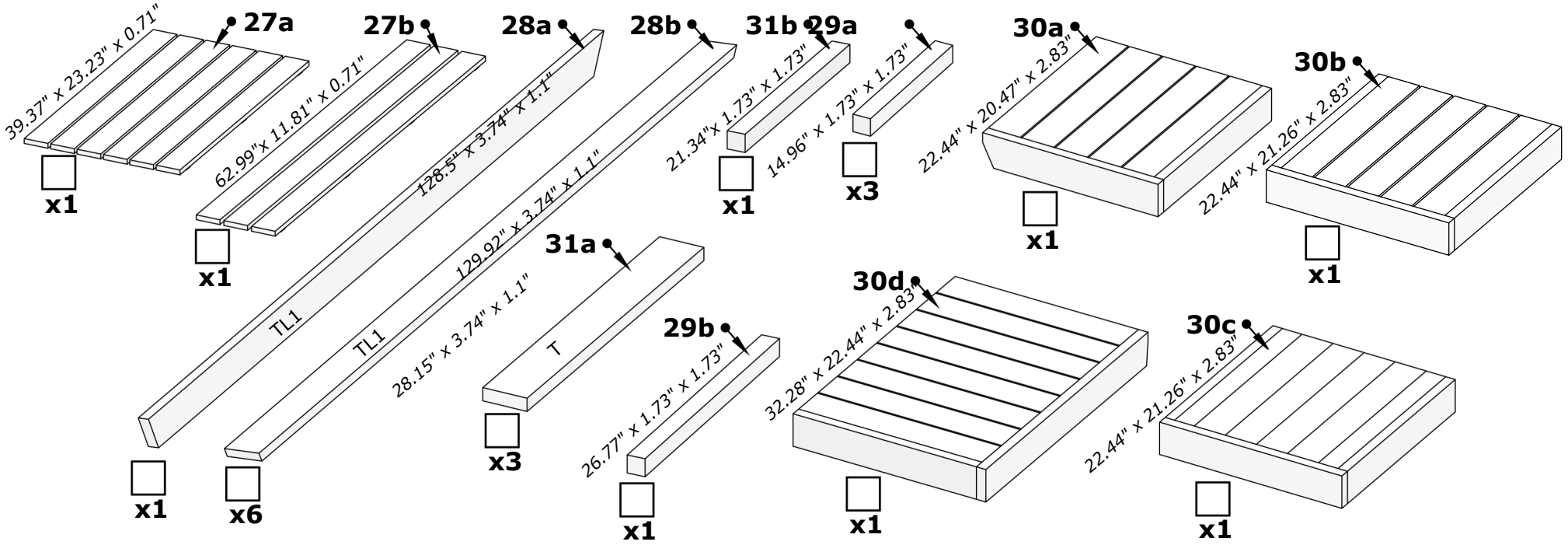
G11 Sauna Model

Details list 2 of 3 pages.



G11 Sauna Model

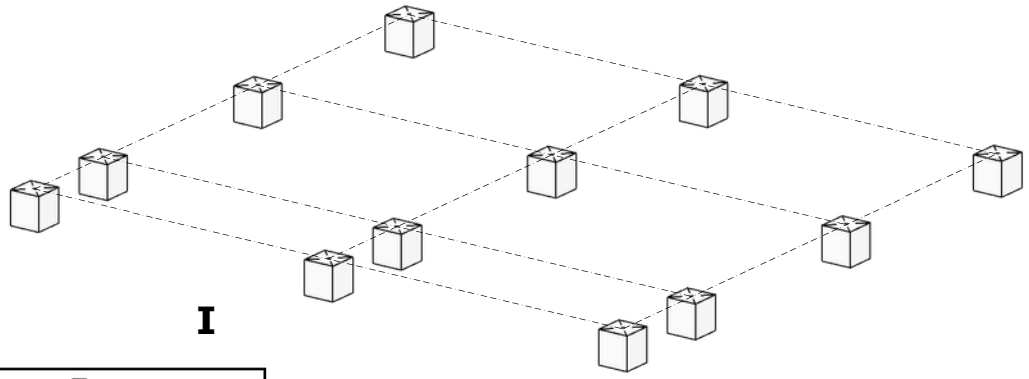
Details list 3 of 3 pages.



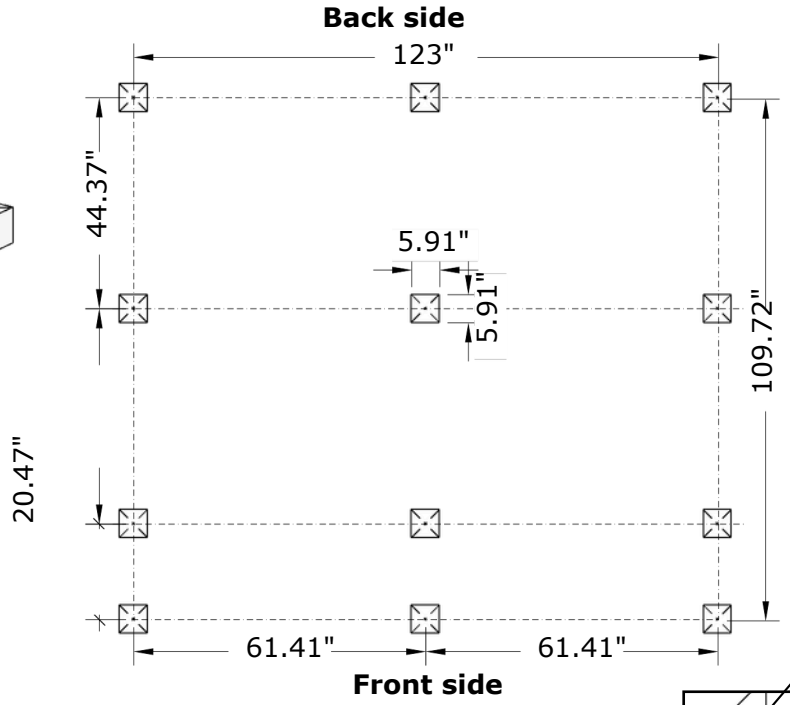


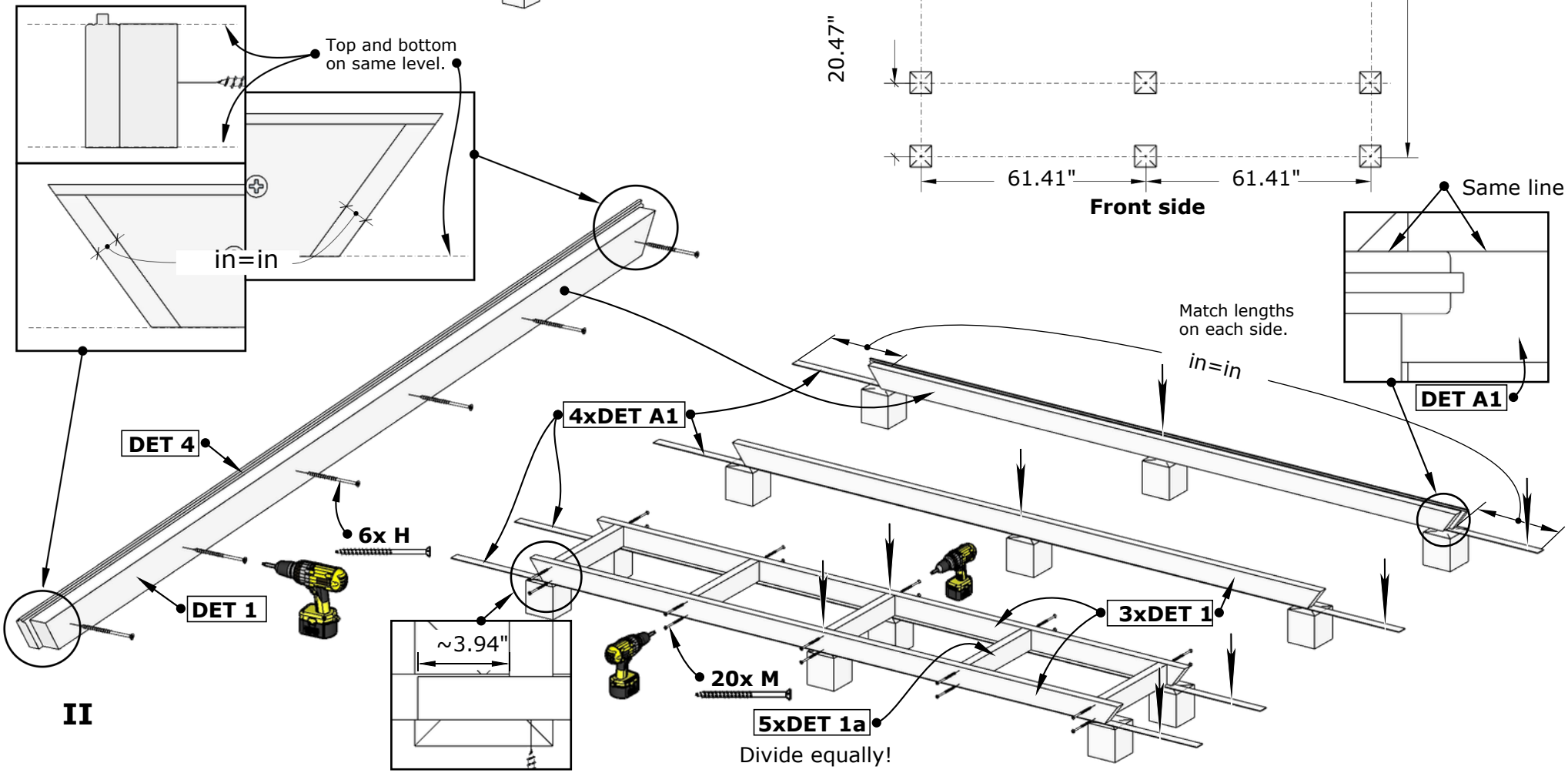
Step 1. Room Layout

Lay out the foundational pieces and begin setting up your new space.



I



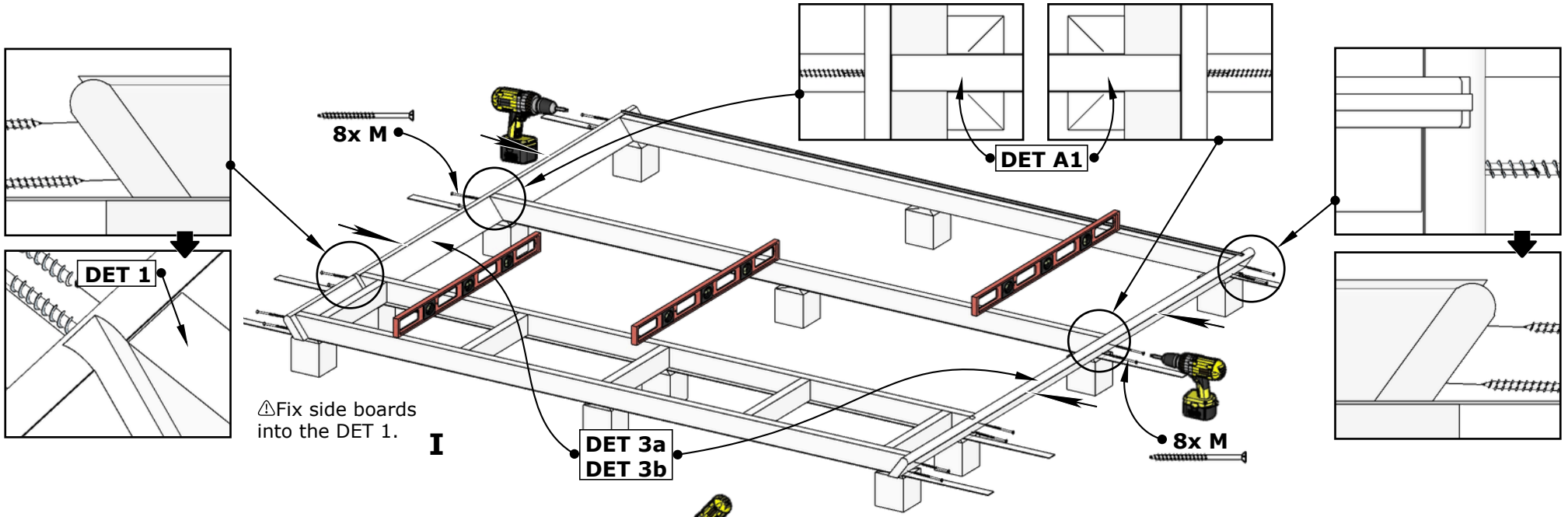


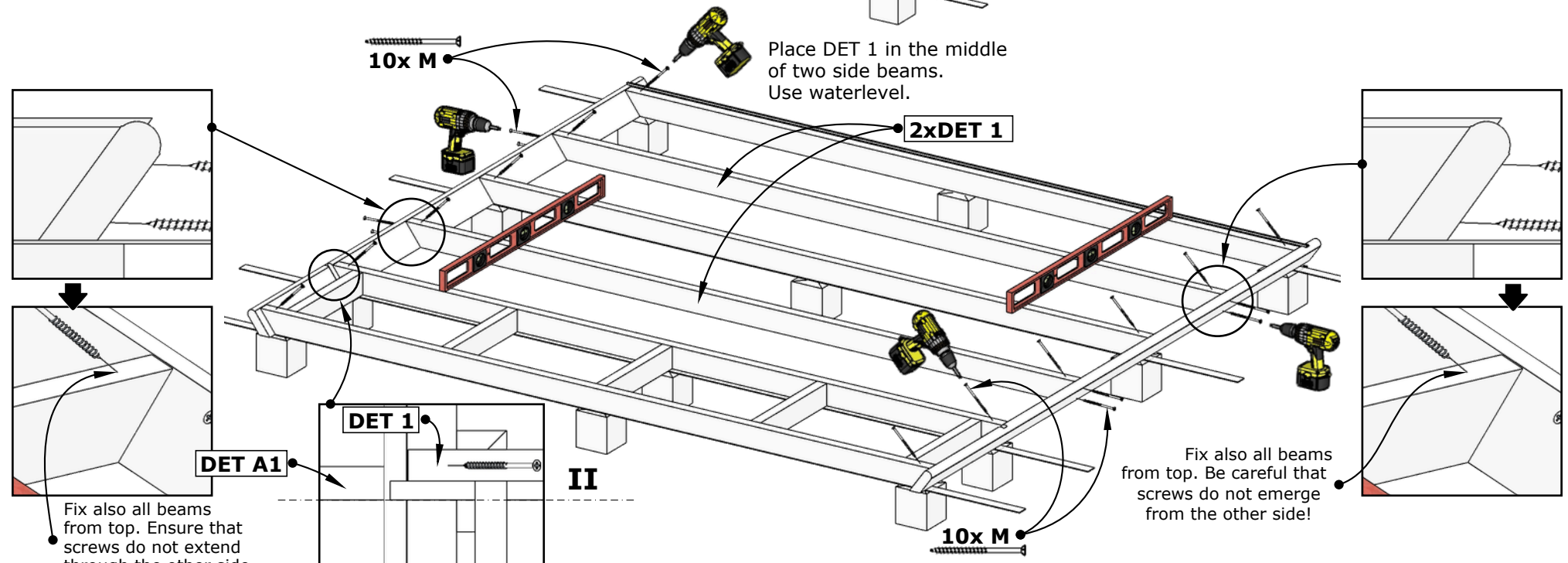
II

1.

Step 2. Setting the Foundation

Align levels and corners to assemble your foundational flooring.

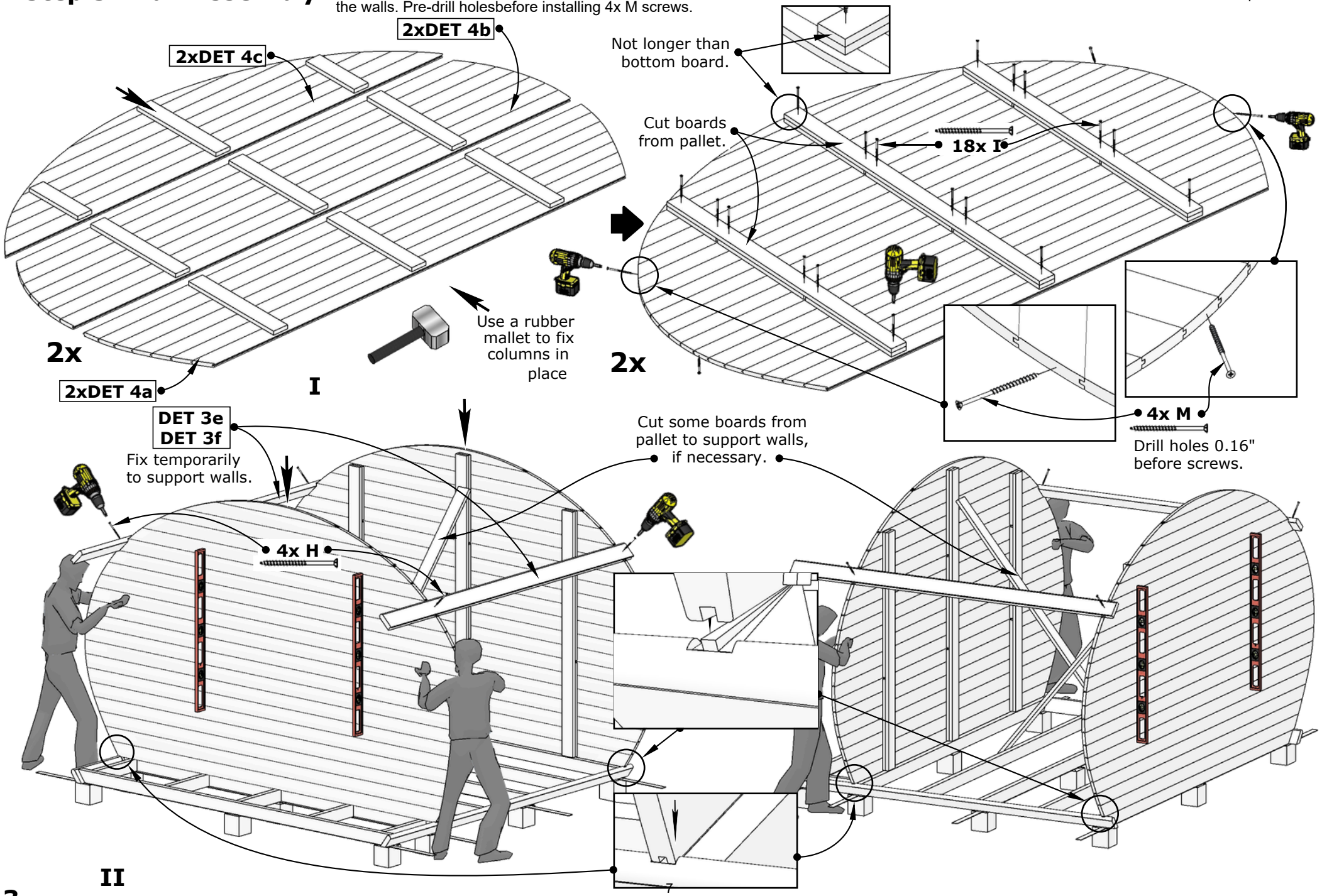




2.

Step 3. Wall Assembly

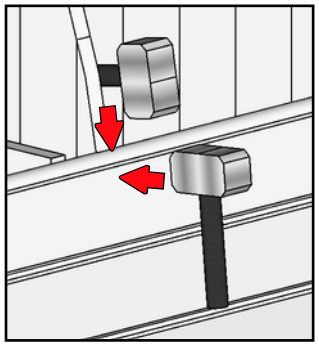
Fix DET 3e and 3f, or use pallet wood to temporarily support the walls. Pre-drill holesbefore installing 4x M screws.

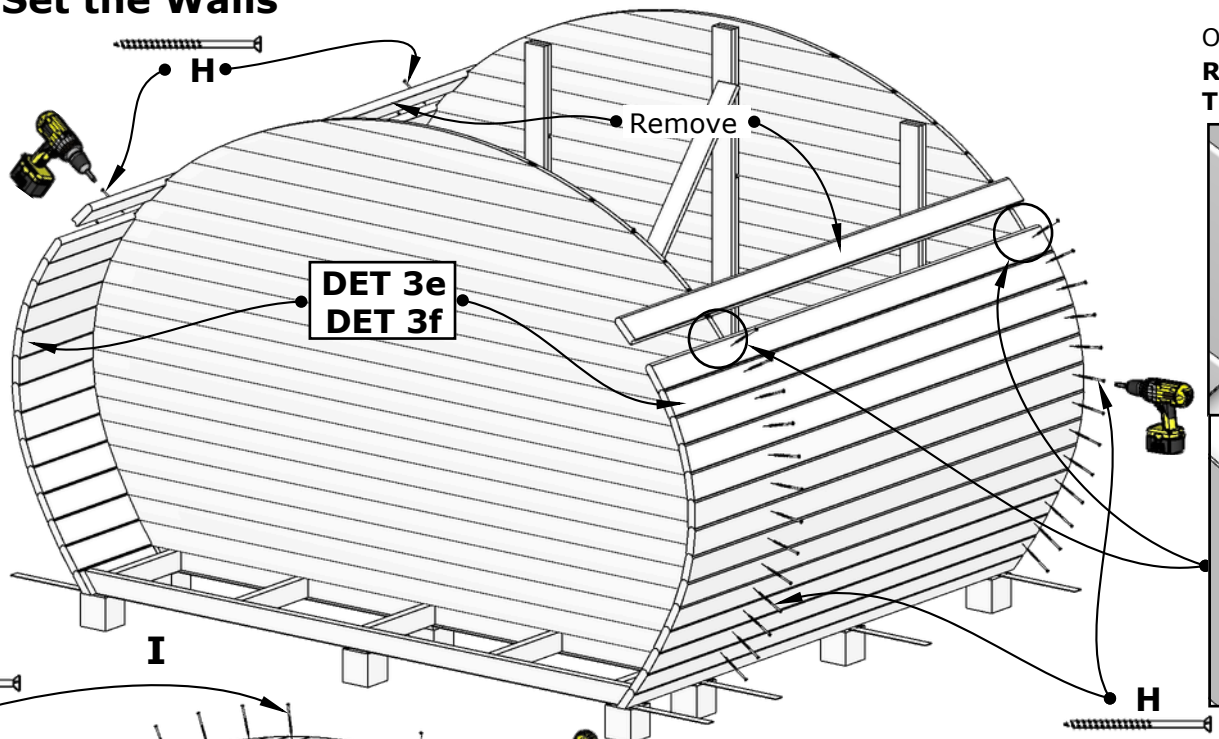


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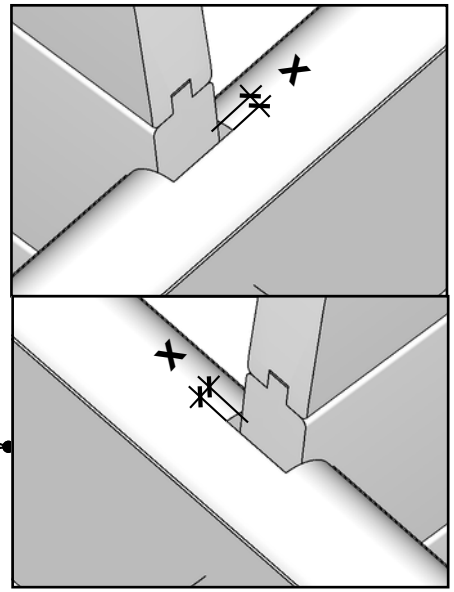
Step 4. Raise and Set the Walls

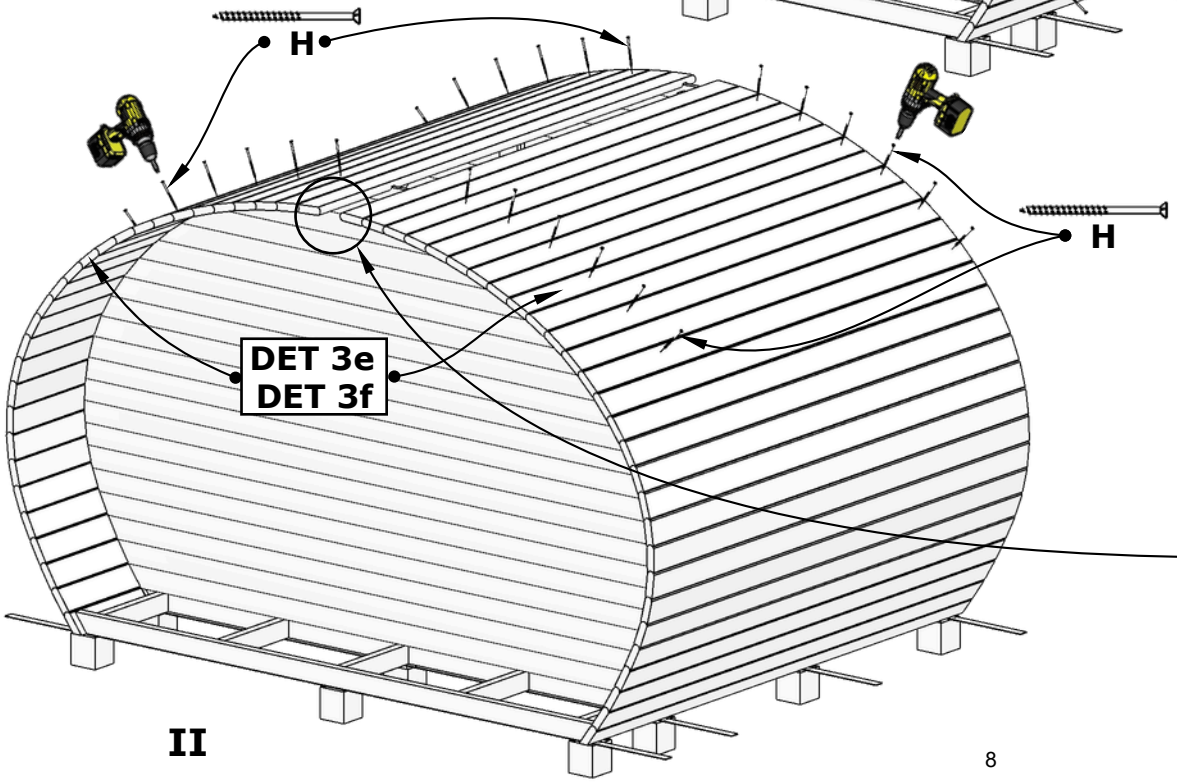
Drillaccording to thepatternin diagram I & II for ultimate results.



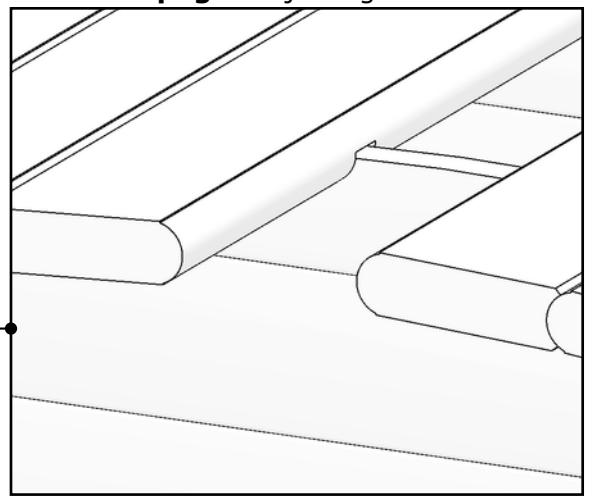


On b**oth sides**:
Regular wood X= 0.28" - 0.31"
Thermo wood X= 0.12" - 0.16"



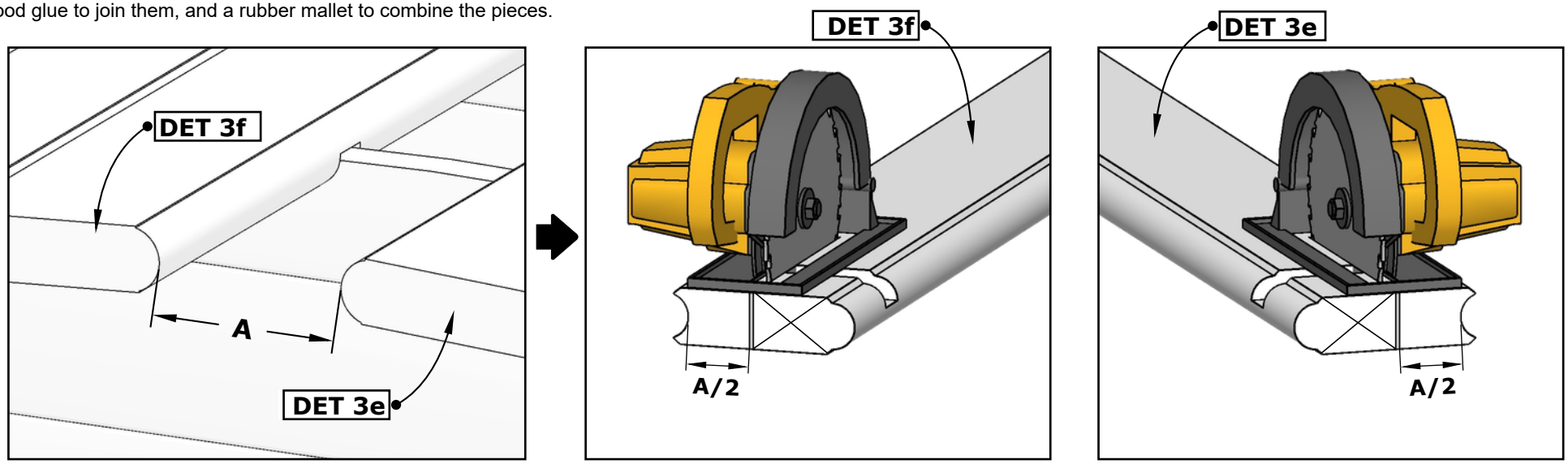


See next page for joining instructions.

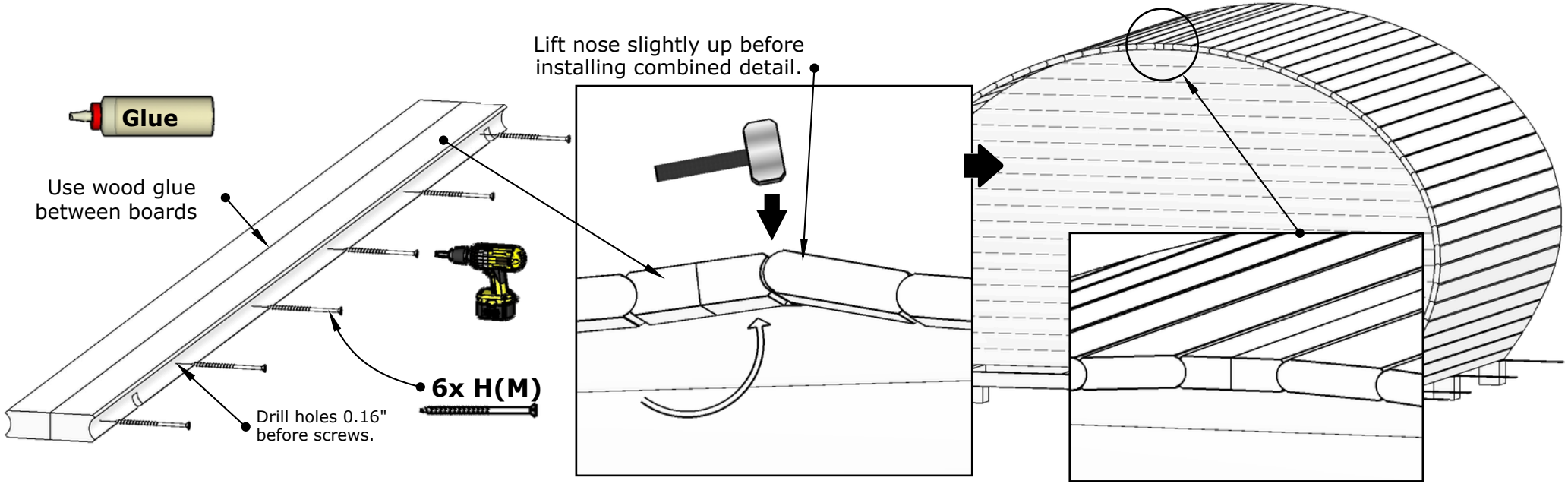


Step 5. Size and Cut the Top

Measure and size your Aboardpiecesand cut themto size. Use wood glue to join them, and a rubber mallet to combine the pieces.



I

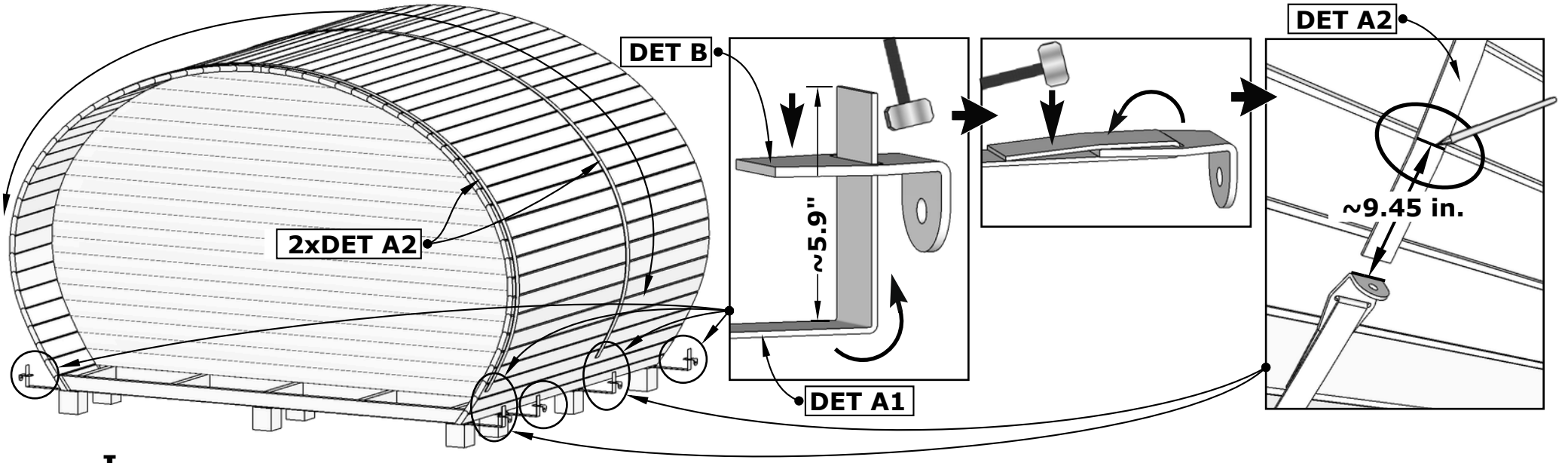


II

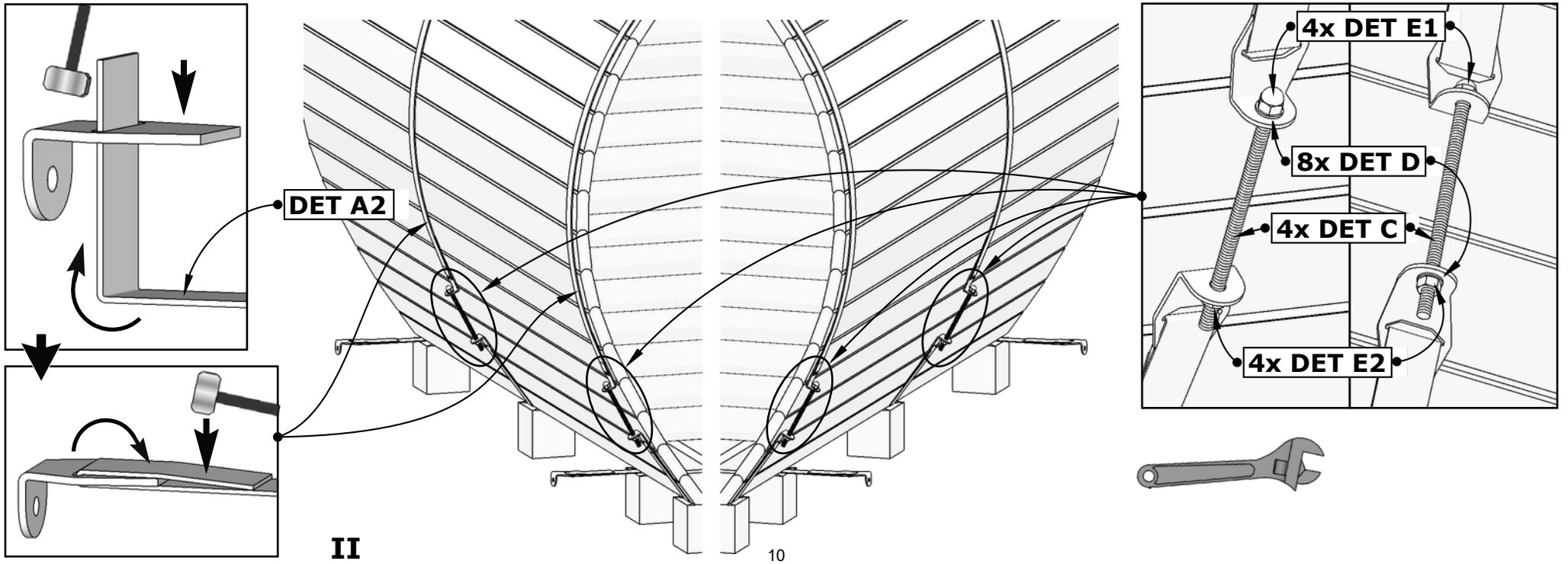
5.

Step 6. Tighten Bands and Bolts

Use gloves and practice caution when handling steel bands. Bind using DET bolts and a strong wrench.



I

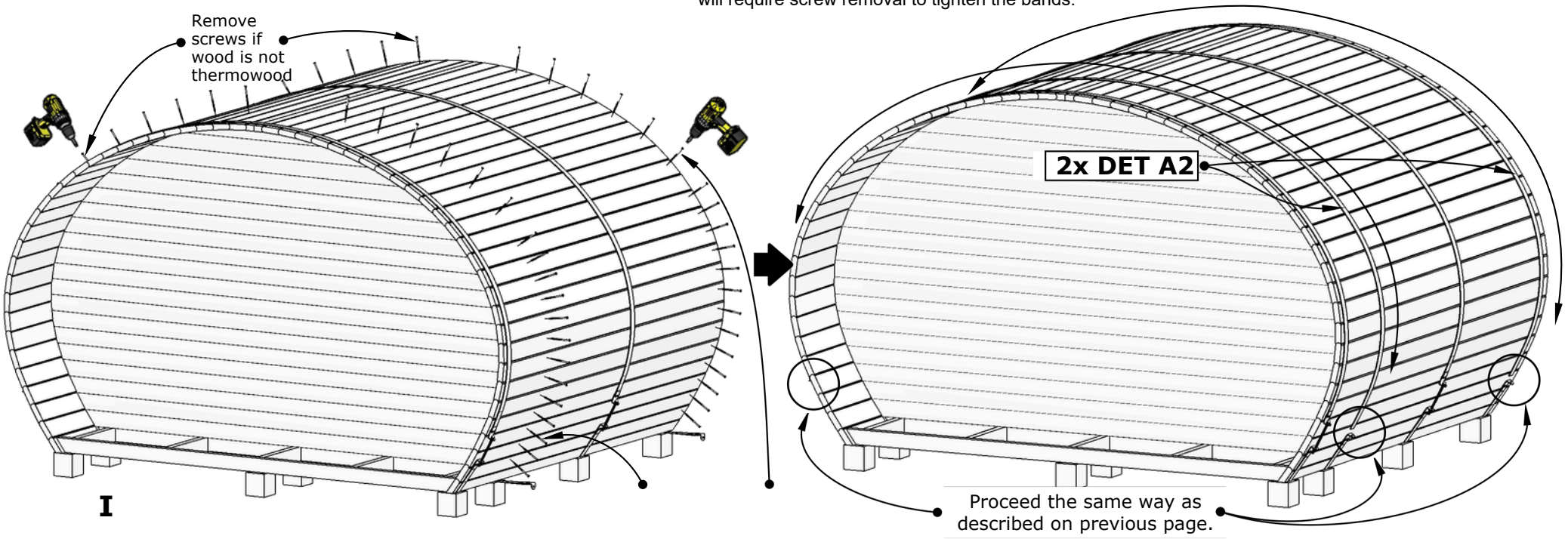


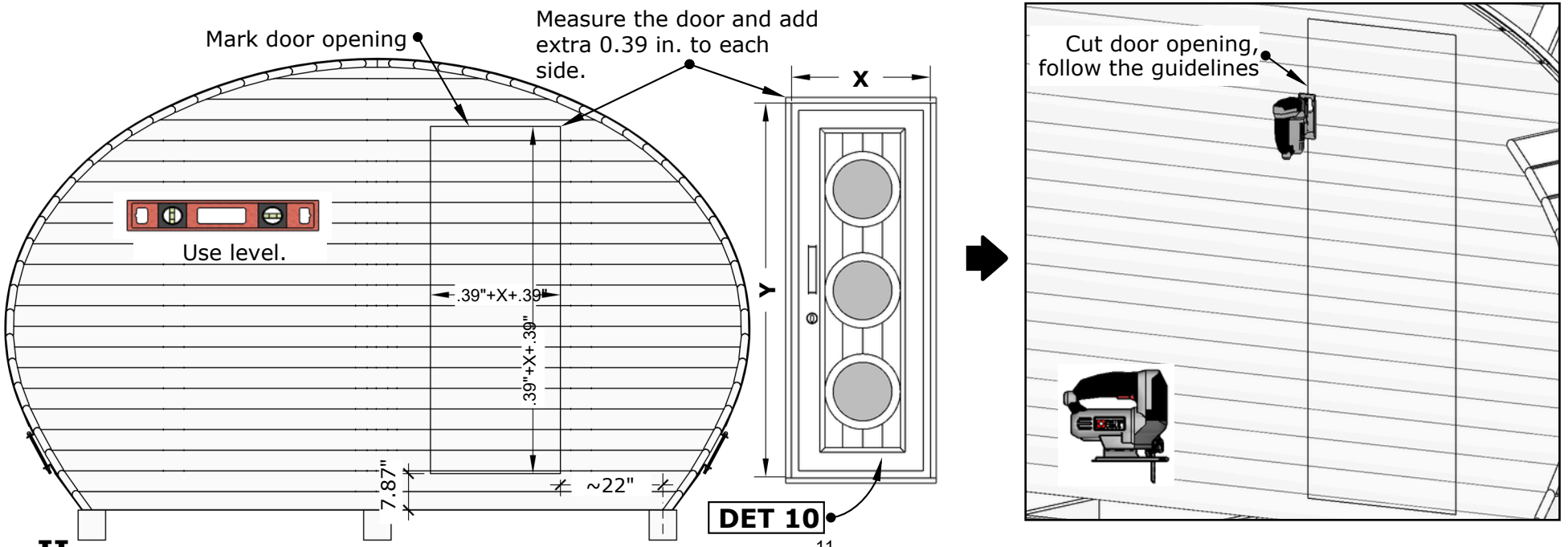
II

6.

Step 7. Remove screws and measure door

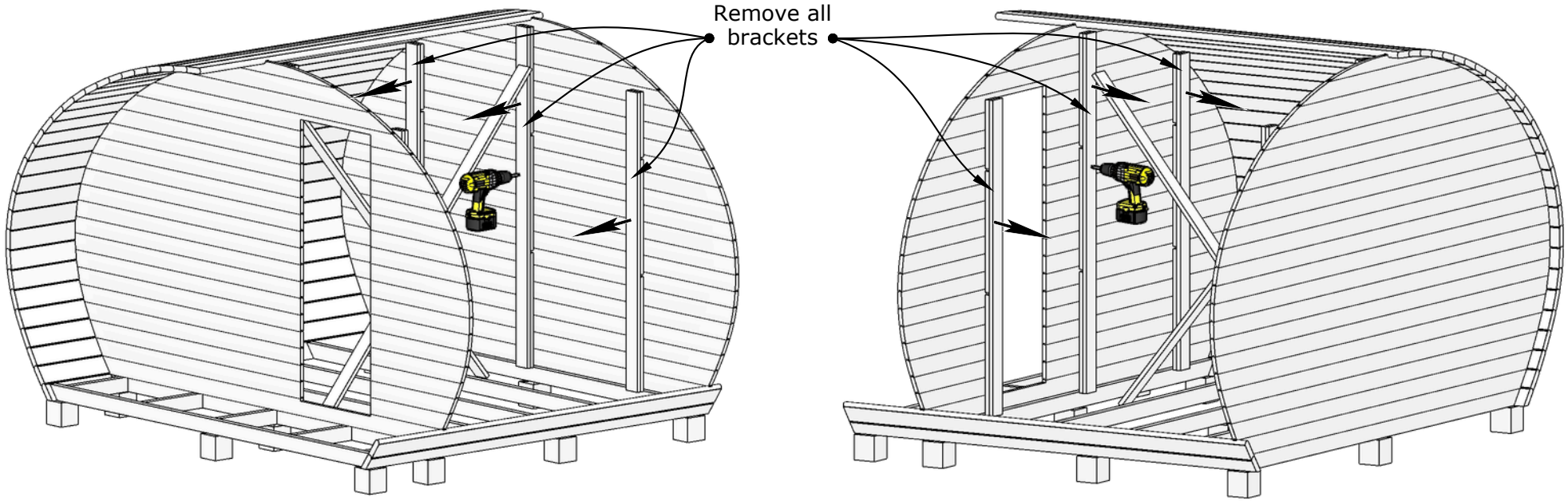
⚠If Your sauna is from **thermowood**, leave the screws where they are. Other wood such as spruce will require screw removal to tighten the bands.



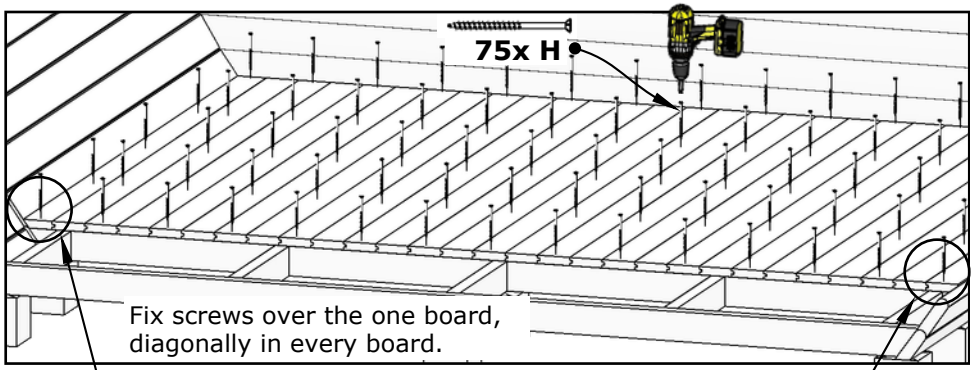


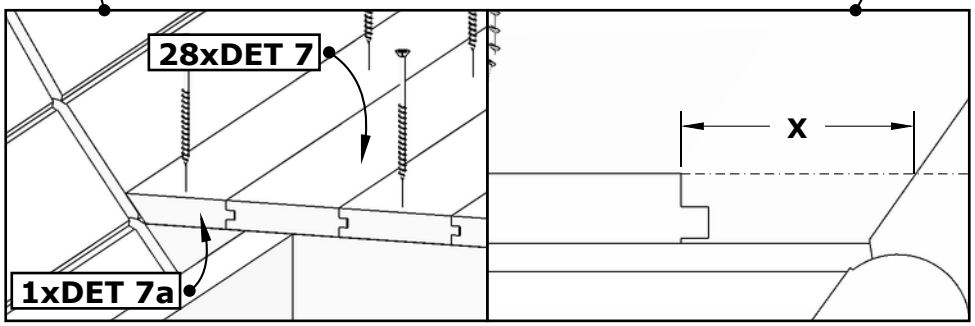
7.

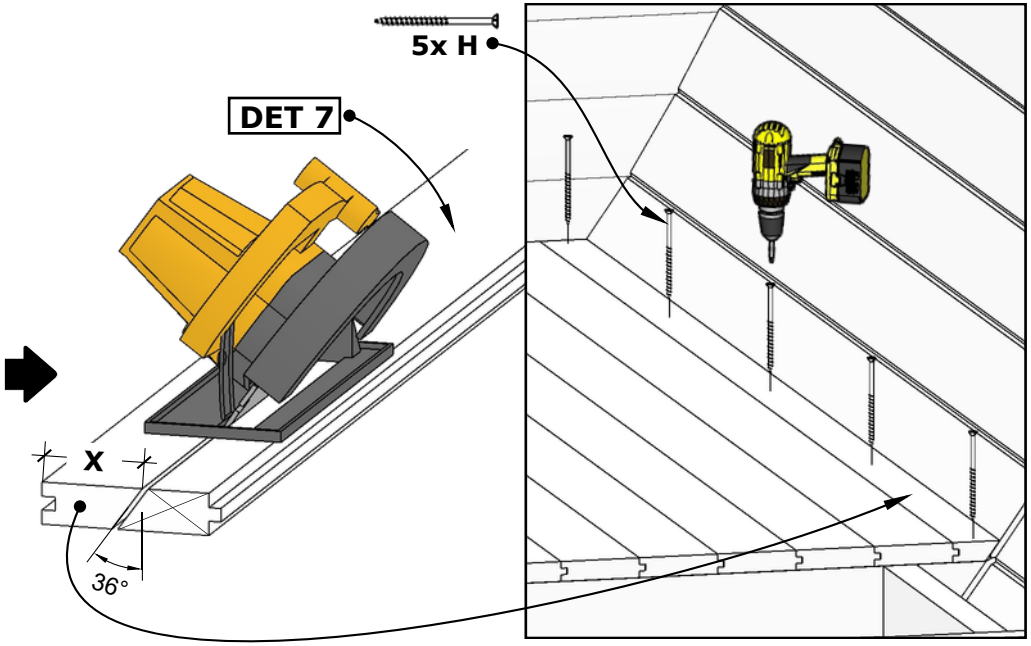
Step 8. Remove brackets; add screws



I



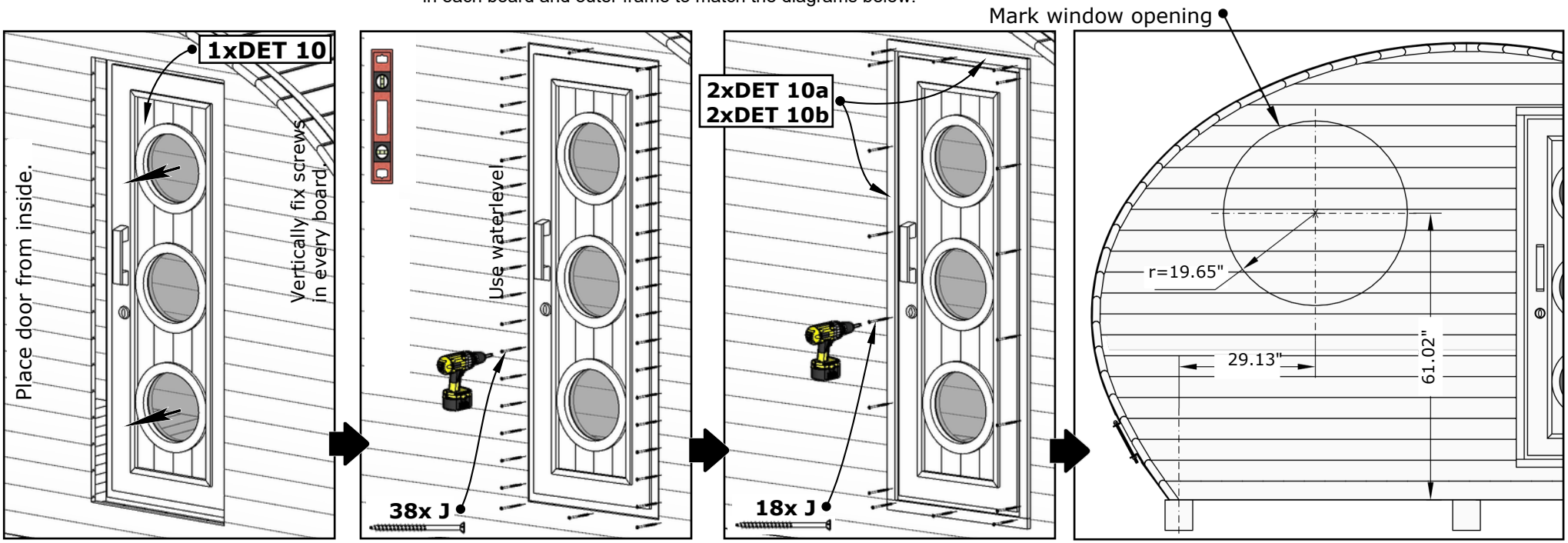




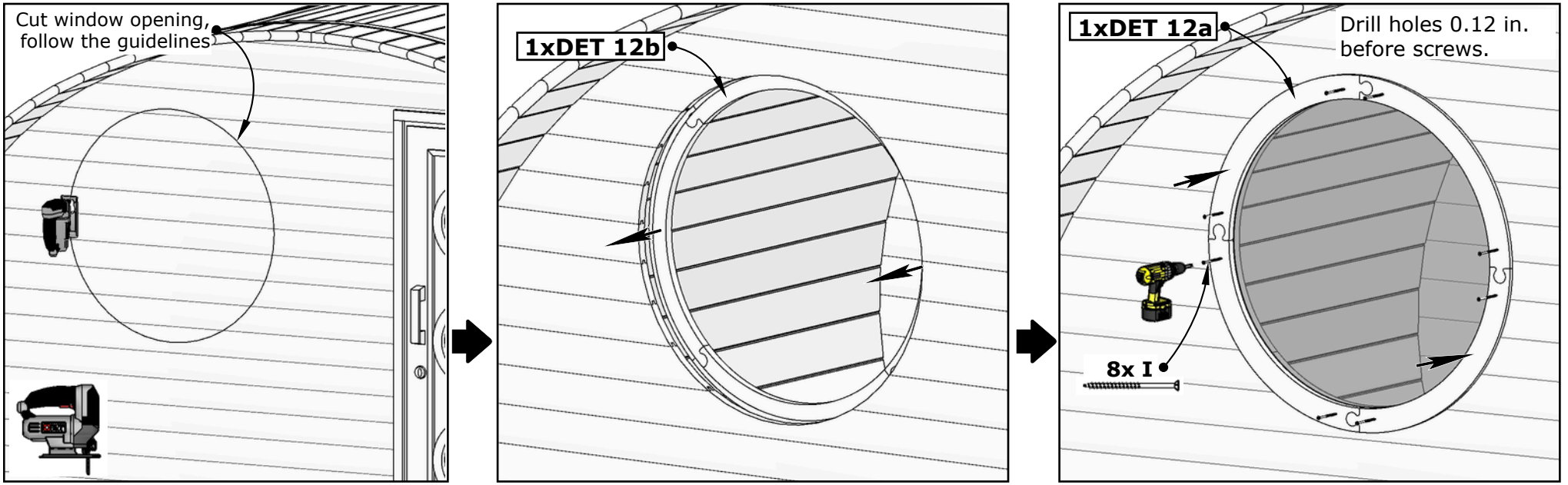
8. II

Step 9. Door Installation

Place doors from inside the G11 sauna unit. Vertically fix screws in each board and outer frame to match the diagrams below.

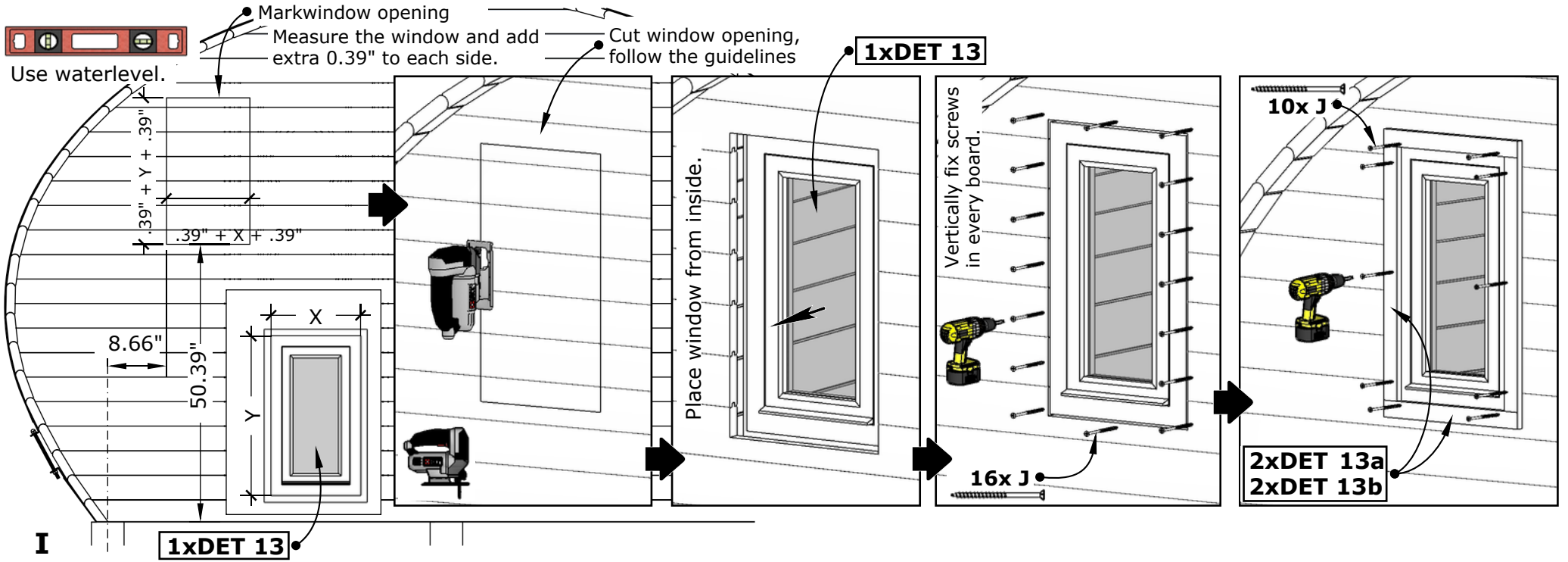


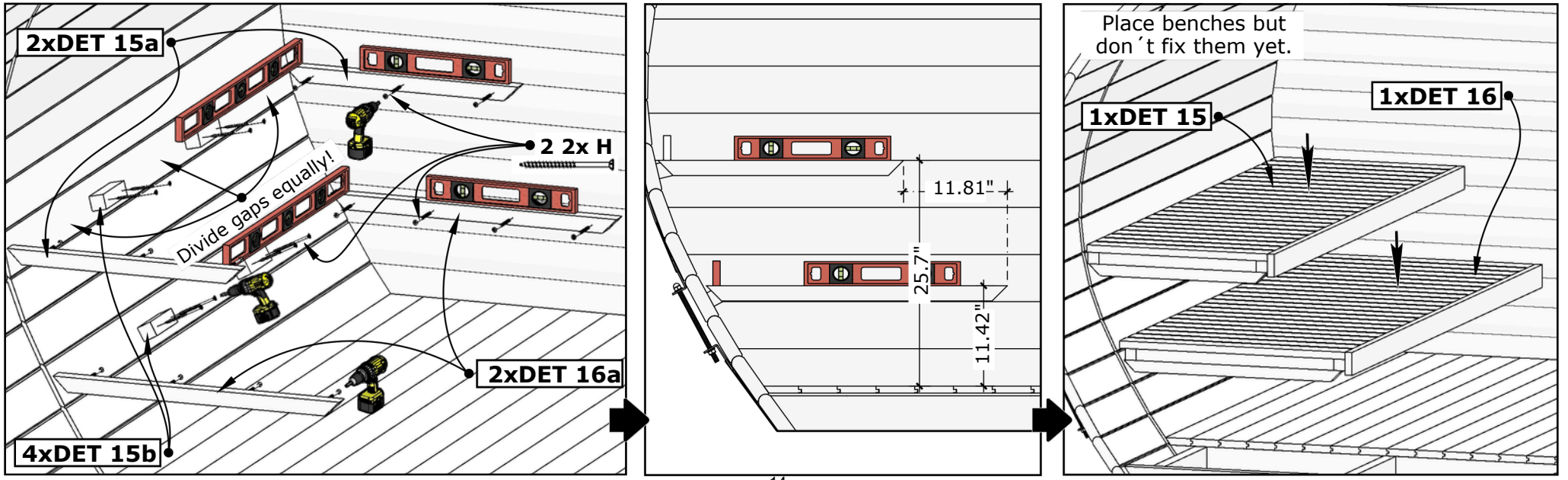
I



9. II

Step 10. Window and Bench placement

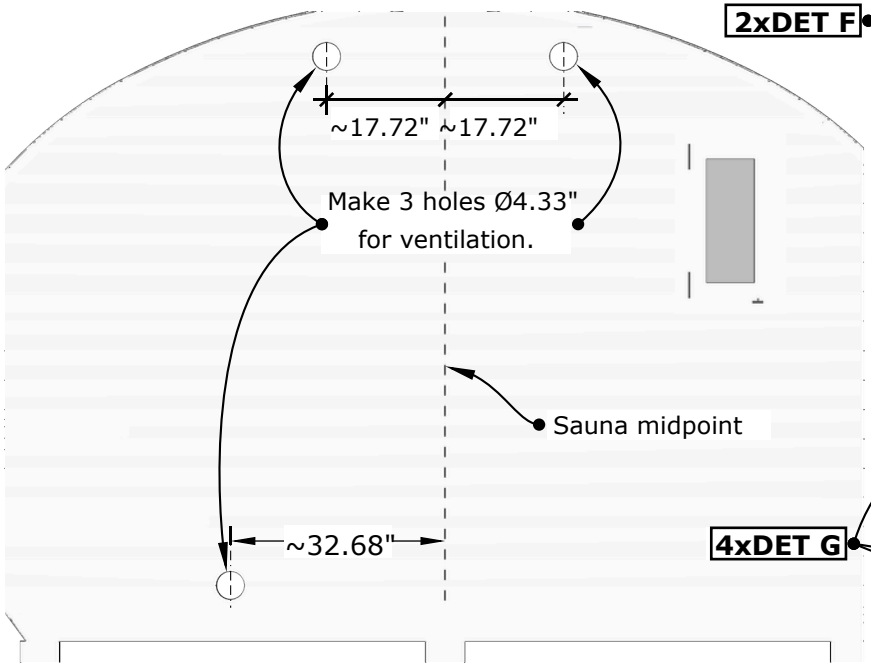


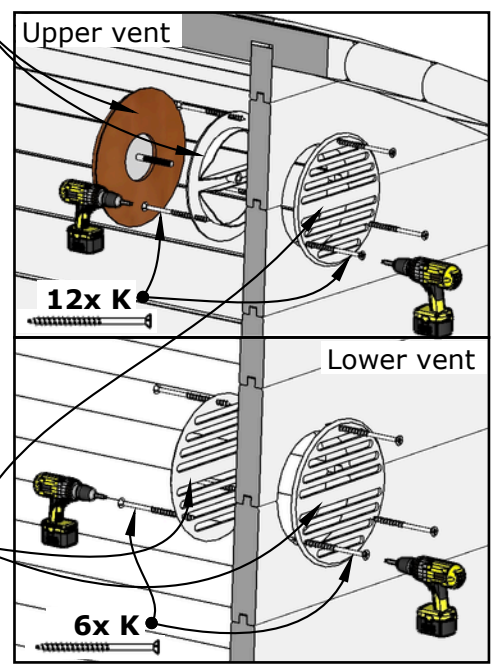


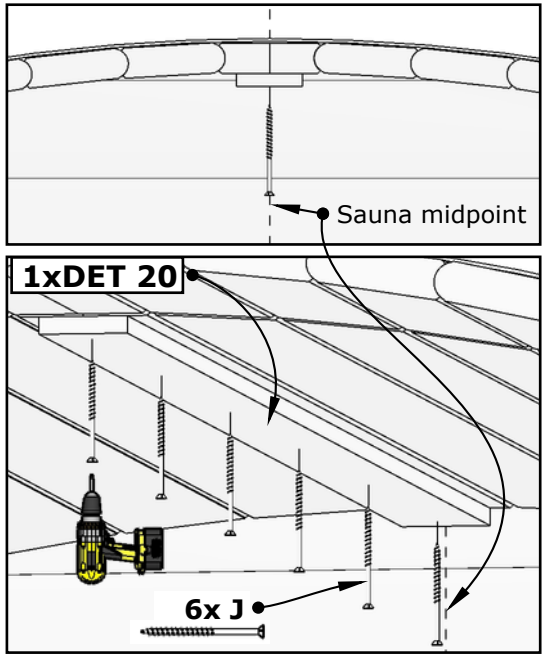
10. II

Step 11. Vent & Foundational placements

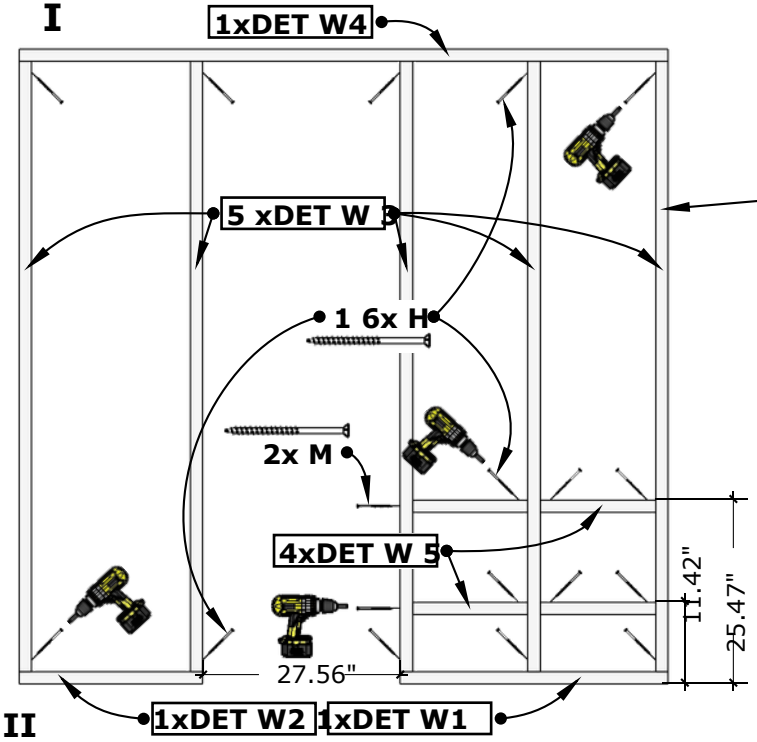
Match the correct vents to their height placement in the sauna room. Add the foundational setting in to separate rooms.



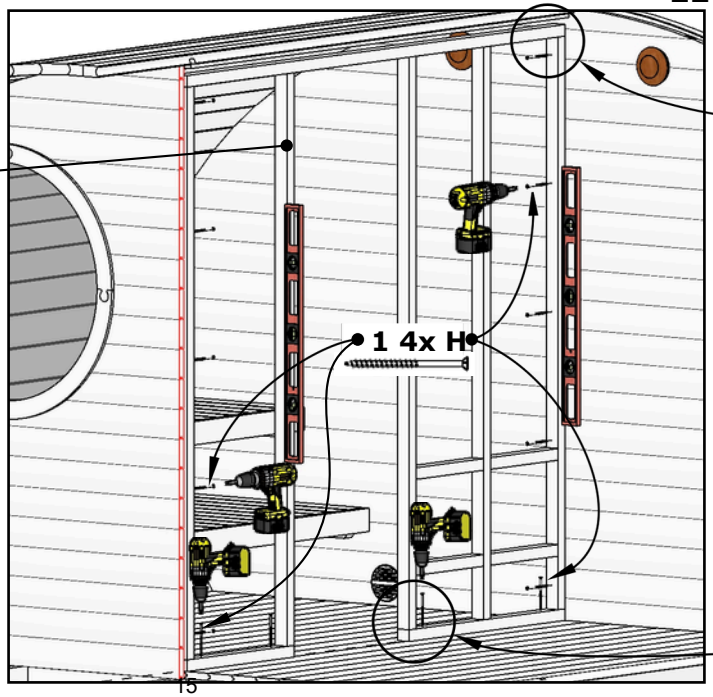


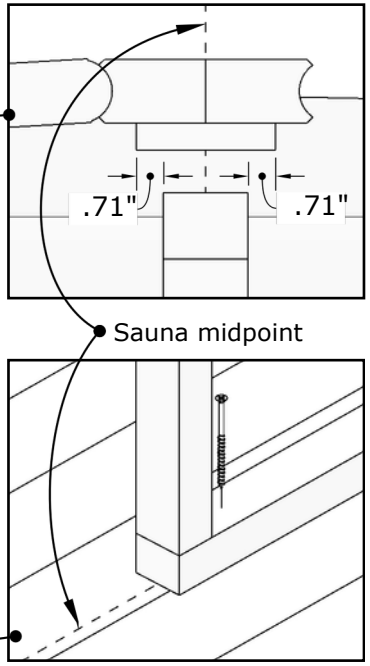


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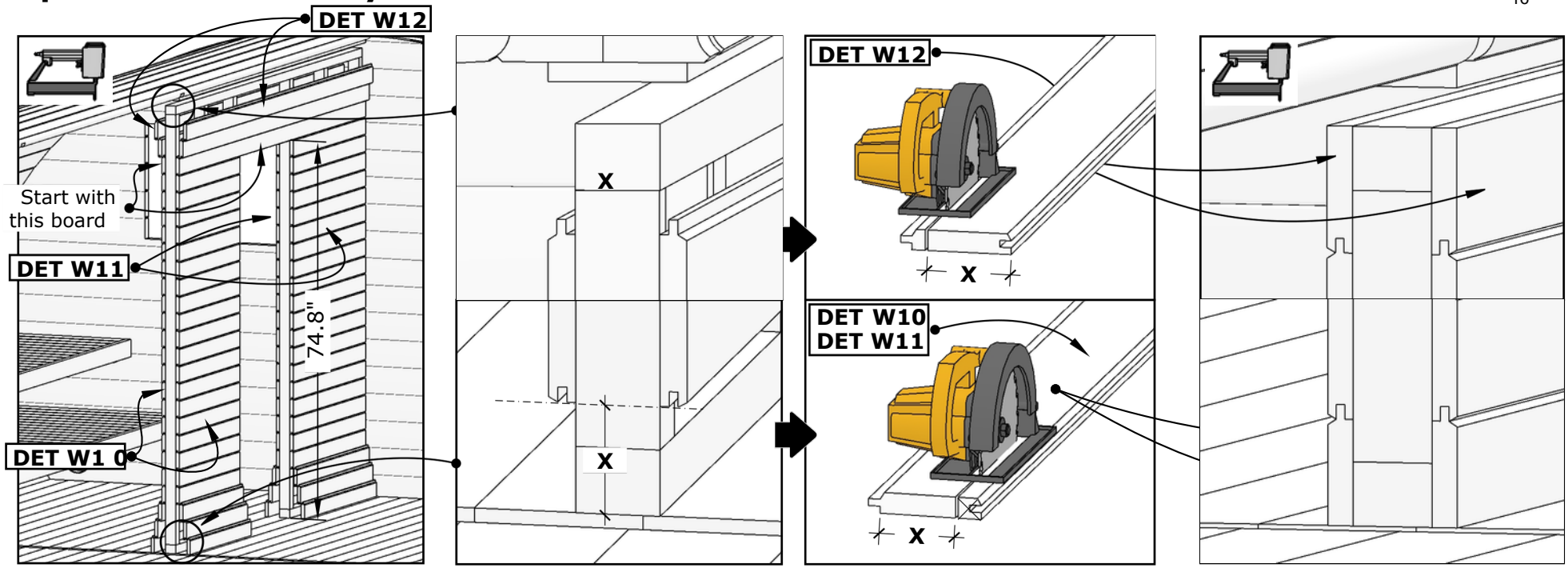
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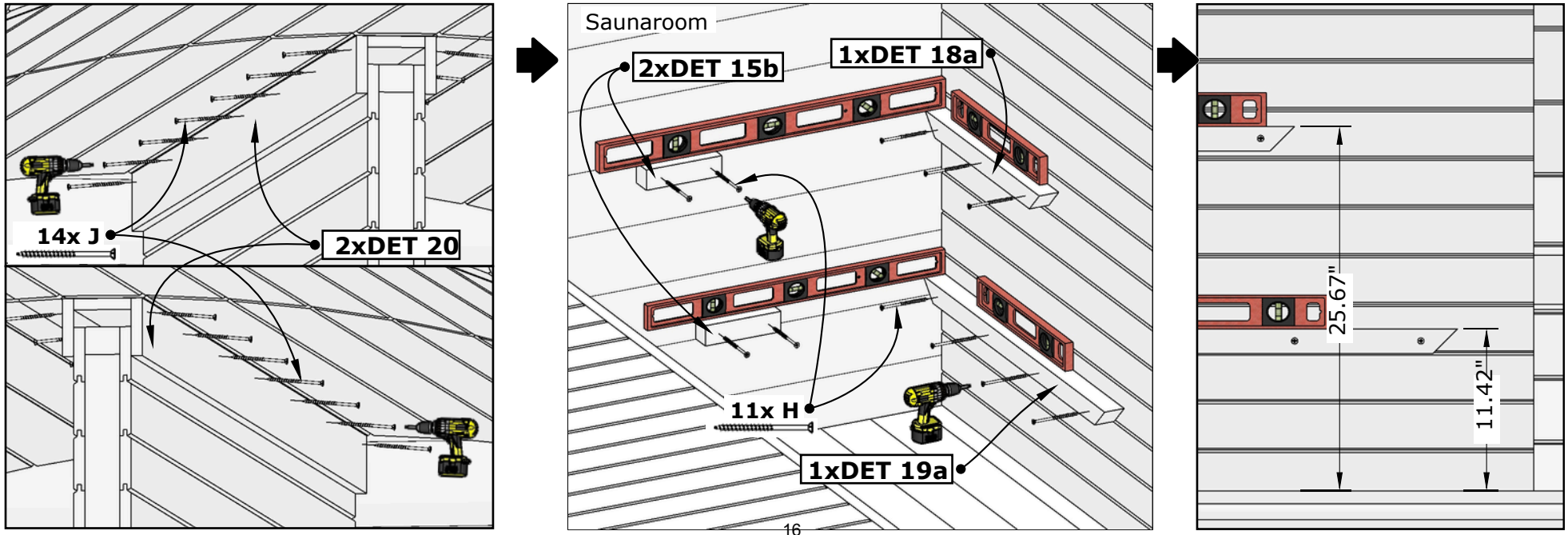


11. II

Step 12. Stack doorway boards and level set benches



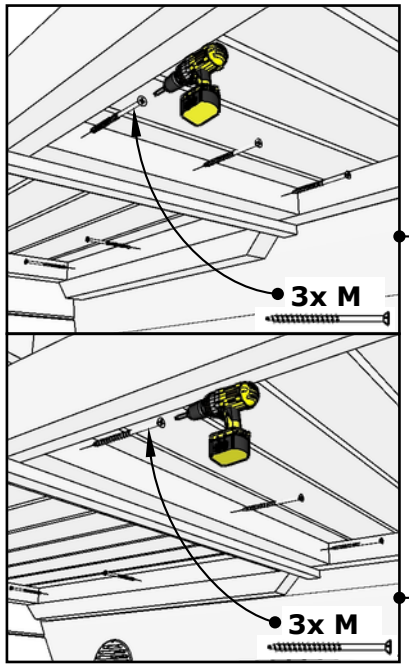
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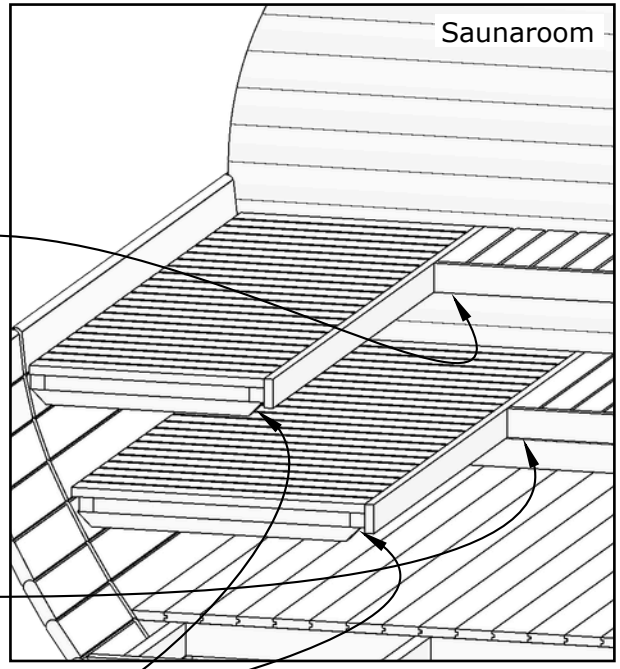


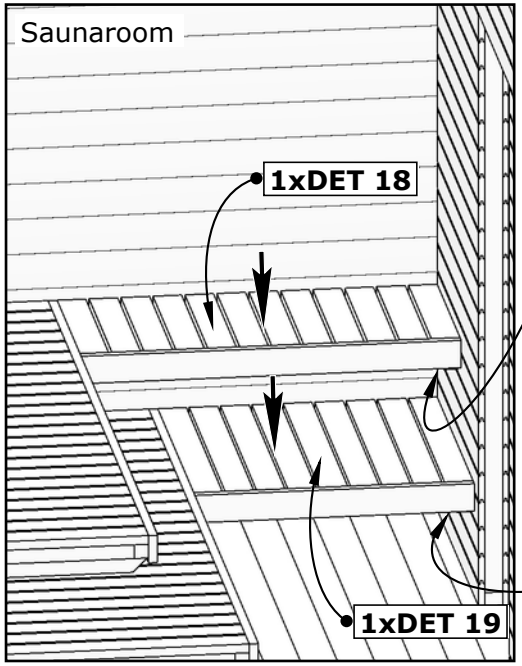
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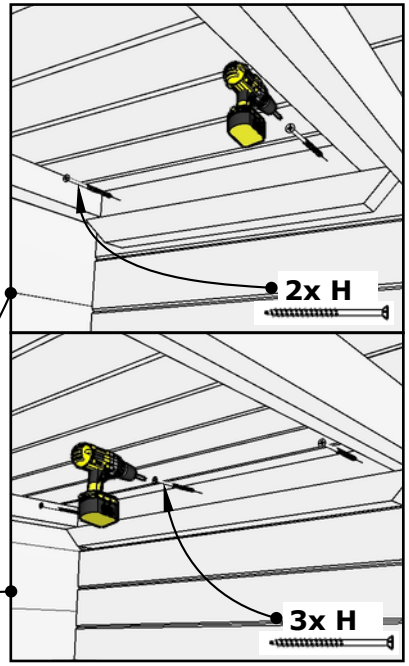
Step 13. Installing Benches

Pre-drilling for 0.16" holes guarantees proper screw placement.
Match the screws with the diagrams for bench completion.

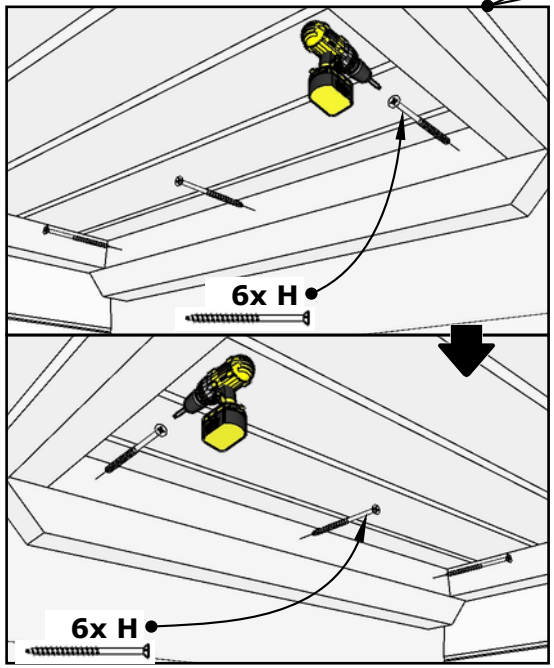


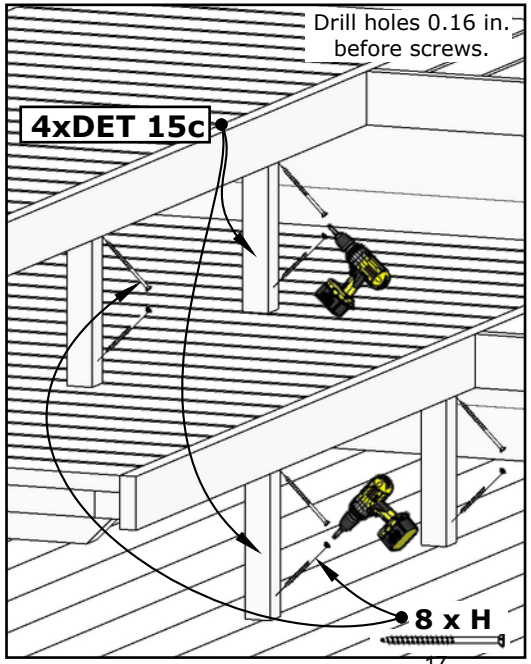


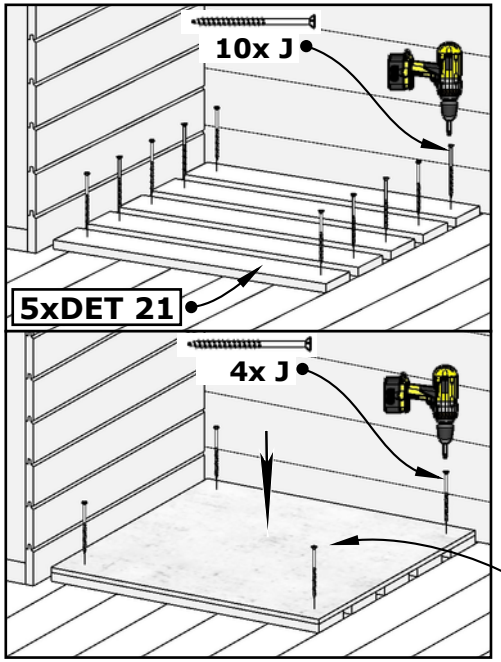


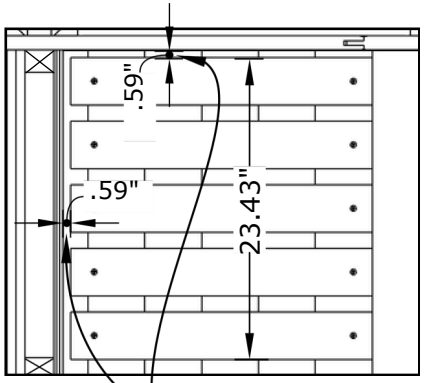


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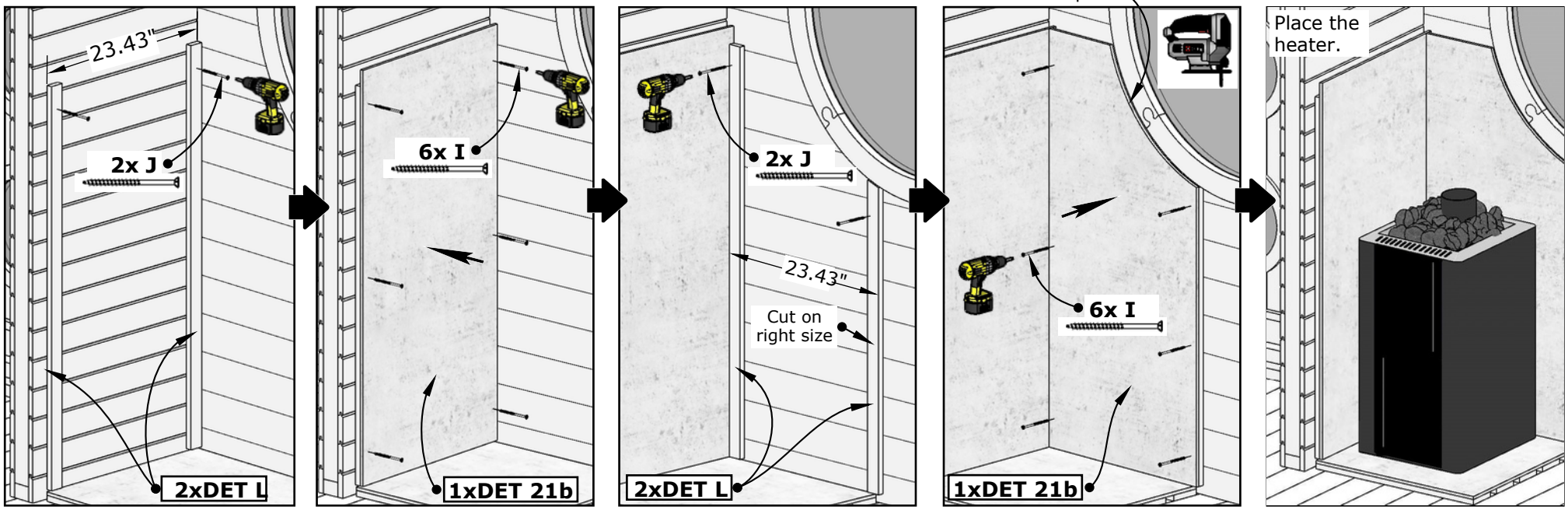




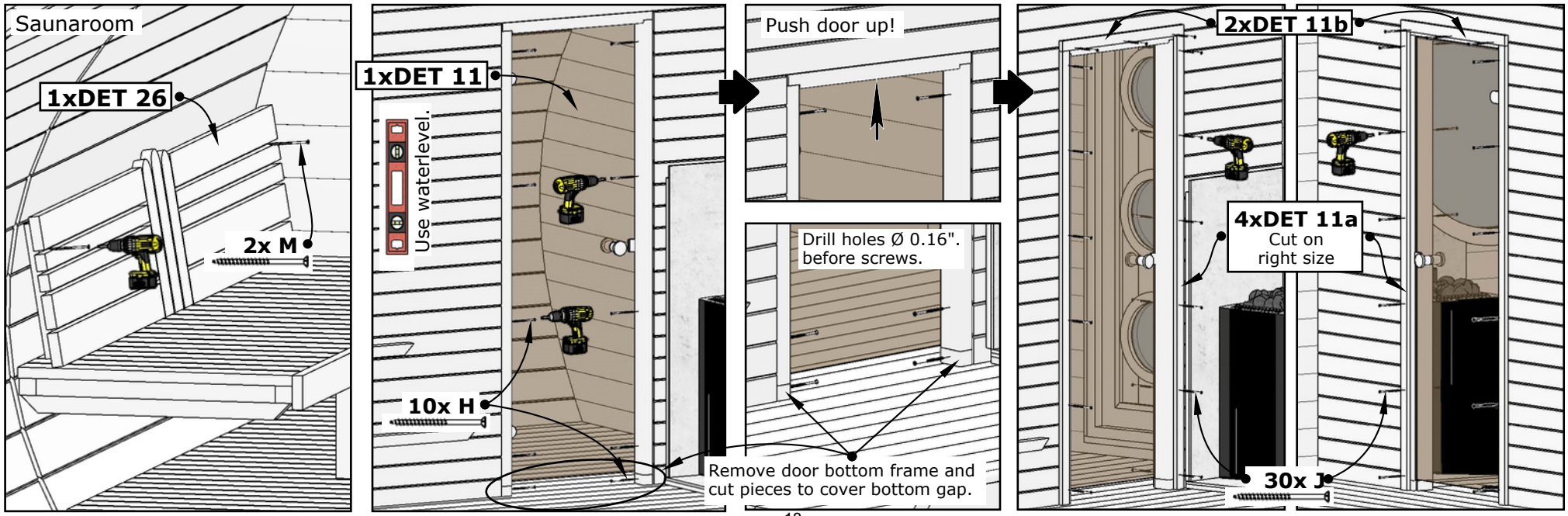
Leave the gap
between wall and boards

II

Step 14. Placing heater panels, heater, and final doors

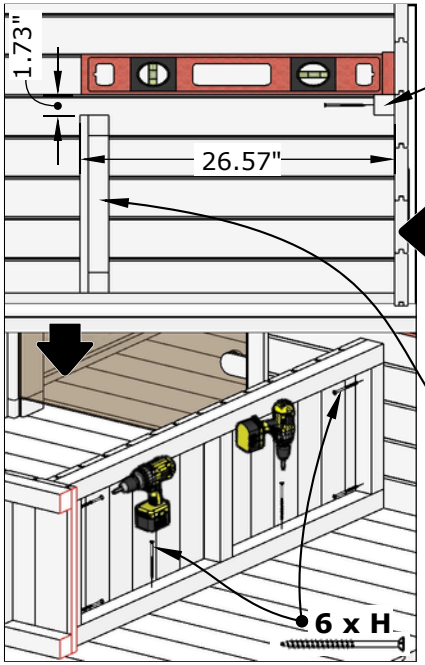


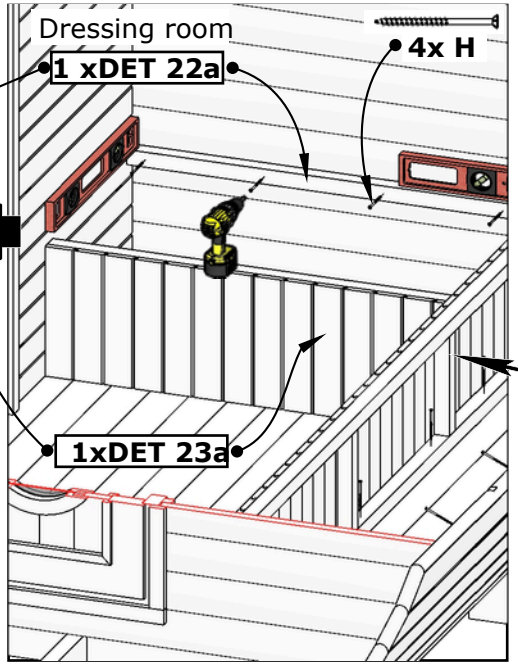
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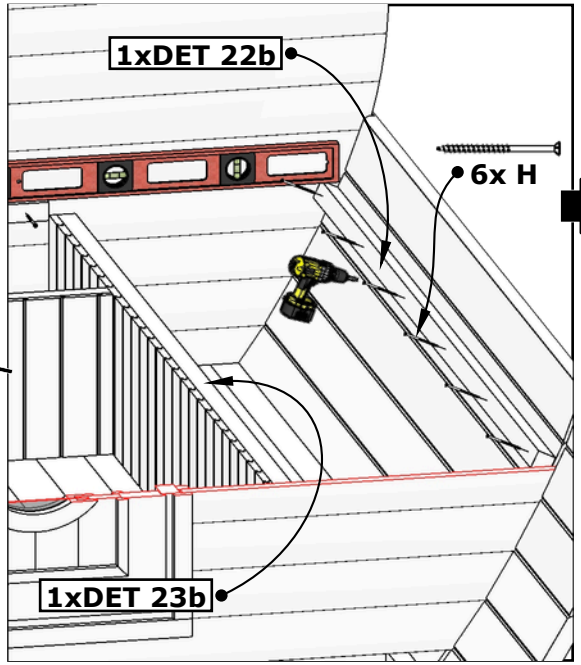
14. II III

Step 15. Inner room finishing touches

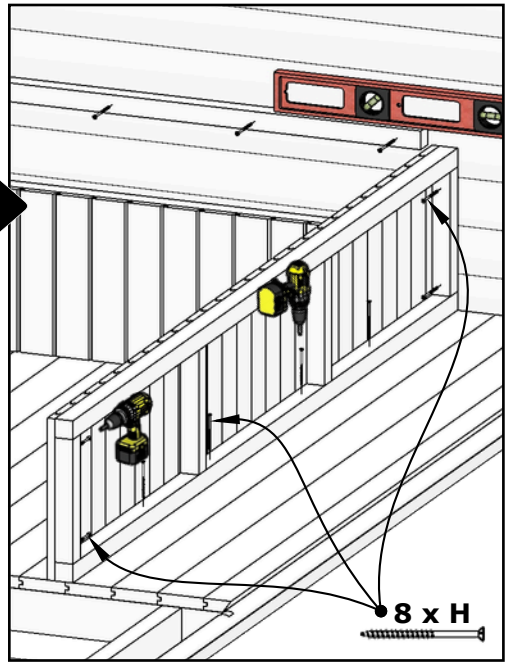


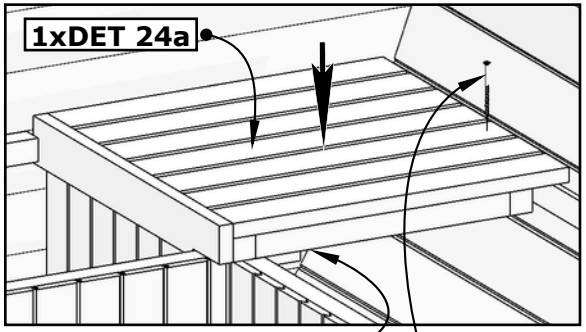


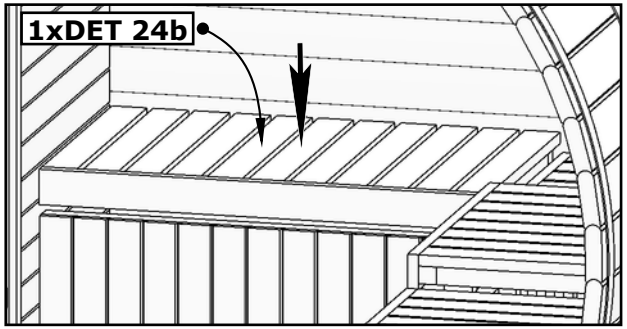
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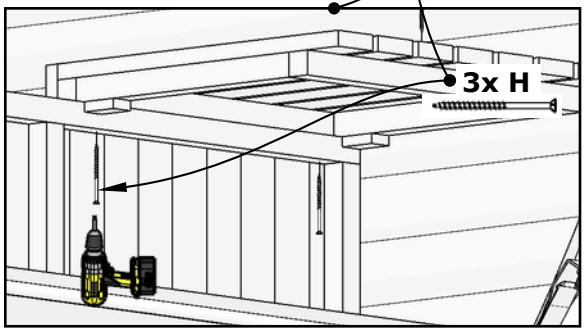


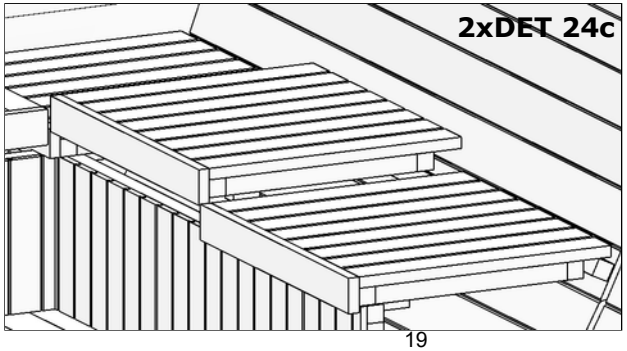
II

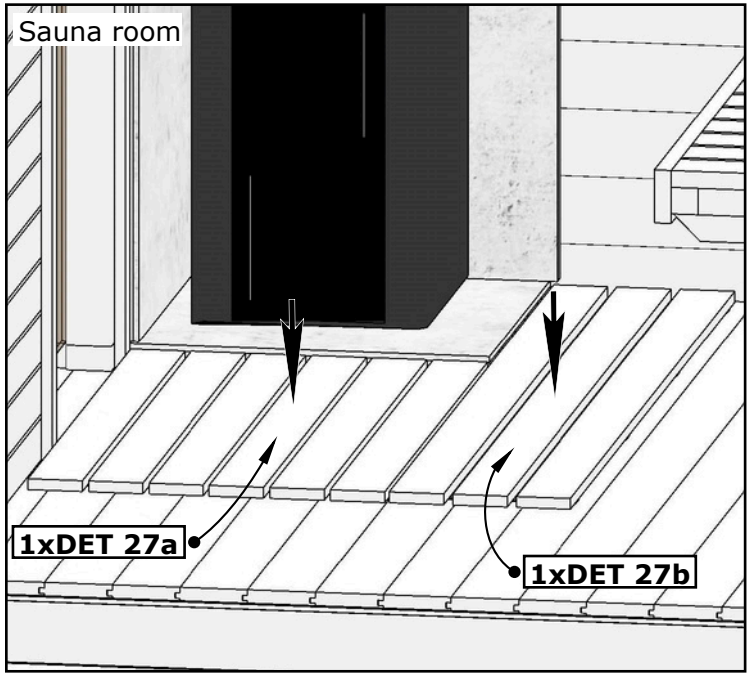






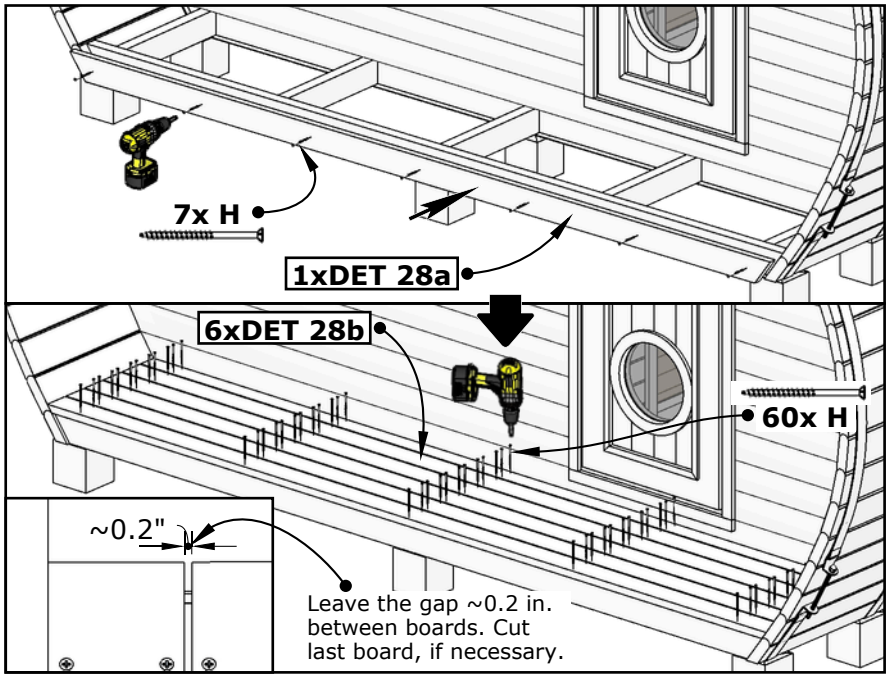




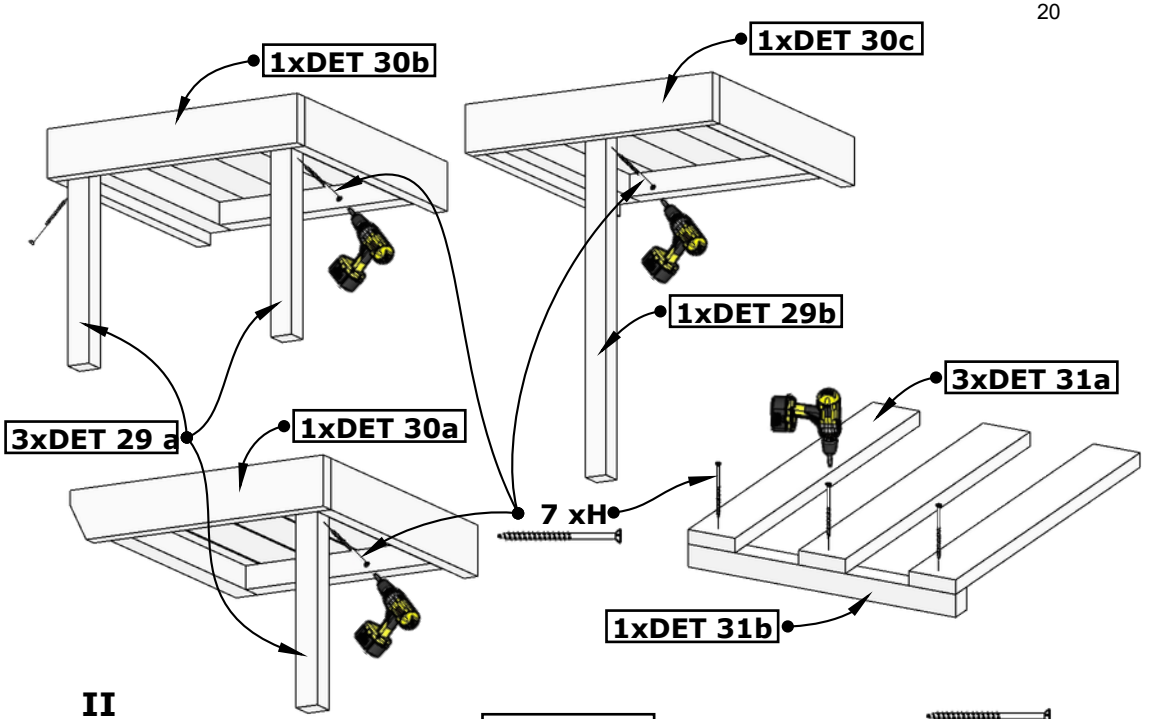


15. III

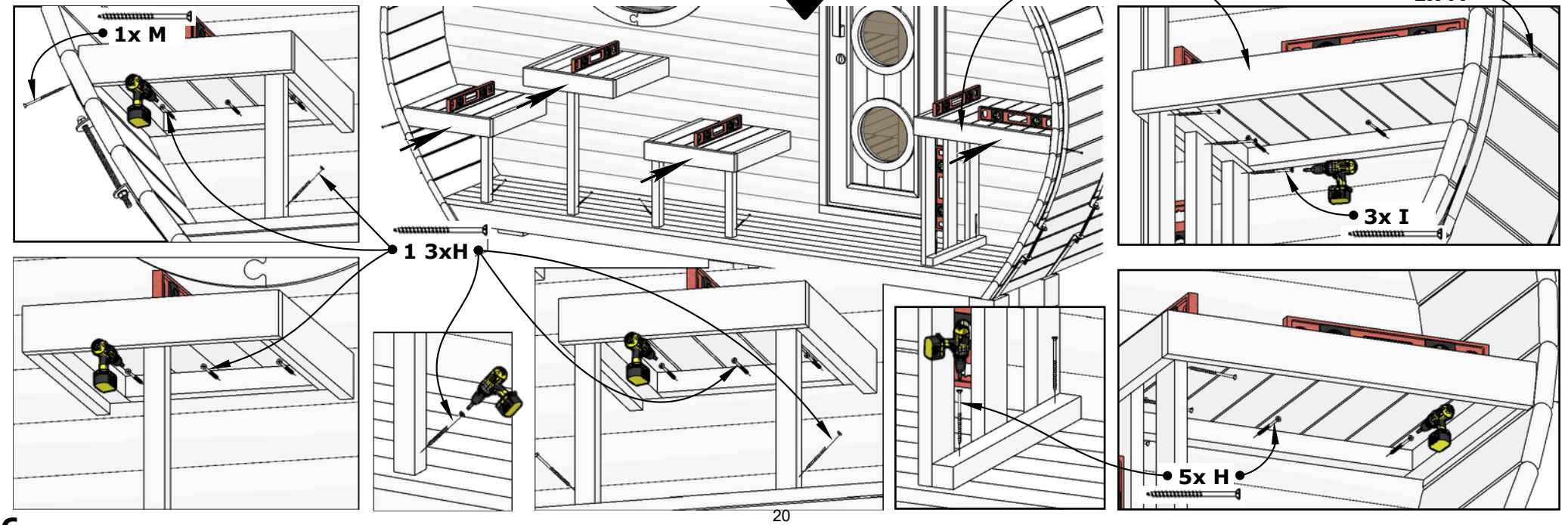
Step 16. Front porch assembly



I

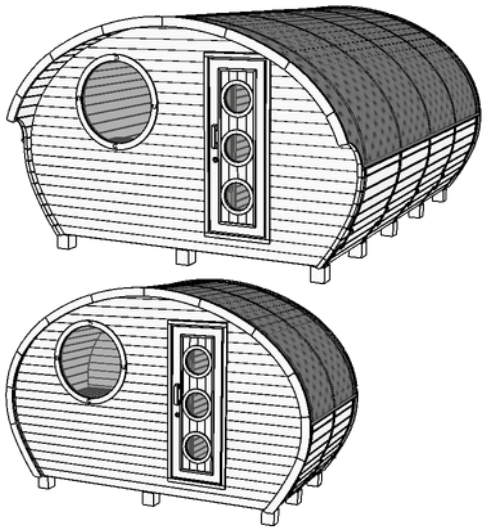


II



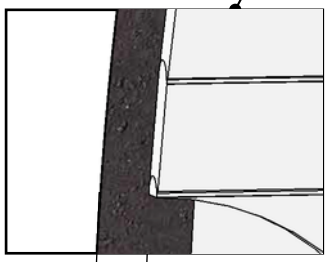
16.

Step 16.5 Underlay felt installation manual and application

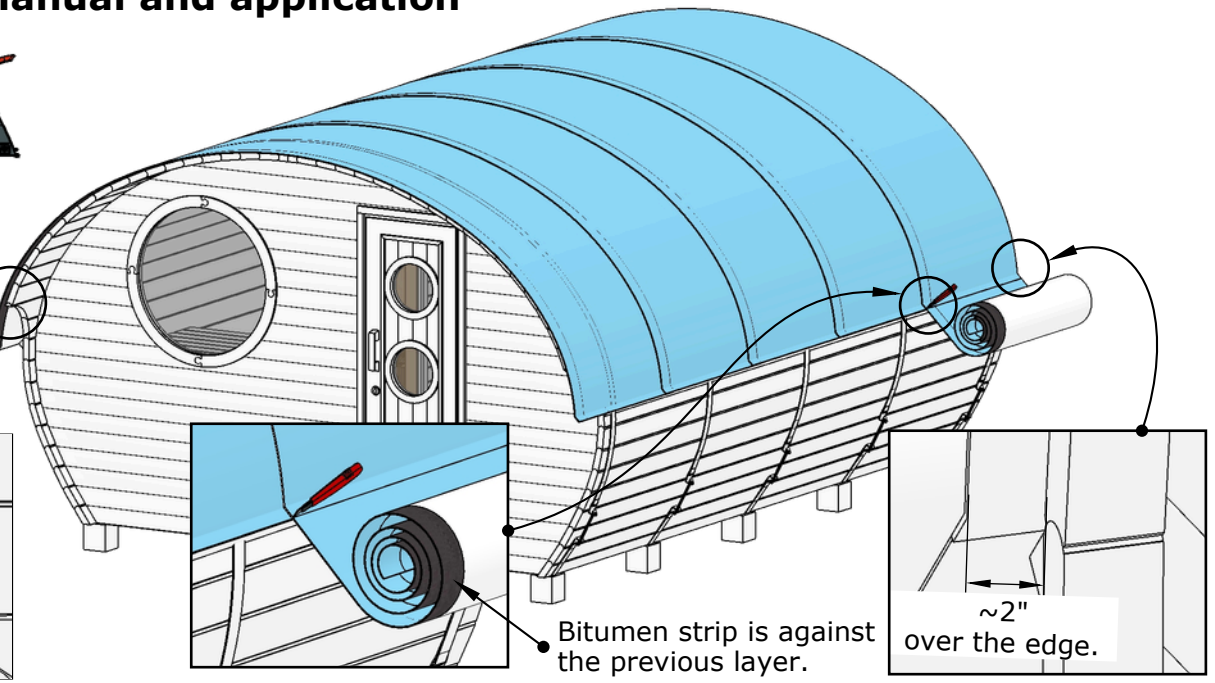


Check also underlay installation manual inside the package!



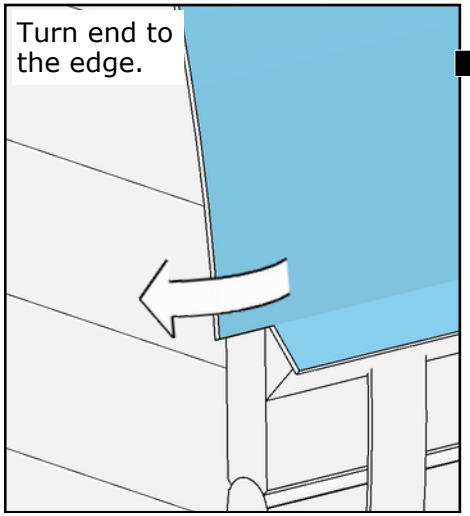


leave ~2"
over the edge.

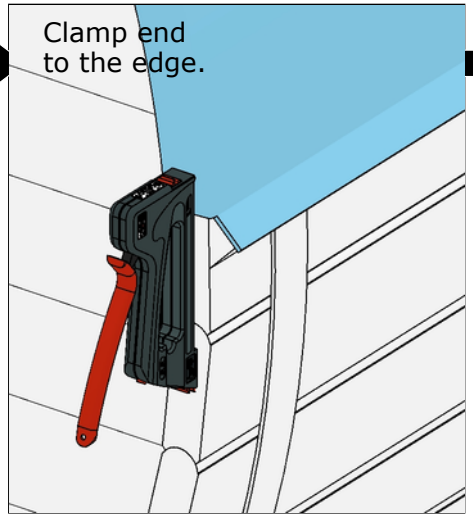


Bitumen strip is against the previous layer.

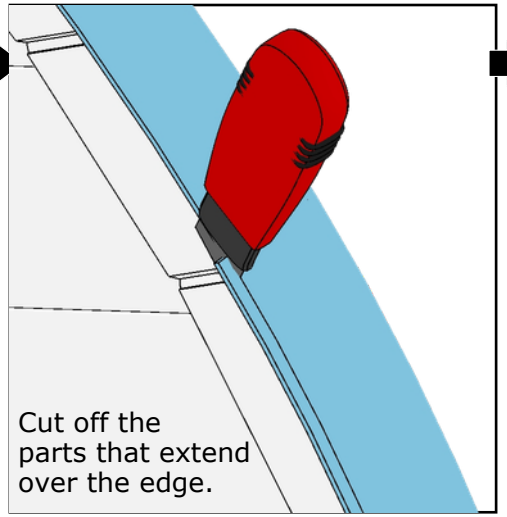
~2"
over the edge.



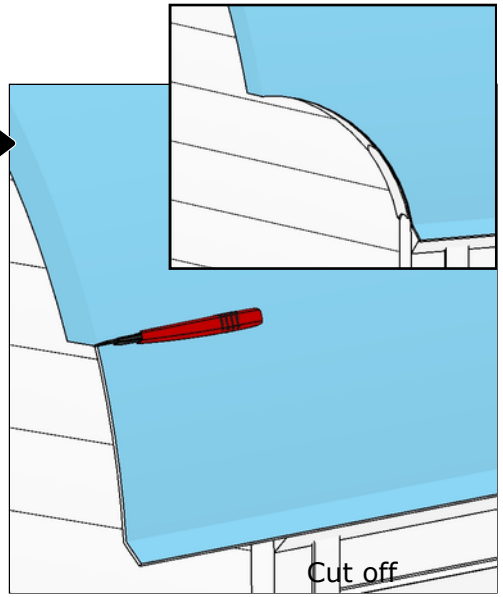
Turn end to the edge.



Clamp end to the edge.



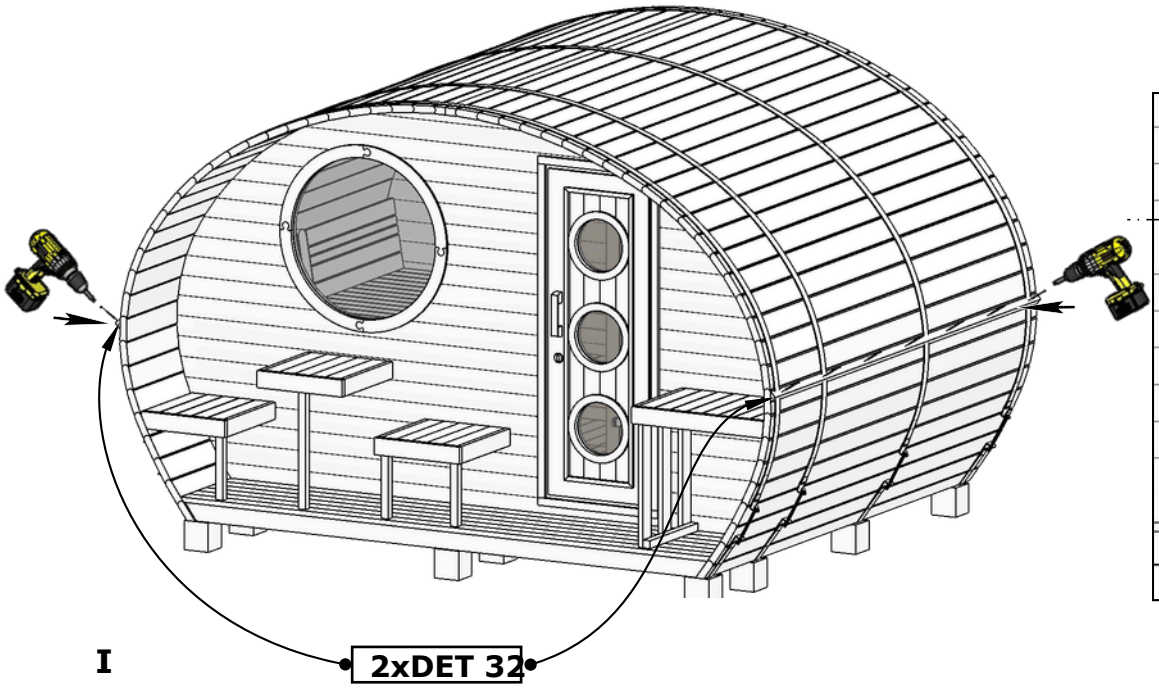
Cut off the parts that extend over the edge.



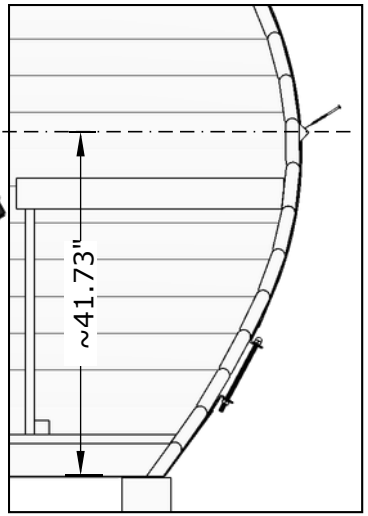
Cut off

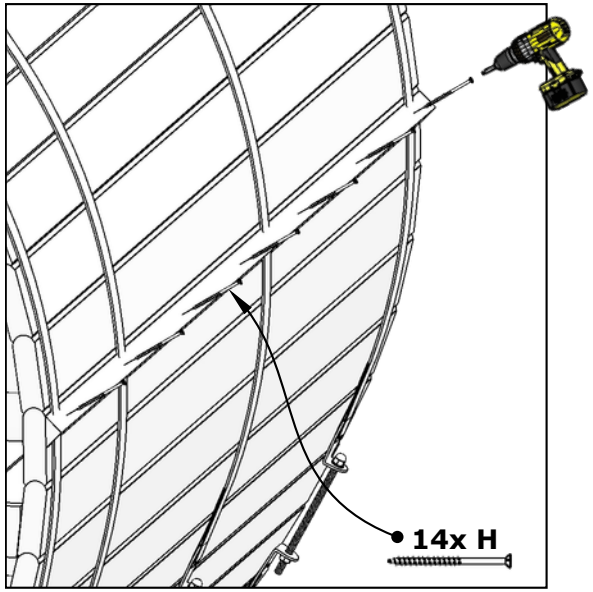
Step 17. Roof and Shingles application

Install underlay felt. Use a hammer to install flatbed nails and use a drill on the sides.



I

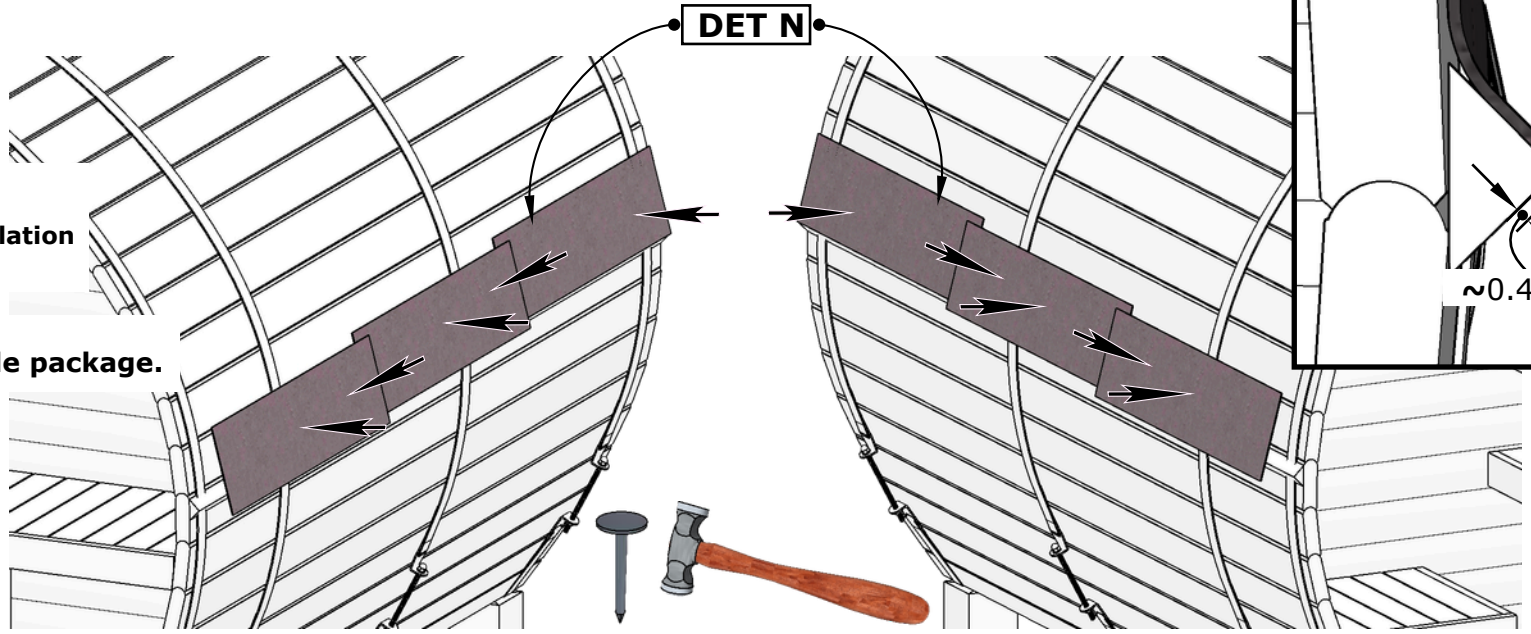






NB! Before roof shingles, install underlay felt. Check underlay felt installation manual on extra pages.

Check also roof shingles installation manual inside package.

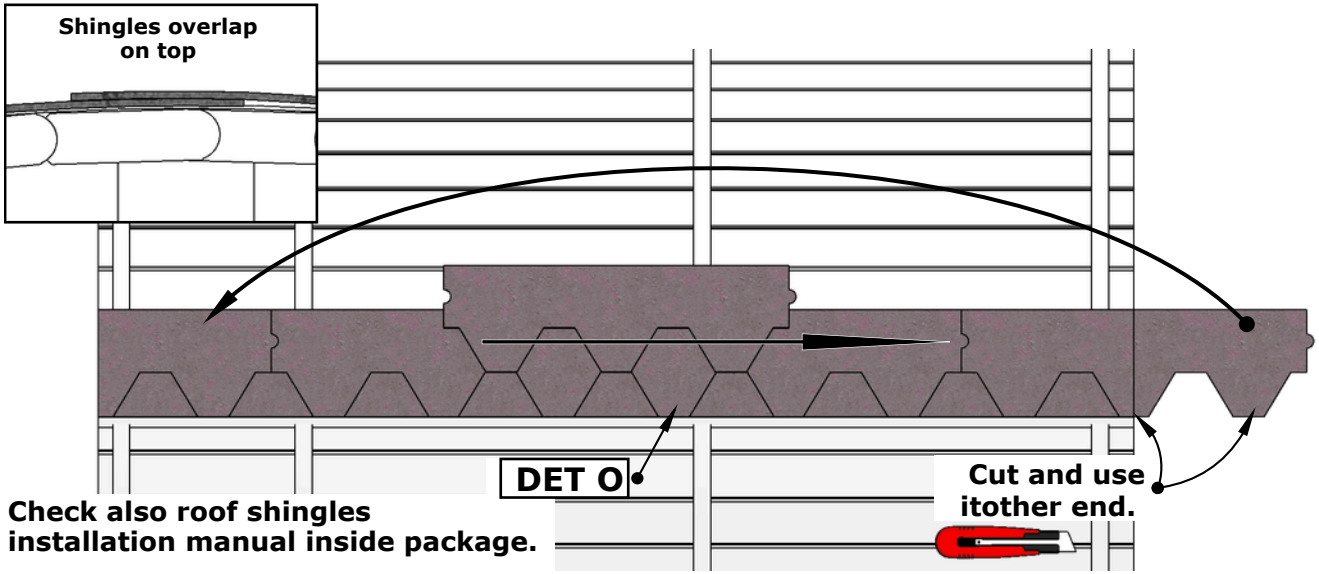


II

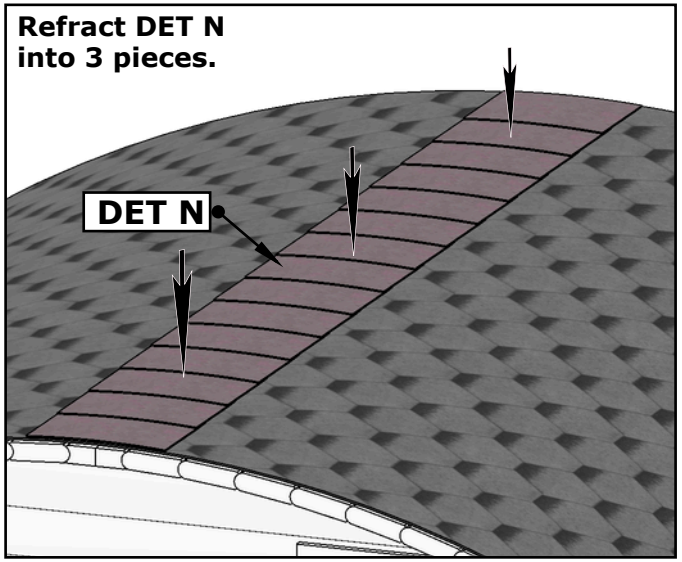
17.

Step 18. Finishing touches

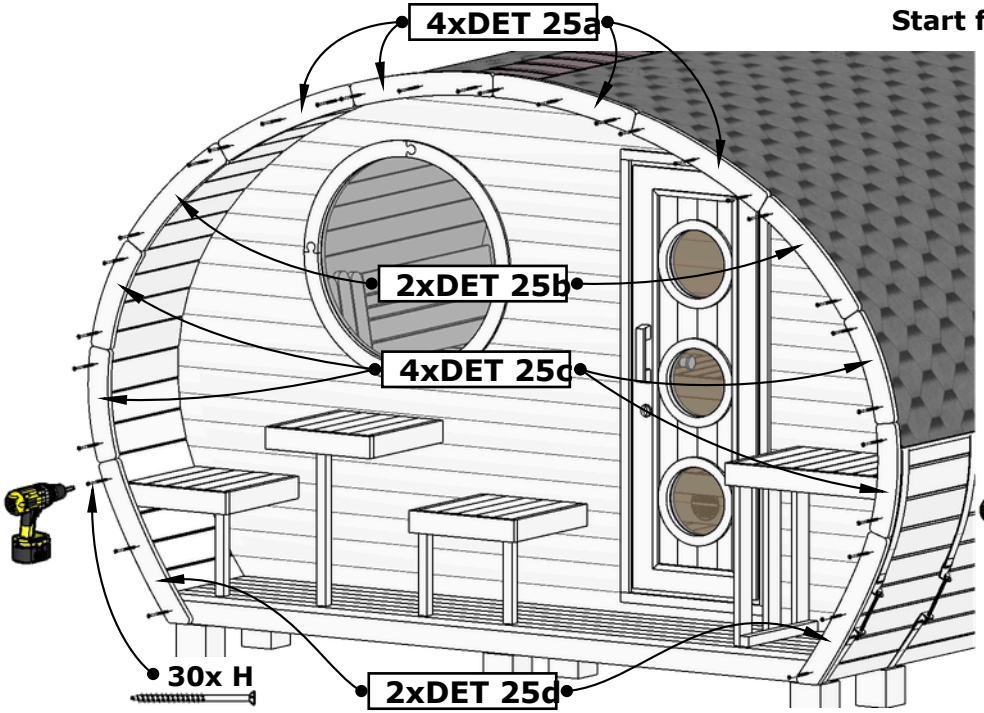
Cut shingles so as to use them on opposite sides. Start from the top, and expect your shingles to overlap for coverage.



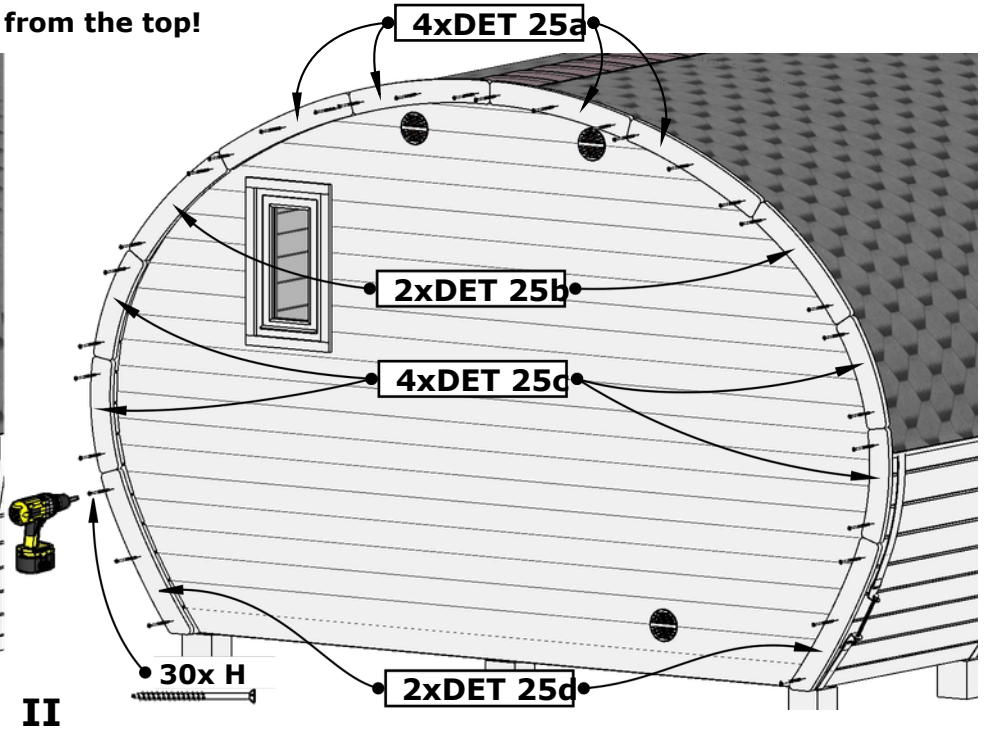
Check also roof shingles installation manual inside package.



I



Start from the top!



II

18.